

# Installation Instructions

## Part No. 407 318 R1 Windbreaker Tractor Heater

### INTERNATIONAL CUB CADET (Models 106, 107, 126, 127 & 147)

Listed below are the special parts required for the proper installation. Carefully study the photo diagram showing the location of each part. Each part has Part Number stamped on it.

- |                                   |                                  |  |
|-----------------------------------|----------------------------------|--|
| 1 — No. 101394-1 Yoke             | 2 — No. 101397-1 Saddle Brackets | 2 — No. 101400-1 Yoke Support Brackets |
| 1 — No. 101395-1 Saddle           | 2 — No. 101398-1 Latches         | 1 — B13 Right Side Arm (No. 121113-1)  |
| 1 — No. 101396-1 Mounting Bracket | 2 — No. 101399-1 Yoke Support    | 1 — B14 Left Side Arm (No. 121114-1)   |

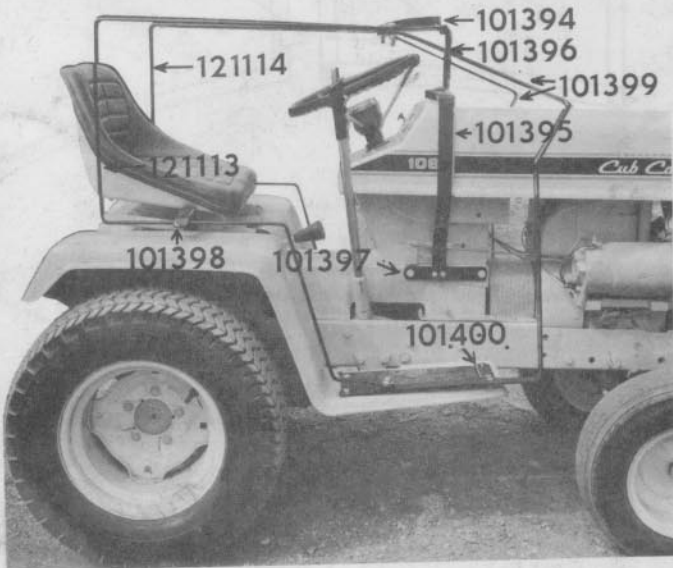


FIGURE 1

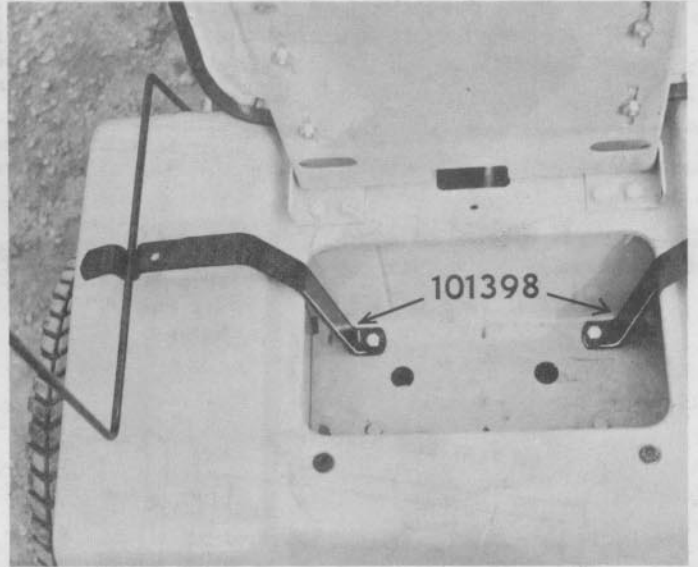


FIGURE 2

1. Bolt 101397 brackets to 101395 saddle using  $\frac{1}{4}$ " x  $\frac{3}{4}$ " flat head bolts and nuts. Brackets go inside of saddle and heads of bolts to inside. (See Figure 1).
2. Bolt 101396 bracket to 101395 using  $\frac{1}{4}$ " x  $\frac{3}{4}$ " flat head bolts. Note in Figure 1 position of 101396. Short end of 101397 goes to rear of tractor.
3. Bolt 101394 yoke to 101396 bracket using  $\frac{1}{4}$ " x  $\frac{3}{4}$ " flat head bolts. (See Figure 1).
4. Raise hood on tractor and slide assembly over dash panel and bolt to tractor using  $\frac{3}{8}$ " x 1" hex bolts. Check to see that assembly looks like Figure 1.
5. Bolt 101400 brackets to 101399 supports using  $\frac{5}{16}$ " x  $\frac{3}{4}$ " head bolts and nuts. Bolt into third hole from back of 101399. (See Figure 1).
6. Bolt 101400 brackets to front of foot rest using  $\frac{5}{16}$ " x  $\frac{3}{4}$ " hex head bolts. Nuts are welded in foot rest. (See Figure 1).
7. Place  $\frac{3}{8}$ " x 1" hex head bolt from bottom up in second hole from rear of 101399 supports. Then bolt back end of 101399 to foot rest using  $\frac{5}{16}$ " x  $\frac{3}{4}$ " hex bolts and nut. (See Figure 1).
8. Thread 121113 and 121114 side arms inside wide hem in cover. The top and bottom ends of side arms are bent out so be sure ends are bent away from each other. Slide 101394 yoke into wide hem at top. Place cover over tractor.

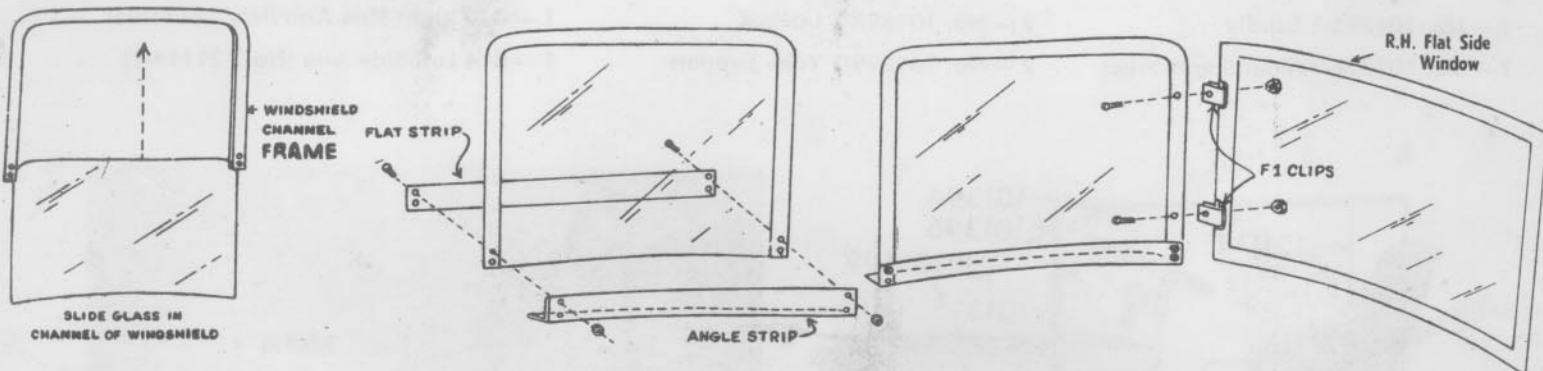


FIGURE 3

9. Bolt top of side arms to 101394 and 101399 using  $\frac{3}{8}$ " x  $1\frac{1}{2}$ " carriage bolt. Head of bolt up and use two nuts on under side of lock. (See Figure 1).
10. Bolt bottom of side arms to bolt in 101399 supports. Place  $\frac{3}{8}$ " flat washer and two nuts on  $\frac{3}{8}$ " x 1" bolt. (See Figure 1).
11. Straighten fabric cover and tie together under hood and under tractor. (See Figure 3).
12. Tilt seat ahead and remove two front bolts in tool box. Bolt latches to tractor using  $\frac{3}{8}$ " x 1" hex bolts. (See Figure 2).

SEE OTHER SIDE FOR ASSEMBLY OF WINDSHIELD — SIDE WINDOWS

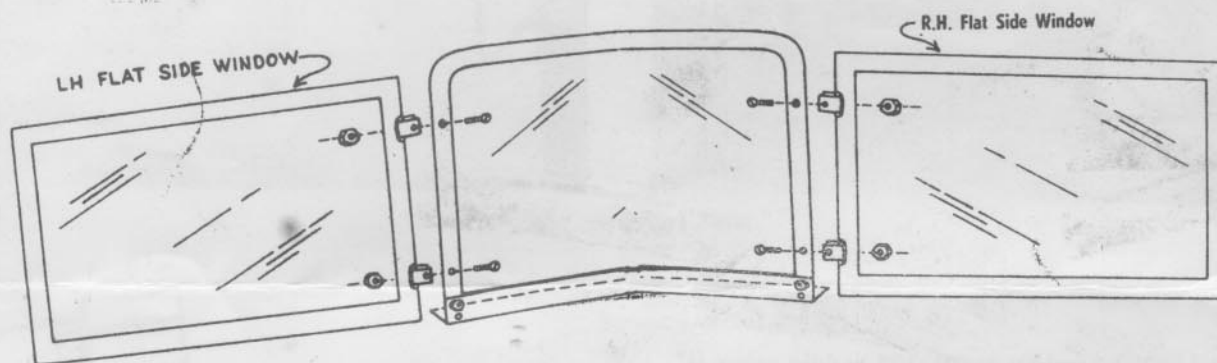
## WINDSHIELD ASSEMBLY INSTRUCTIONS



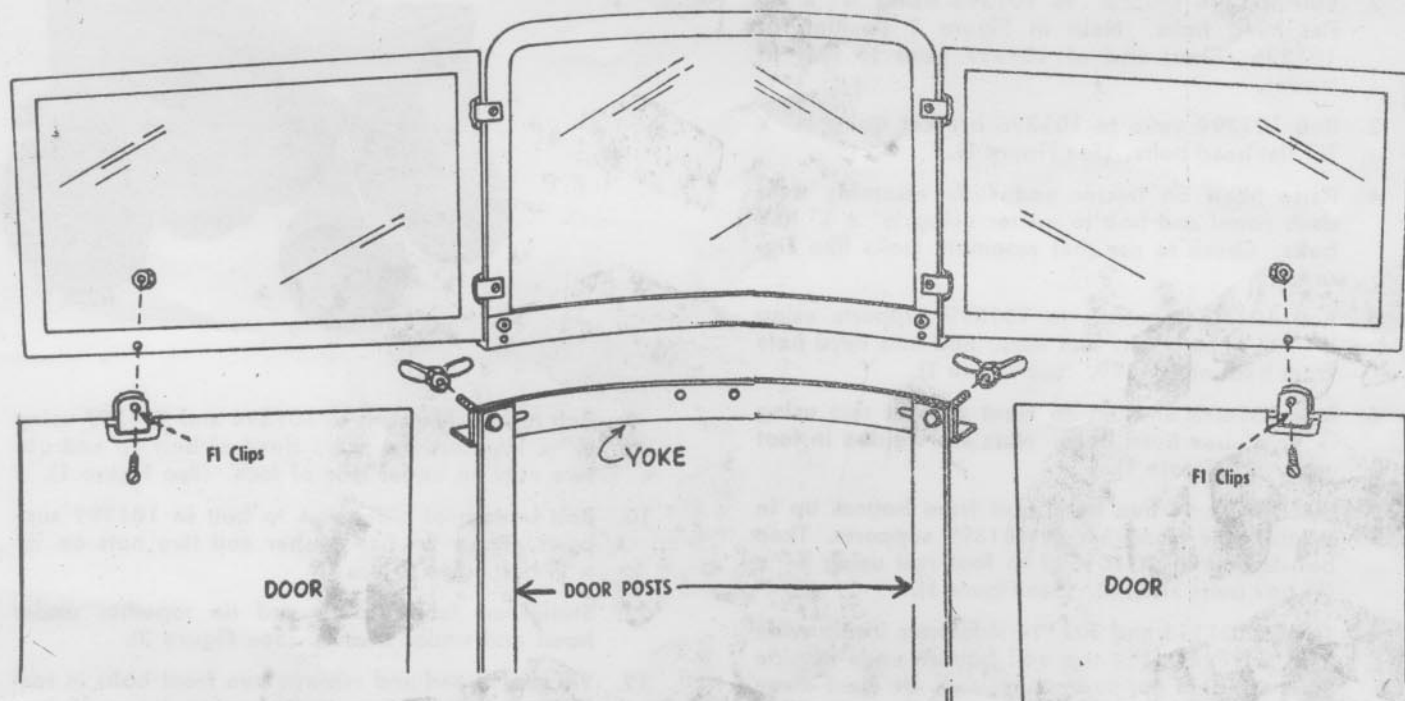
1. Slide glass in channel of windshield frame.

2. Assemble flat strip and angle strip to windshield channel using two  $\frac{3}{16}$ " x  $\frac{1}{2}$ " bolts in top holes.

3. Insert F-1 clips in slots of R.H. flat side window. Secure this assembly to windshield channel frame with  $\frac{3}{16}$ " x  $\frac{3}{4}$ " bolts.



4. Install L.H. flat side window as in step No. 3.



5. Place windshield assembly on yoke so bolts in yoke come through bottom holes in windshield. Secure with wing nuts.

6. Insert F-1 clips in cut out in top of door, punch hole through canvas in side windows. Secure with  $\frac{3}{16}$ " x  $\frac{3}{4}$ " bolts.