

# Installation Instructions

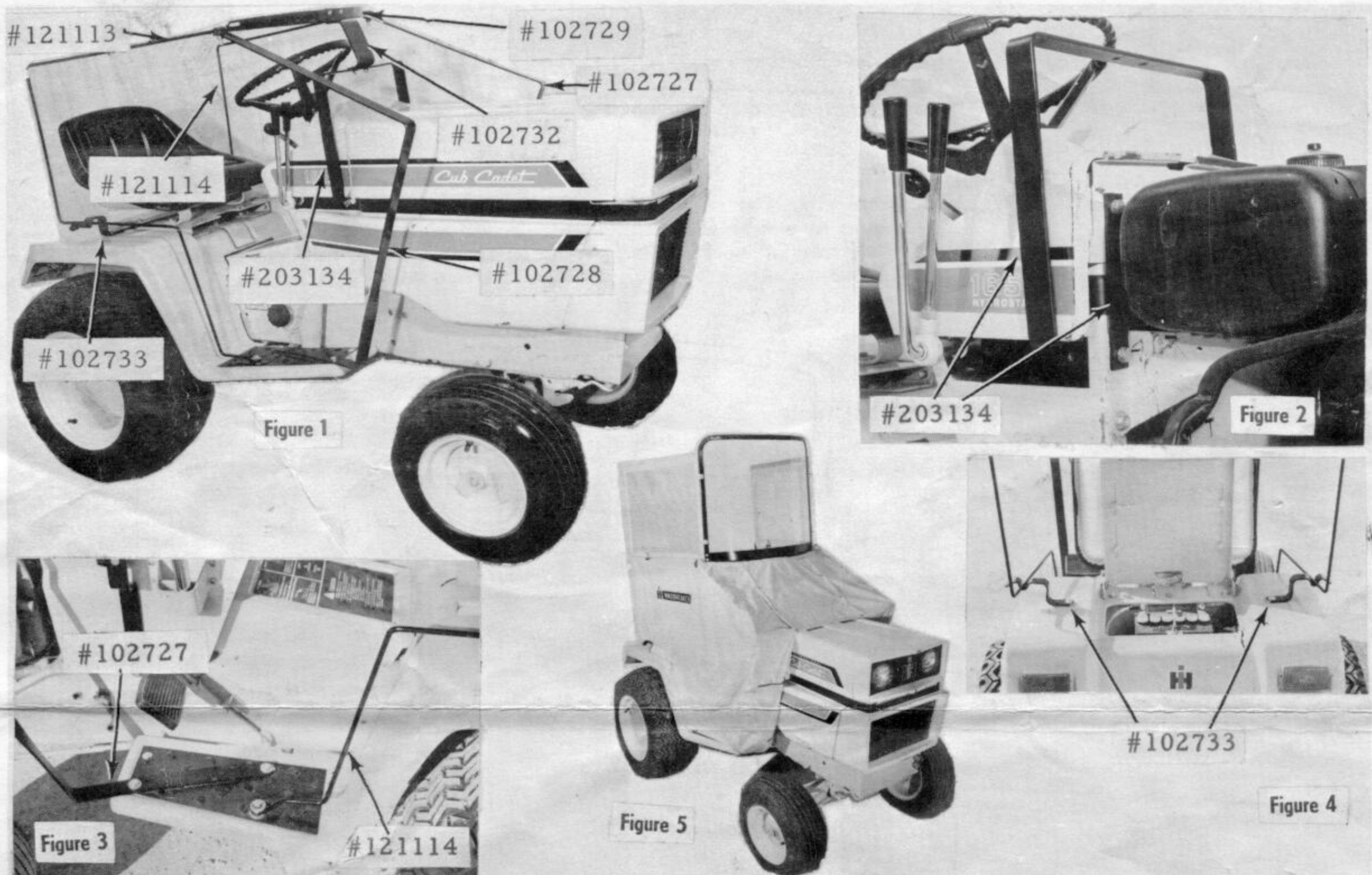
## Part No. 407 421R2 Windbreaker Tractor Heater

INTERNATIONAL CUB CADET 86, 108, 109, 128, 129, 149, 169, 800, 1000  
1200, 1250, 1450 & 1650

Listed below are the special parts required for the proper installation. Carefully study the photo diagram showing the location of each part. Each part has Part Number stamped on it.

- 1 - No. 102729 Yoke
- 1 - No. 203134 Saddle
- 1 - No. 102732 Mounting Bracket
- 2 - No. 102733 Latches

- 1 - No. 102727 Left Yoke Support
- 1 - No. 102728 Right Yoke Support
- 1 - No. 121113 Right Side Arm
- 1 - No. 121114 Left Side Arm



1. Open hood of tractor and bolt #203134 Saddle to tractor using 5/16" x 1" bolts. Remove bolts in tractor and slide saddle back over cowl. Gas tank can be loosened by taking straps loose around tank and slide tank ahead. (See Fig. 2)
2. Bolt 102732 Mounting Bracket to saddle using 1/4" x 3/4" hex bolts and nuts. (See Fig. 1)
3. Bolt 102727 Left Yoke Support to left step as shown using 5/16" x 1" hex head bolts. (See Fig. 3) Then right yoke support.
4. Thread 121113 and 121114 Side Arms inside wide hem in cover. The top and bottom ends of side arms are bent out so be sure ends are bent away from each other. Slide 102729 Yoke into wide hem at top. Place cover over tractor. (See Fig. 1)
5. Bolt side arms to yoke and yoke supports using 3/8" x 1 1/2" carriage bolts. Head of bolt up and use 2 nuts on under side to lock. Side arm goes on top of yoke and yoke support under yoke. Bolt yoke to mounting bracket using 1/4" x 3/4" flat head bolts and nuts. (See Fig. 1)
6. Bolt bottom of side arms to steps using 5/16" x 1 1/2" hex bolts. Place 3/8" flat washer on top of and under side arm. Use rear outside bolt hole in steps and put nut on end of bolt. Be sure not to tighten bolt in step too tight or side arm will not work in latch right. (See Figs. 1 and 3)
7. Tilt seat ahead and place latch under side arm where cut out in fabric. This should be approximately 9 inches ahead of bend in rear of fender and drill 2 - 11/32" holes in fender. Use 5/16" x 3/4" hex bolts and nuts. (See Fig. 4)
8. Straighten fabric cover and tie front sides together under hood and under tractor. (See Fig. 5)

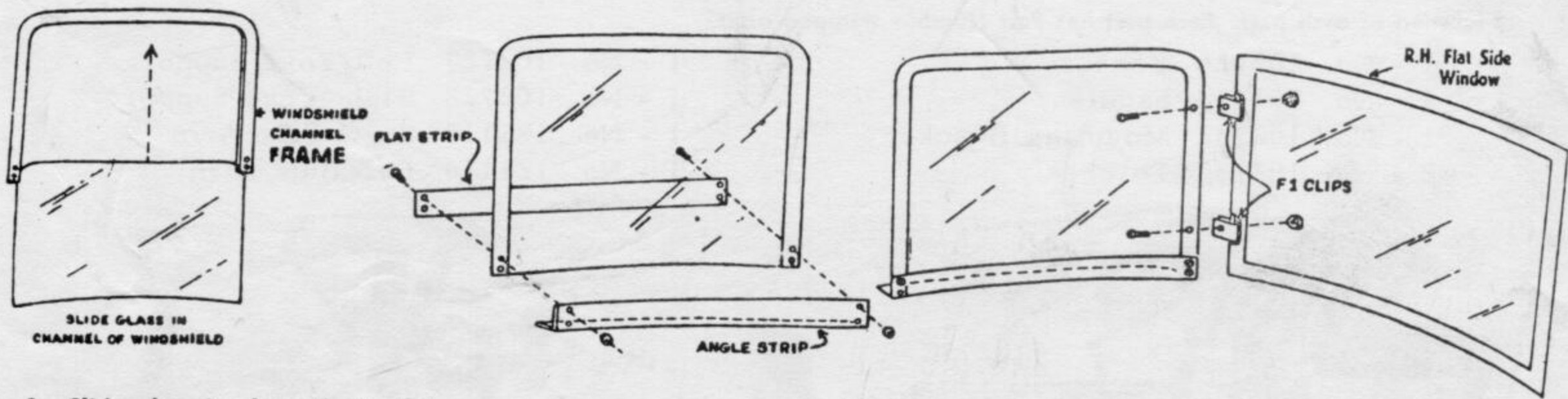
SEE OTHER SIDE FOR ASSEMBLY OF WINDSHIELD - SIDE WINDOWS

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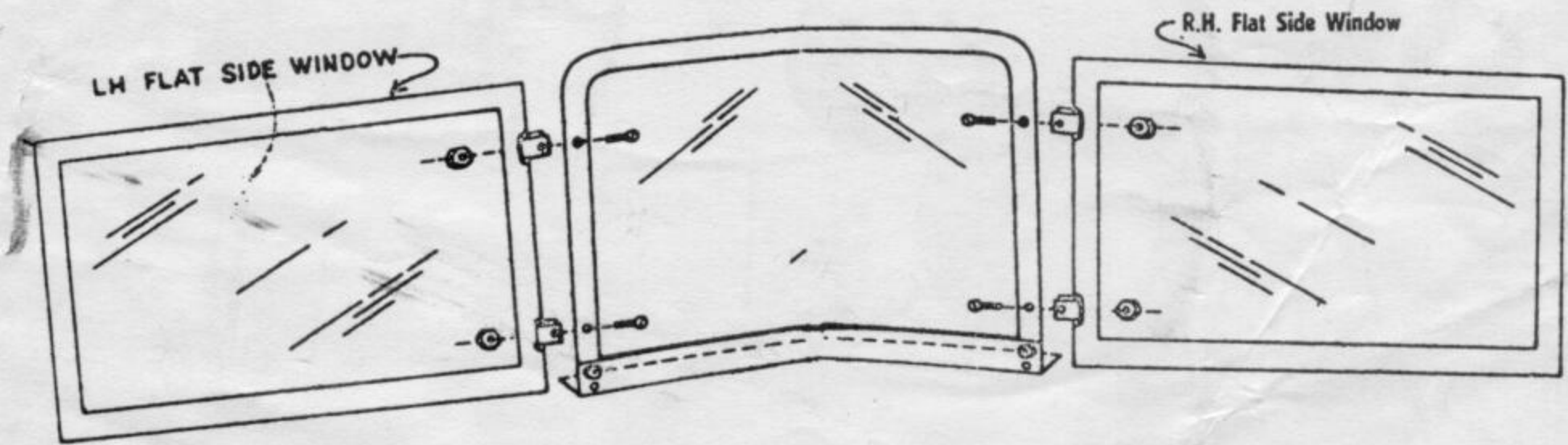
# WINDSHIELD ASSEMBLY INSTRUCTIONS



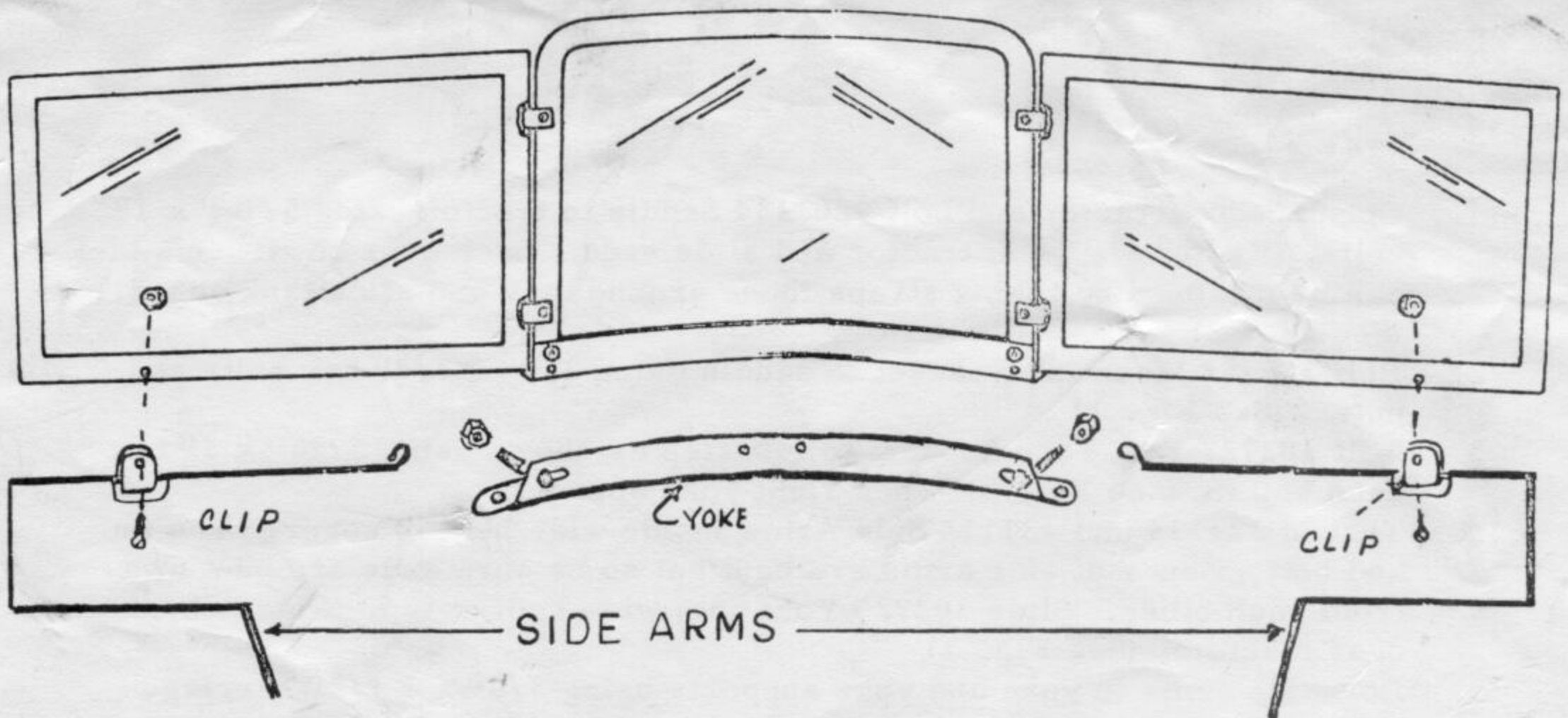
1. Slide glass in channel of windshield frame.

2. Assemble flat strip and angle strip to windshield channel using two  $\frac{1}{8}$ " x  $\frac{1}{2}$ " bolts in top holes.

3. Insert F-1 clips in slots of R.H. flat side window. Secure this assembly to windshield channel frame with  $\frac{1}{8}$ " x  $\frac{3}{4}$ " bolts.



4. Install L.H. flat side window as in step No. 3.



5. Place windshield assembly on yoke so bolts in yoke come through bottom holes in windshield. Secure with nuts.

6. Insert F-1 clips in cut out in top of door, punch hole through canvas in side windows. Secure with  $\frac{1}{8}$ " x  $\frac{3}{4}$ " bolts.