

TC-103



INTERNATIONAL®

PARTS CATALOG

INTERNATIONAL

CUB CADET®

70 and 100

Tractors

and

Equipment

INTERNATIONAL HARVESTER COMPANY

180 North Michigan Avenue

Chicago 1, Illinois, U.S.A.

The Importance of ADEQUATE PARTS and SERVICE

• •

The wise purchaser of a new machine gives consideration to the following factors:

1. *Original quality*
2. *Availability of service parts*
3. *Availability of adequate service facilities*

In many cases the machine becomes the only means of performing certain tasks that must be done in a limited period of time. Wear and even breakage of parts are to be expected due to operating conditions. However, the user can still be assured of getting his work done on time if service parts and adequate service facilities are available.

Foresighted International Harvester dealers make every effort to provide good service and maintain a completely adequate stock of service parts.

INSTRUCTIONS FOR ORDERING PARTS

- (a) All parts orders should be sent to the parts depot. Give complete address, state the county and railroad station (when shipping point is different than post office), also whether shipment is to go by parcel post, express, truck, or freight.
- (b) When ordering parts, give the IH part number, including suffix or prefix letters. To facilitate identification of these parts, "Serial Numbers" assigned to machines, if any, should be furnished.
- (c) Parts should be ordered on the standard parts order blank. The parts should be arranged in sequence by part numbers to facilitate service on orders at the parts depot.
- (d) Claims for shortage or error in the handling of an order for parts must be made upon receipt of goods.

All illustrations and descriptive matter in this publication apply to International Harvester products sold under the International, McCormick, or McCormick-International trade name.

It is the policy of International Harvester Company to improve its products whenever it is possible and practical to do so.

We reserve the right to make changes or add improvements in the design or construction of parts at any time without incurring the obligation to install such changes on products previously delivered.

IMPORTANT

REVISION NO. 2

Place These New Pages In Your Loose-Leaf

TC-103

INTERNATIONAL CUB CADET 70 AND 100 TRACTORS AND EQUIPMENT PARTS CATALOG

**Following is a list of revised and supplementary pages for the TC-103 parts catalog.
Remove and destroy old pages with corresponding page numbers and insert
additional pages sent herewith.**

**1 through 6, 9, 10, 11, 12, 15 through 34,
37 through 42, 69, 70, 75 through 86.**

REVISION NO. 2

MANUFACTURED
BY
INTERNATIONAL HARVESTER COMPANY
CHICAGO ILLINOIS

THIS IS THE NEW PAPER IN YOUR FOAM-FOLD

TC-103

INTERNATIONAL HARVESTER
AND EQUIPMENT PARTS CATALOGUE

This Catalogue is intended to be a general catalog of supplementary parts for the TC-103 series tractors.
It contains all parts with corresponding base numbers and descriptions.

17 pages 12, 13, 14, 15, 16, 17 through 34
17 pages 18, 19, 20, 21 through 86

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INTRODUCTION

This catalog contains a complete list of service parts for the International Cub Cadet 70 and 100 Tractors. The Cub Cadet 70 has a one-cylinder 2-7/8 x 2-1/2 inch (K-161 Series) KOHLER engine. The Cub Cadet 100 has a 3-1/4 x 2-7/8 inch (K-241AS) KOHLER engine. Also included in this catalog, are lists of service parts for all available equipment.

As new equipment is developed and introduced to the territory, or when changes are made on equipment already listed herein, new and/or revised loose-leaf pages will be issued.

Following is a brief summary of the system used in compiling this catalog. It is to your advantage to carefully study this summary.

(1) General. This catalog is divided into three sections--Introductory pages; Indexes to Units, Illustrations and Parts Lists; and Numerical Index.

(2) Indexes. There are three types of indexes in this catalog, viz.

A. Contents of equipment listed on page 1.

B. Separate Equipment Indexes to Units which includes -

- (1) Equipment Illustration.
- (2) Equipment model designation and description.
- (3) Years built or Serial No. information.
- (4) Basic units comprising equipment (If applicable).
- (5) Mounting frames or completing packages, adapting basic equipment to specific tractor models (If applicable).
- (6) Attachments.
- (7) Conversion packages.

C. Numerical index of part numbers (excluding standard fasteners) at the end of the catalog.

(3) Illustrations. The "Exploded View" method which is used in this catalog, illustrates the parts in groups or units. Reference numbers only are shown in each illustration. These numbers correspond to those in the reference number column in the list of parts associated

with each "Exploded View". Unnumbered parts are the same as corresponding parts with reference numbers shown elsewhere in the illustrations.

CAUTION: Reference numbers are not used when ordering parts. Always use IH part numbers or description when ordering.

(4) Parts List. The parts lists following the individual equipment index to units, are divided into groups or units and consist of -

- (a) Description of units.
- (b) Exploded views of units.
- (c) List of individual service parts and assemblies keyed to the exploded views for easy identification.
- (d) Description of service parts, with information as needed to cover years used supersedence, optional notations, serial numbers (if any), etc.
- (e) Quantity, where necessary, of each individual part used in the unit, where no quantity is indicated is understood to mean that only "-1-" is used.

In some instances reference notes are used following the description of items to explain peculiarities. The references "-Unit A, etc. -" correspond with the legend at the end of the unit parts list.

When complete units or individual parts of a unit are "closed-off" and/or are replaced by new parts, the information is reflected either by "Years Used" or by "Serial Number". The information which is peculiar to the production of the equipment is shown as part of the unit heading for complete units, or following the description for individual parts of a unit.

Assemblies are shown in the unit lists together with their component parts wherever these assemblies cannot adequately be identified with a reference number in the illustration. In some cases the individual parts of an assembly are not available for service because disassembly of the components is considered impractical. Such parts are marked with the symbol "\$\$".

Whenever the terms "right" or "left" and "front" or "rear" are used, it is understood to mean from a position behind and facing the equipment.

Pneumatic tires and tubes shown in this catalog are not supplied as service parts. These items must be purchased locally.

INTRODUCTION - Continued

(5) Parts Numbers. The policy governing part numbers is outlined in the pamphlet "What is a Parts Number?" which has been distributed throughout the company operations.

(6) Miscellaneous Parts. In many instances parts which appear in an "Exploded View", such as standard bolts, screws, nuts, etc., are not identified by a reference number. These parts are known as COMMON HARDWARE items and appear in abbreviated nomenclature indented under the major items with which they are used. They must be ordered separately as they are not component parts of the pieces they attach.

The part numbers of commonly available hardware items are omitted. Other common hardware items are shown with part numbers to facilitate identification. Design hardware items, however, are listed by part number and description. WARNING: Do not substitute standard hardware parts for them.

The following rules are established to govern the listing of attaching parts:

All WASHERS are "Plain" unless otherwise specified. The "ID", "OD" and "No." identity is eliminated. The inside dimension is listed first, followed by the outside diameter and the thickness.

All cotter PINS are "Extended-Prong" unless otherwise specified.

All Groov PINS are "Standard-Groove" unless otherwise specified.

All common RIVETS are "Annealed" unless otherwise specified.

All countersunk-head tubular RIVETS are "Copper-Plated Steel" unless otherwise specified.

All oval-head tubular RIVETS are "Brass".

Standard bolts used in International Harvester Products are manufactured under standards known as Unified National Coarse Thread (U. N. C.) and Unified National Fine Thread (U. N. F.) with the number of threads per inch for various diameters as shown below:

Diameter of Bolt	No. of Threads per inch (U. N. C.)	No. of Threads per inch (U. N. F.)
1/4"	20	28
5/16"	18	24
3/8"	16	24
7/16"	14	20
1/2"	13	20
9/16"	12	18
5/8"	11	18
3/4"	10	16
7/8"	9	14
1"	8	14
1-1/8"	7	12
1-1/4"	7	12
1-3/8"	6	12
1-1/2"	6	12

(7) Abbreviations. The abbreviations used in this catalog are explained in the list of abbreviations on page 4.

(8) Serial Numbers and Letters. The engine serial number is stamped on a plate on the left side of the engine.

The chassis (or tractor) serial number, which starts with No. 65458, is stamped on the right side of the reduction gear housing.

The chassis serial numbers run consecutively regardless of the tractor model, however, no attempt is made to have the engine and chassis serial numbers correspond.

Customers are urged to supply the chassis serial numbers, when ordering parts.

LIST OF ABBREVIATIONS

A period after the abbreviation is used only when the abbreviation form spells a common English word.

adj	adjustable	int	internal
al	aluminum	lb	pound, pounds
aly-stl	alloy steel	lentil-hd	lentil head
amp	ampere, amperes	LH	left hand
anl	annealed	lkg	locking
approx	approximately	LP Gas	Liquefied Petroleum Gas
assy	assembly	lub	lubrication
att	attachment	mach	machine
bd-hd	binding head	med	medium
b-hd	button head	MI	malleable iron
brg	bearing	NC	National Coarse Thread
brs	brass	NF	National Fine Thread
brz	bronze	ni	nickel
cd-pltd	cadmium plated	ni-pltd-stl	nickel plated steel
cd-pltd-stl	cadmium plated steel	No.	number
cr-pltd	chromium plated	NPT	National pipe thread
cr-pltd-stl	chromium plated steel	OC	outside circumference
CI	cast iron	OD	outside diameter
csk	countersunk	O/S	oversize
csk-hd	countersunk head	ov-hd	oval head
cl-rec-hd	clutch recess head	oz	ounce
com	common	parkerized-stl	parkerized steel
cone-pt	cone point	pkg	package
contd	continued	pltd	plated
cop	copper	pt	point
cop-pltd	copper plated	PTO	power take-off
cot.	cotter	rd-end	round end
c-pin	cotter pin	rd-hd	round head
cres	corrosion-resistant-steel (stainless)	rd-pt	round point
cr-rec-hd	cross recess head	reg	regular
cre	corrosion resisting	RH	right hand
crg	carriage	RPM	revolutions per minute
cup-pt	cup point	SAE	Society of Automotive Engineers
cyl	cylinder, cylinders	sf	semi-finished
deg	degree	slt	slotted
dia	diameter	slt-hd	slotted head
dld	drilled	slt-bd-hd	slotted binding head
dld-f/c-pin	drilled for cotter pin	slt-fil-hd	slotted fillister head
dld-f/lkg-wire	drilled for locking wire	slt-f-hd	slotted flat head
dog-pt	dog point	slt-hex-hd	slotted hexagon head
ext	external	slt-pan-hd	slotted pan head
f/	for	slt-rd-hd	slotted round head
fem	female	slt-truss-hd	slotted truss head
fil-hd	fillister head	sq	square
fin-nk	fin neck	sq-hd	square head
f-csk-hd	flat countersunk head	sq-nk	square neck
f-fil-hd	flat fillister head	std	standard
f-hd	flat head	std-hd	standard head
f-pt	flat-point	stl	steel
flex	flexible	str	straight
fltd	fluted	T	teeth
ft	foot (or feet)	tap.	tapping
ga	gauge	thd	thread
hd	head	U/S	undersize
hdl	headless	unfin	unfinished
hex.	hexagon	wagon-box-hd	wagon box head
hex-hd	hexagonal-head	w/	with
hex-soc-hd	hexagon socket head	w/brz	with bronze
hp	horsepower	w/hex.	with hexagon
hv	heavy	w/o	without
hyd	hydraulic	zn	zinc
ID	inside diameter	zn-ct	zinc coated
in.	inch or inches	zn-pltd	zinc plated

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International Cub Cadet 70 Tractor equipped with Electric Starter (Left front view)



International Cub Cadet 100 Tractor equipped with Electric Starter (Right front view)

S E R V I C E E N G I N E S

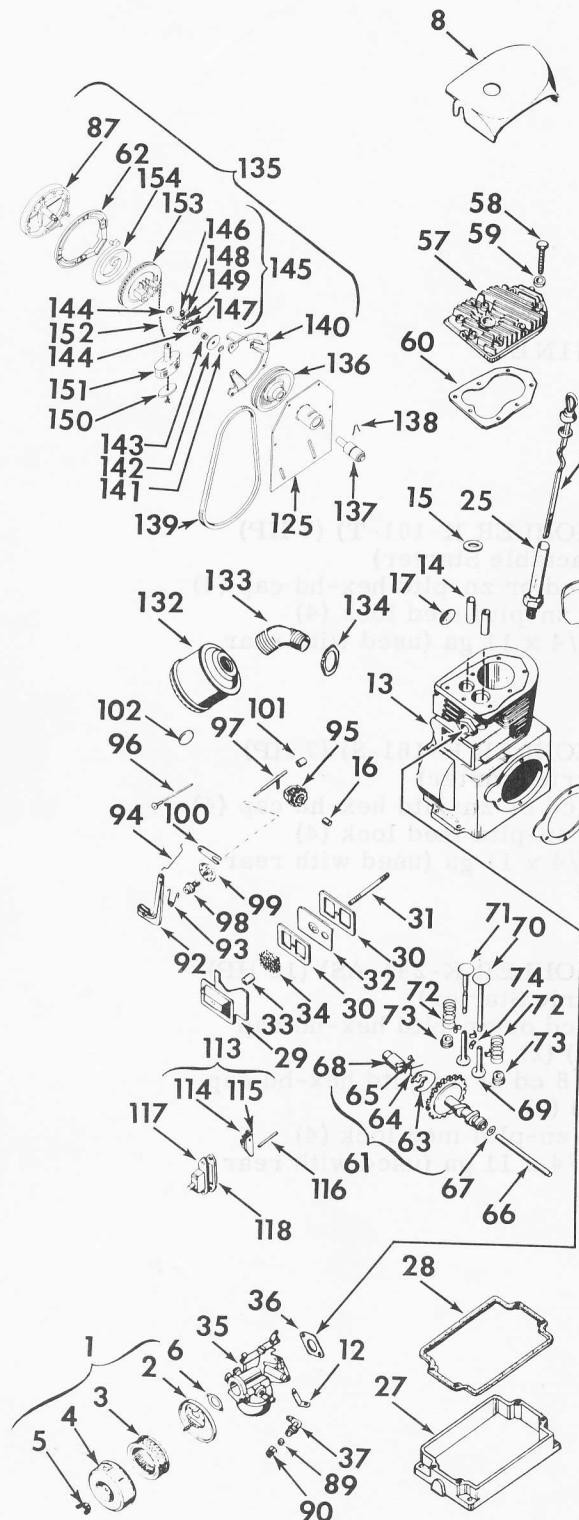
385 724 R91	ENGINE ASSEMBLY (KOHLER K-161-T) (7 HP) (Equipped with Retractable Starter) SCREW, 3/8-16 x 1 cd or zn-pltd hex-hd cap (4) WASHER, 3/8 cd or zn-pltd med lock (4) WASHER, 13/32 x 3/4 x 11 ga (used with rear mounting bolts (2)
385 723 R91	ENGINE ASSEMBLY (KOHLER K-161-S) (7 HP) (Equipped with Electric Starter) SCREW, 3/8-16 x 1 cd or zn-pltd hex-hd cap (4) WASHER, 3/8 cd or zn-pltd med lock (4) WASHER, 13/32 x 3/4 x 11 ga (used with rear mounting bolts(2)
385 725 R91	ENGINE ASSEMBLY (KOHLER K-241-AS) (10 HP) (Equipped with Electric Starter) SCREW, 3/8-16 x 1 cd or zn-pltd hex-hd cap (front mounting bolt) (2) SCREW, 3/8-16 x 7/8 cd or zn-pltd hex-hd cap (rear mounting bolt) (2) WASHER, 3/8 cd or zn-pltd med lock (4) WASHER, 13/32 x 3/4 x 11 ga (used with rear mounting bolts) (2)



ENGINE

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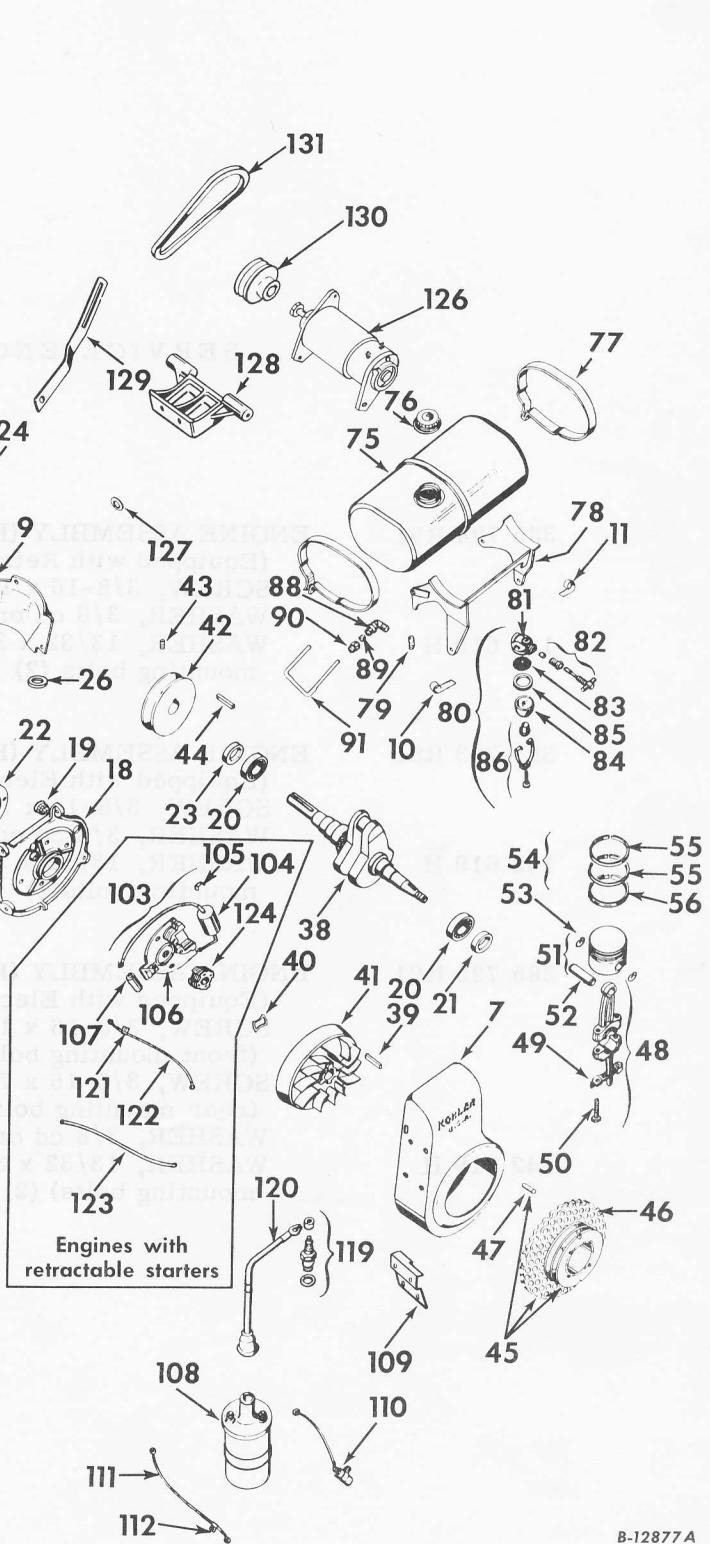
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ENGINE -K161 SERIES -7 HP-			



ENGINE

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REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ENGINE -K161 SERIES -7 HP- -CONTINUED			



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ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	TC-103	
ENGINE -K161 SERIES -7 HP- --CONTINUED				
1	385 161 R91	CLEANER ASSY, AIR		
2	385 162 R1	BASE, AIR CLEANER SCREW, 8-32 X 3/8 RD-HD MACH -2- WASHER, 8 MED LOCK -2-		
3	385 163 R1	ELEMENT, AIR CLEANER FILTER		
4	385 164 R1	COVER, AIR CLEANER		
5	385 165 R1	NUT, AIR CLEANER WING		
6	385 171 R1	GASKET, AIR CLEANER		
7	385 341 R91 18 311 R91	HOUSING ASSY, BLOWER SCREW W/SPRING LOCK WASHER, 1 1/4-20 X 3/4 CD OR ZN-PLTD SLT-HEX-HD MACH -4- 20 246 R91	SCREW W/SPRING LOCK WASHER, 1 1/4-20 X 3/8 CD OR ZN-PLTD SLT-HEX-HD MACH	
8	385 343 R1	BAFFLE, CYLINDER HEAD AIR		
9	385 345 R1 20 247 R91	BAFFLE, CYLINDER AIR SCREW W/SPRING LOCK WASHER, 1 1/4-20 X 3/8 CD OR ZN-PLTD HEX-HD MACH		
10	362 121 R1	CLIP, CABLE HARNESS		
11	385 433 R1	CLIP, CHOKE CABLE		
12	385 434 R1	BRACKET, CHOKE		
13	385 317 R91	CRANKCASE ASSY -COMPOSED OF 2 GUIDE 385 314 R1 1 INSERT 385 315 R1 1 SHAFT 385 316 R1 -		
14	385 314 R1	GUIDE, VALVE -2-		
15	385 315 R1	INSERT, EXHAUST VALVE		
16	385 316 R1	SHAFT, GOVERNOR		
17	172 548	PLUG, 1-1/8 EXPANSION		
18	385 322 R1 385 178 R1	PLATE, CRANKCASE BRG SCREW, 1 1/4-20 X 3/4 CD OR ZN- PLTD HEX-HD CAP -4- WASHER, 17/64 X 1 1/2 X .062 COPPER -4-		
19	432 482	PLUG, 5/8 BUTTON, CRANKCASE BRG PLATE		
20	ST 685	BEARING, CRANKCASE BALL -2-		
21	385 324 R91	SEAL, FRONT BRG PLATE OIL		
22	385 326 R1	GASKET, BRG PLATE		
23	385 329 R91	SEAL, CRANKCASE REAR OIL		
24	385 332 R91	DIPSTICK		
25	385 334 R1	TUBE, OIL FILL		
26	385 349 R1	INSERT, INTAKE VALVE		
27	385 265 R1 431 938	BASE, OIL PAN SCREW, W/SPRING LOCK WASHER, 5/16-18 X 1 CD OR ZN-PLTD HEX-HD MACH -4-		
28	385 267 R1 444 581	GASKET, OIL PAN BASE PLUG, 3/8-18 AUTO. SQ-HD FILLER AND DRAIN		
29	385 269 R1	COVER, BREATHER		
30	385 271 R1	GASKET, BREATHER -2-		

ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ENGINE -K161 SERIES -7 HP- --CONTINUED			
31	385 273 R1	STUD, BREATHER COVER NUT, 1 1/4-20 CD OR ZN-PLTD HEX. WASHER, 1/4 MED LOCK	
32	385 275 R91	PLATE ASSY, BREATHER	
33	385 278 R1	SEAL, BREATHER	
34	385 280 R1	FILTER, BREATHER	
35	385 390 R91	CARBURETOR ASSY -FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF CARBURETOR- 385 392 R91	
		SCREW W/INTERNAL TOOTH LOCK WASHER, 1 1/4-20 X 3/4 CD OR ZN-PLTD HEX-HD CAP -2-	
36	385 395 R1	GASKET, CARBURETOR	
37	385 396 R1	ELBOW, CARBURETOR TO FUEL LINE	
38	385 281 R1	CRANKSHAFT	
39	385 283 R1	KEY, CRANKSHAFT	
40	385 285 R1	WASHER, FLYWHEEL TENSION -ENGINES WITH RETRACTABLE STARTERS-	
41	385 287 R1 385 298 R91	FLYWHEEL ROPE, STARTING	
42	385 290 R1	PULLEY W/CLUTCH DRIVE PLATE, FLYWHEEL	
43	385 438 R1	SCREW, FLYWHEEL PULLEY SET -2-	
44	Q 1 444	KEY, 1/4 X 7/8 SQ PARALLEL	
45	385 294 R91 448 447	CUP ASSY, FLYWHEEL DRIVE NUT, 5/8-18 CD OR ZN-PLTD HEX. SCREW, 1 1/4-20 X 3/4 TYPE F HEX-HD TAP. -4- 385 292 R1	
		WASHER, 5/8 MED LOCK	
46	385 295 R1	SCREEN, DRIVE CUP GRASS	
47	385 293 R1	PIN, FLYWHEEL DRIVE CUP	
48	385 183 R91	ROD ASSY, CONNECTING - STD	
48	385 186 R91	ROD ASSY, CONNECTING - .010 O/S	
49	385 184 R1	LOCK, CONNECTING ROD SCREW	
50	385 185 R1	SCREW, CONNECTING ROD -2-	
51	385 191 R91	PISTON ASSY, STD	
51	385 195 R91	PISTON ASSY- .010 O/S	
51	385 196 R91	PISTON ASSY- .020 O/S	
51	385 197 R91	PISTON ASSY- .030 O/S	
52	385 720 R1	PIN, PISTUN -STANDARD-	
52	385 192 R1	PIN, PISTUN - .005 O/S	
52	385 193 R1	PIN, PISTUN- .010 O/S	
53	385 194 R1	RETAINER, PISTON PIN -2-	
54	385 205 R91	RING SET, PISTON -STD-	
54	385 208 R91	RING SET, PISTON -.010 O/S-	
54	385 211 R91	RING SET, PISTUN -.020 O/S-	
54	385 214 R91	RING SET, PISTON -.030 O/S-	
55	385 206 R1	RING, COMPRESSION -STD- -2-	
55	385 209 R1	RING, COMPRESSION -.010 O/S- -2-	
55	385 212 R1	RING, COMPRESSION -.020 O/S- -2-	
55	385 215 R1	RING, COMPRESSION -.030 O/S- -2-	



ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ENGINE -K161 SERIES -7 HP- -CONTINUED			
56	385 207 R1	RING, OIL CONTROL -STD-	
56	385 210 R1	RING, OIL CONTROL -.010 O/S-	
56	385 213 R1	RING, OIL CONTROL -.020 O/S-	
56	385 216 R1	RING, OIL CONTROL -.030 O/S-	
57	385 300 R1	HEAD, CYLINDER	
58	385 301 R1	SCREW, CYLINDER HEAD -7-	
59	385 302 R1	WASHER, CYLINDER HEAD -7-	
60	385 305 R1	GASKET, CYLINDER HEAD	
61	385 233 R91	CAMSHAFT ASSY	
62	385 464 R1	FLANGE, INTERMEDIATE	
63	385 235 R1	FLYWEIGHT, CAMSHAFT -2-	
64	385 236 R1	SPRING, SPARK ADVANCE -2-	
65	385 237 R1	PIN, CAMSHAFT FLYWEIGHT -2-	
66	385 241 R1	PIN, CAMSHAFT	
67	385 243 R1	SHIM, CAMSHAFT-.005 AS REQUIRED	
67	385 244 R1	SHIM, CAMSHAFT-.010 AS REQUIRED	
68	385 247 R1	CAM, IGNITION -ENGINES WITH RETRACTABLE STARTERS-	
68	385 248 R1	CAM, IGNITION -ENGINES WITH ELECTRIC STARTERS-	
69	385 250 R1	TAPPET, VALVE -2-	
70	385 252 R1	VALVE, INTAKE	
71	385 254 R1	VALVE, EXHAUST	
72	385 256 R1	SPRING, VALVE -2-	
73	385 258 R1	RETAINER, VALVE SPRING -2-	
74	385 259 R1	KEY, VALVE SPRING RETAINER -4-	
75	385 370 R91	TANK ASSY, FUEL W/FILLER CAP	
76	385 372 R91	CAP, FUEL FILLER	
77	385 388 R1 20 244 R1	STRAP, FUEL TANK -2- NUT, 1/4-20 ESNA STOP -2- SCREW, 1/4-20 X 1-1/4 CD OR -2- ZN-PLTD HEX-HD CAP	
78	385 387 R91	BRACKET ASSY, FUEL TANK	
79	192 032	NIPPLE, 1/8 X 3/4 CD OR ZN-PLTD PIPE	
80	385 374 R91	FILTER ASSY, FUEL	
81	385 375 R1	BODY, FUEL FILTER	
82	385 376 R91	VALVE ASSY, NEEDLE	
83	385 377 R1	SCREEN, FILTER	
84	385 378 R1	BOWL, FUEL FILTER GLASS	
85	385 379 R1	GASKET, FUEL FILTER BOWL	
86	385 380 R91	BAIL ASSY, FUEL FILTER BOWL	
87	385 449 R1	COVER, RETRACTABLE STARTER	
88	385 381 R1	ELBOW, FUEL FILTER	
89	681 181 R1	SLEEVE, FUEL LINE -2-	
90	385 385 R1	NUT, FUEL LINE -2-	



ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ENGINE -K161 SERIES -7 HP- -CONTINUED			
91	385 383 R1	LINE, FUEL FILTER TO CARBURETOR FUEL	
92	385 350 R1	LEVER, GOVERNOR NUT, 1/4-20 CD OR ZN-PLTD HEX- SCREW, 8-32 X 3/8 CD OR ZN- PLTD RD-HD-SLT MACH SCREW, 1/4-20 X 1 CD OR ZN- PLTD HEX-HD CAP WASHER, NO. 8 CD OR ZN-PLTD MED LOCK WASHER, 7/32 X 7/16 X .036 CD OR ZN-PLTD WASHER, 9/32 X 5/8 X .065 CD OR ZN-PLTD	
93	385 352 R1	SPRING, GOVERNOR	
94	385 354 R1	LINKAGE, GOVERNOR	
95	385 359 R91 385 176 R1	GEAR ASSY, GOVERNOR WASHER, 13/32 X 3/4 X .031 CD OR ZN-PLTD	
96	385 360 R1 385 175 R1	PIN, GOVERNOR STOP WASHER, 17/64 X 15/32 X .047 COPPER	
97	385 361 R91 385 179 R1	SHAFT ASSY, GOVERNOR CROSS WASHER, 7/32 X 3/8 X .031 CD OR ZN-PLTD	
98	385 363 R1	BUSHING, CROSS SHAFT	
99	385 365 R1 145 368	DISC, GOVERNOR REGULATING SCREW, 2 X 3/16 CD OR ZN-PLTD RD-HD BLUNT METAL DRIVE	
100	385 366 R1	BRACKET, SPEED CONTROL	
101	385 319 R91	BEARING, CROSS SHAFT NEEDLE	
102	172 548	PLUG, 1-1/8 EXPANSION	
103	385 397 R91	MAGNETO ASSY	
104	385 398 R1	COIL, MAGNETO	
105	385 399 R1	CLAMP, MAGNETO COIL -2-	
106	385 400 R1 385 393 R91	STATOR, MAGNETO SCREW W/INTERNAL TOOTH LOCK WASHER, 1/4-20 X 5/8 CD OR ZN-PLTD HEX-HD CAP -2-	
107	385 401 R91 131 954	CONDENSER, MAGNETO SCREW, 8-32 X 1/4 CD OR ZN- PLTD FIL-HD SLT MACH -3-	
108	385 402 R91 18 311 R91 385 177 R1	COIL, IGNITION SCREW W/SPRING LOCK WASHER, 1/4-20 X 13/16 CD OR ZN- PLTD SLT-HEX-HD MACH -2- WASHER, 17/64 X 3/4 X .062 CD OR ZN-PLTD -2-	
109	385 421 R1	BRACKET, COIL MOUNTING	
110	385 415 R91	CONDENSER, IGNITION COIL	
111	385 416 R91	CABLE ASSY, CONDENSER TO BREAKER -ENGINES WITH RETRACTABLE STARTERS-	
111	385 417 R91	CABLE ASSY, CONDENSER TO BREAKER -ENGINES WITH ELECTRIC STARTERS-	
112	385 419 R1	CLIP, CONDENSER TO BREAKER CABLE	
113	385 403 R91	BREAKER ASSY	
114	385 404 R91	POINT, BREAKER	
115	385 405 R1 385 430 R91	BRACKET, BREAKER POINT SCREW, W/WASHER, 8-32 X 3/16 RD-HD MACH	



ENGINE

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REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ENGINE -K161 SERIES -7 HP- -CONTINUED			
116	385 406 R1	ROD, BREAKER	
117	385 408 R91	COVER ASSY, BREAKER	
	385 409 R91	SCREW W/INTERNAL TOOTH LOCK WASHER, 10-24 X 3/8 CD OR ZN-PLTD SLT-RD-HD MACH -4-	
118	385 410 R1	GASKET, BREAKER COVER	
119	646 117 R91	PLUG, SPARK -CHAMPION J-8-	
120	385 412 R91	CABLE ASSY, SPARK PLUG -ENGINES WITH RETRACTABLE STARTERS-	
120	385 413 R91	CABLE ASSY, SPARK PLUG -ENGINES WITH ELECTRIC STARTERS-	
121	385 414 R1	CLIP, SPARK PLUG CABLE	
122	385 422 R91	CABLE ASSY, GROUND	
123	385 424 R1	SLEEVE, GROUND CABLE	
124	385 469 R1	MAGNET, MAGNETO	
125	385 467 R91	BRACKET, RETRACTABLE STARTER SCREW, 3/8-16 X 7/8 CD OR ZN- PLTD HEX-HD CAP -3- 138 542 WASHER, 3/8 CD OR ZN-PLTD INTERNAL TOOTH LOCK -3- WASHER, 13/32 X 13/16 X .065 CD OR ZN-PLTD	
126	1 101 967	MOTOR-GENERATOR -385 442 R91- -FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF MOTOR-GENERATOR -	
	180 079	SCREW, 5/16-18 X 1 CD OR ZN- PLTD HEX-HD CAP -2- WASHER, 5/16 MED LOCK -2-	
127	385 440 R1	SHIM, MOTOR-GENERATOR MOUNTING BOLT -AS REQUIRED-	
127	385 441 R1	SHIM, MOTOR-GENERATOR MOUNTING BOLT -AS REQUIRED-	
128	377893 R91	BRACKET, MOTOR-GENERATOR MOUNTING	
	180 121	SCREW, 3/8-16 X 7/8 CD OR ZN- PLTD HEX-HD CAP -2- WASHER, 3/8 MED LOCK -2-	
129	377 894 R1	BRACE, MOTOR-GENERATOR ADJUSTING	
	180 077	SCREW, 5/16-18 X 3/4 CD OR ZN- PLTD HEX-HD CAP	
	180 121	SCREW, 3/8-16 X 7/8 CD OR ZN- PLTD HEX-HD CAP WASHER, 5/16 MED LOCK WASHER, 3/8 MED LOCK	
	280 185 R1	WASHER, 11/32 X 3/4 X .074 CD OR ZN-PLTD	
130	385 446 R1	PULLEY, MOTOR-GENERATOR DRIVE	
131	385 447 R1	BELT, MOTOR-GENERATOR DRIVE	
132	385 307 R1	MUFFLER, EXHAUST	
133	385 310 R1	ELBOW, EXHAUST MUFFLER	
134	138 909 R1	NUT, EXHAUST MUFFLER ELBOW LOCK	
135	384 890 R91	STARTER ASSY, RETRACTABLE NUT, 1/4-20 HEX. -4- SCREW, 1/4-20 X 3/4 HEX-HD CAP -4- WASHER, 1/4 MED LOCK -4-	
136	384 889 R11	PULLEY ASSY, RETRACTABLE STARTER	
137	ST 692	BEARING, RETRACTABLE STARTER BALL	
138	355 768 R1	RETAINER, RETRACTABLE STARTER BALL BRG	
139	214 878 R1	BELT, RETRACTABLE STARTER	



ENGINE

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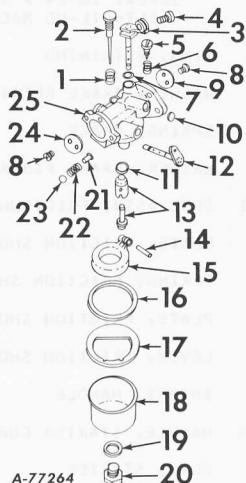
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ENGINE -K161 SERIES -7 HP- -CONTINUED			
140	385 465 R1	FLANGE, MOUNTING SCREW, 10-24 X 3/4 PARKERIZED SLT-FIL-HD MACH -3- SCREW, 10-24 X 5/8 PARKERIZED SLT-FIL-HD MACH	
141	379 310 R1	RING, RETAINING	
142	385 462 R1	WASHER, BRAKE RETAINER	
143	385 461 R1	SPRING, BRAKE	
144	386 090 R1	WASHER, BRAKE FIBER -2-	
145	385 454 R91	SHOE ASSY, FRICTION	
146	385 458 R1	PLATE, FRICTION SHOE SPRING -2-	
147	385 457 R1	SPRING, FRICTION SHOE -2-	
148	385 456 R1	PLATE, FRICTION SHOE -2-	
149	385 455 R1	LEVER, FRICTION SHOE BRAKE	
150	386 089 R1	INSERT, HANDLE	
151	385 453 R91	HANDLE, STARTER CORD	
152	385 452 R1	CORD, STARTER	
153	385 451 R91	ROTOR, STARTER	
154	385 450 R1	SPRING, STARTER REWIND	
	385 427 R91	KIT, ENGINE GASKET SERVICE	



ENGINE

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REF. NO.	PART NUMBER	DESCRIPTION	TC-103
CARBURETOR			



1	385 390 R91	CARBURETOR ASSEMBLY
2	385 482 R1	SPRING, HIGH SPEED NEEDLE
3	385 481 R91	NEEDLE ASSY, HIGH SPEED
4	385 476 R91	SHAFT AND LEVER ASSY, THROTTLE
5	385 478 R1	SCREW, THROTTLE LEVER ADJUSTING
6	385 479 R1	SCREW, IDLE ADJUSTING
7	385 480 R1	SPRING, IDLE ADJUSTING SCREW
8	385 477 R1	SEAL, THROTTLE SHAFT DUST
9	385 471 R1	SCREW, CHOKE & THROTTLE VALVE -4-
10	385 475 R91	VALVE ASSY, THROTTLE
11	385 484 R1	PLUG, 3/8 ALUMINUM EXPANSION
12	88 976 R1	GASKET, NEEDLE SEAT
13	385 473 R91	SHAFT AND LEVER ASSY, CHOKE
14	385 483 R91	NEEDLE AND SEAT ASSY W/SPRING
15	68 467 R1	PIN, FLOAT AND LEVER
16	385 485 R91	FLOAT AND LEVER ASSY
17	385 488 R1	GASKET, FUEL BOWL RING
18	385 487 R1	GASKET, FUEL BOWL
19	385 486 R1	BOWL, FUEL
20	90 594 R1	GASKET, FUEL BOWL SCREW
21	385 489 R1	SCREW, FUEL BOWL
22	68 457 R1	PLUG, IDLE PASSAGE RIVET
23	385 474 R1	SPRING, CHOKE SHAFT
24	68 926 R1	BALL, CHOKE SHAFT
	385 470 R91	VALVE ASSY, CHOKE

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REF. NO.	PART NUMBER	DESCRIPTION	TC-103
CARBURETOR -CONTINUED			

25 BODY, CARBURETOR -ORDER CARBURETOR ASSY-

385 490 R91 KIT, CARBURETOR REPAIR -CONSISTS OF
REF. NOS. 13, 14, 16, 17 & 19-

ENGINE

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TC-103

**ENGINE**

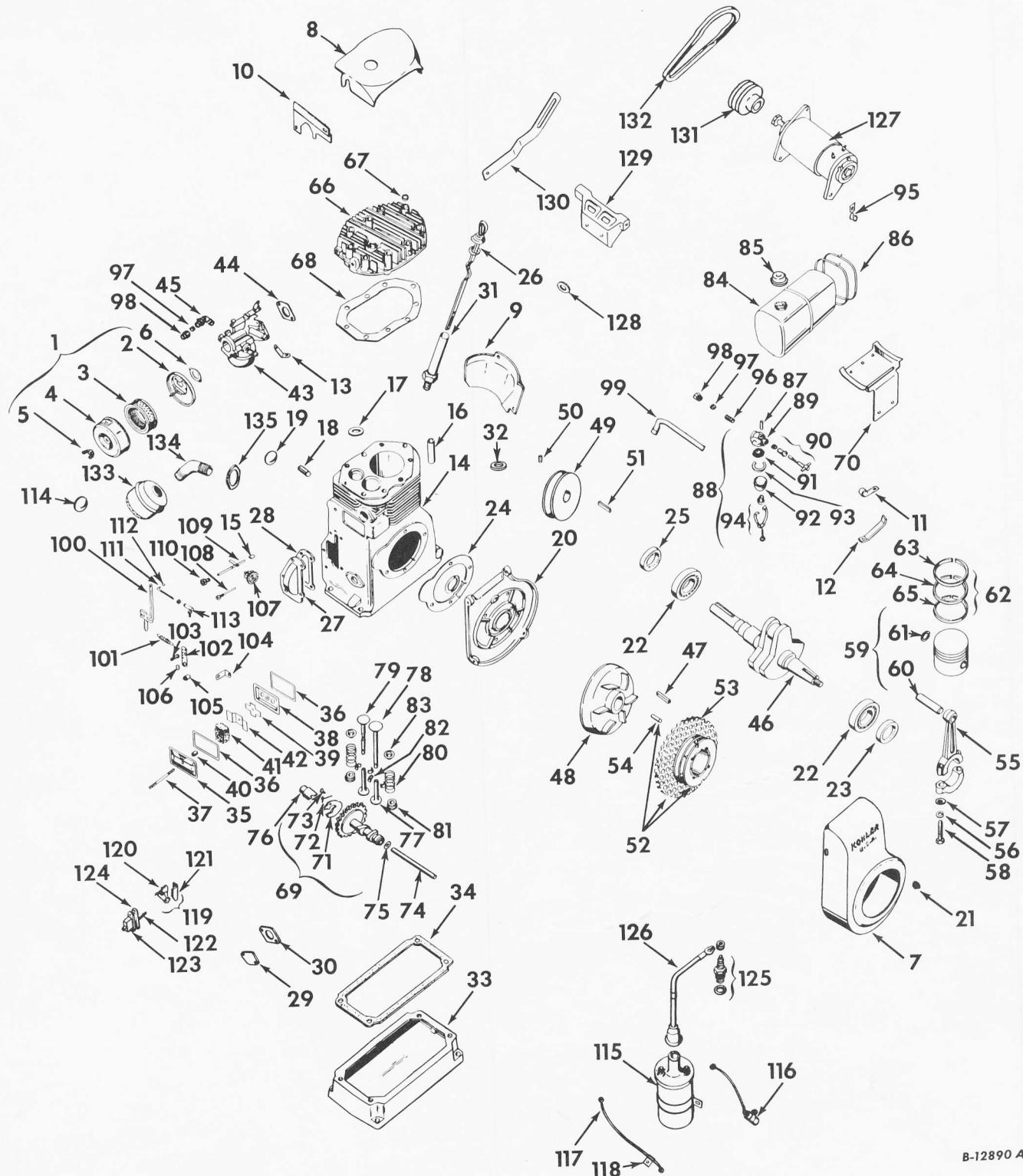
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TC-103



ENGINE		DESCRIPTION	TC-103
REF. NO.	PART NUMBER		
		ENGINE -K241AS -10 HP-	

ENGINE		DESCRIPTION	TC-103
REF. NO.	PART NUMBER		
		ENGINE -K241AS -10 HP- -CONTINUED	



B-12890 A



ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ENGINE -K241AS -10 HP- -CONTINUED			
1	385 166 R91	CLEANER ASSY, AIR	
2	385 167 R1 225 556 114 118 H	BASE, AIR CLEANER SCREW, 10-32 X 3/16 FIL-HD-SLT MACH -3- WASHER, NO. 10 MED LOCK -3- WASHER, CHOKE SHAFT -2-	
3	385 168 R1	ELEMENT, AIR CLEANER FILTER	
4	385 169 R1	COVER, AIR CLEANER	
5	385 165 R1	NUT, AIR CLEANER WING	
6	385 172 R1	GASKET, AIR CLEANER	
7	385 342 R91 18 311 R91	HOUSING ASSY, BLOWER SCREW W/SPRING LOCK WASHER 1/4-20 X 3/8 CD OR ZN-PLTD HEX-HD MACH -4-	
8	385 344 R1	BAFFLE, CYLINDER HEAD AIR	
9	385 346 R1 9 409 106	BAFFLE, CYLINDER AIR SCREW W/SPRING LOCK WASHER, 1/4-20 X 1/2 CD OR ZN-PLTD HEX-HD MACH	
10	385 347 R91	BAFFLE, HOUSING SIDE AIR	
11	385 433 R1	CLIP, CHOKE CABLE NUT, 1/4-20 CD OR ZN-PLTD HEX. WASHER, 1/4 MED LOCK WASHER, 17/16 X 9/16 X .062 CD OR ZN-PLTD	
12	385 436 R1	BRACKET, THROTTLE CABLE	
13	385 437 R1	BRACKET, CHOKE	
14	385 318 R91	CRANKCASE ASSY -COMPOSED OF 1 BEARING 385 319 R91 2 GUIDE 385 320 R1 1 INSERT 385 315 R1 1 SHAFT 385 321 R1	
15	385 319 R91	BEARING, NEEDLE -GOVERNOR CROSSSHAFT-	
16	385 320 R1	GUIDE, VALVE -2-	
17	385 315 R1	INSERT, EXHAUST VALVE	
18	385 321 R1	SHAFT, GOVERNOR	
19	172 548	PLUG, 1-1/8 EXPANSION -CRANKCASE-	
20	385 323 R1 16 910 R1	PLATE, CRANKCASE BRG SCREW, 1/4-20 X 5/8 CD OR ZN- PLTD HEX-HD CAP -4-	
21	432 482	PLUG, 5/8 BUTTON -CRANKCASE BRG PLATE-	
22	ST 436	BEARING, CRANKCASE BALL -2-	
23	385 325 R91	SEAL, FRONT PLATE OIL	
24	385 327 R1	GASKET, BRG PLATE- .005 -AS REQUIRED-	
24	385 328 R1	GASKET, BRG PLATE- .010 -AS REQUIRED-	
25	385 330 R91	SEAL, CRANKCASE REAR OIL	
26	385 333 R91	DIPSTICK	
27	385 336 R1	COVER, CAMSHAFT	
28	385 337 R1	GASKET, CAMSHAFT COVER	
29	385 261 R1 385 262 R1	COVER, FUEL PUMP PAD SCREW, 1/4-20 X 5/8 CD OR ZN- PLTD FIL-HD MACH -2-	



ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ENGINE -K241AS -10 HP- -CONTINUED			
30	385 263 R1	GASKET, FUEL PUMP PAD COVER	
31	385 335 R1	TUBE, OIL FILL	
32	385 349 R1	INSERT, INTAKE VALVE	
33	385 266 R1 444 581	BASE, OIL PAN PLUG, 3/8-18 AUTO. SQ-HD -FILLER AND DRAIN-	
9	409 112	SCREW, W/SPRING LOCK WASHER, 3/8-16 X 1-1/4 CD OR ZN- PLTD HEX-HD MACH -4-	
34	385 268 R1	GASKET, OIL PAN BASE	
35	385 270 R1	COVER, BREATHER	
36	385 272 R1	GASKET, BREATHER -2-	
37	385 274 R1	STUD, BREATHER COVER NUT, 1/4-20 CD OR ZN-PLTD HEX. WASHER, 1/4 MED LOCK	
38	385 276 R1	PLATE, BREATHER	
39	385 277 R1	REED, BREATHER	
40	385 279 R1	SEAL, BREATHER	
41	385 338 R1	FILTER, BREATHER	
42	385 339 R1	BAFFLE, BREATHER	
43	385 391 R91	CARBURETOR ASSY -FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF CARBURETOR-	
	385 429 R91	SCREW, W/INTERNAL TOOTH LOCK WASHER, 5/16-18 X 1 SLT-HEX- HD CAP -2-	
44	385 394 R1	GASKET, CARBURETOR	
45	385 381 R1	ELBOW, CARBURETOR TO FUEL LINE	
46	385 282 R1	CRANKSHAFT	
47	385 284 R1	KEY, CRANKSHAFT	
48	385 288 R1 385 299 R91	FLYWHEEL ROPE, STARTING	
49	385 290 R1	PULLEY W/CLUTCH DRIVE PLATE, FLYWHEEL	
50	385 438 R1	SCREW, FLYWHEEL PULLEY SET -2-	
51	Q 1 444	KEY, 1/4 X 7/8 SQ PARALLEL	
52	385 296 R91 448 447 385 292 R1	CUP ASSY, FLYWHEEL DRIVE NUT, 5/8-18 CD OR ZN-PLTD HEX. SCREW, 1/4-20 X 3/4 TYPE F HEX-HD TAP. -4- WASHER, 5/8 MED LOCK	
53	385 297 R1	SCREEN, DRIVE CUP GRASS	
54	385 293 R1	PIN, FLYWHEEL DRIVE CUP	
55	385 187 R1	ROD ASSY, CONNECTING- STD	
55	385 188 R91	ROD ASSY, CONNECTING - .010 O/S	
56	385 189 R1	WASHER, CONNECTING ROD LOCK -2-	
57	385 190 R1	WASHER, CONNECTING ROD -2-	
58	385 348 R1	SCREW, CONNECTING ROD -2-	
59	385 198 R91	PISTON ASSY- STD	
59	385 202 R91	PISTON ASSY- .010 O/S	
59	385 203 R91	PISTON ASSY- .020 O/S	
59	385 204 R91	PISTON ASSY- .030 O/S	
60	385 199 R1	PIN, PISTON -STD-	



ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		ENGINE -K241AS -10 HP- -CONTINUED	
60	385 200 R1	PIN, PISTON- .005 O/S	
61	385 201 R1	RETAINER, PISTON PIN -2-	
62	385 217 R91	RING SET, PISTON -STD-	
62	385 221 R91	RING SET, PISTON -.010 O/S-	
62	385 225 R91	RING SET, PISTON -.020 O/S-	
62	385 229 R91	RING SET, PISTON -.030 O/S-	
63	385 218 R1	RING, TOP COMPRESSION -STD-	
63	385 222 R1	RING, TOP COMPRESSION -.010 O/S	
63	385 226 R1	RING, TOP COMPRESSION -.020 O/S-	
63	385 230 R1	RING, TOP COMPRESSION -.030 O/S-	
64	385 219 R1	RING, CENTER COMPRESSION -STD-	
64	385 223 R1	RING, CENTER COMPRESSION -.010 O/S-	
64	385 227 R1	RING, CENTER COMPRESSION -.020 O/S-	
64	385 231 R1	RING, CENTER COMPRESSION -.030 O/S-	
65	385 220 R1	RING, OIL CONTROL -STD-	
65	385 224 R1	RING, OIL CONTROL -.010 O/S-	
65	385 228 R1	RING, OIL CONTROL -.020 O/S-	
65	385 232 R1	RING, OIL CONTROL -.030 O/S-	
66	385 303 R1	HEAD, CYLINDER SCREW, 3/8-16 X 2-1/4 CD OR ZN-PLTD HEX-HD MACH -6- SCREW, 3/8-16 X 2-1/2 CD OR ZN-PLTD HEX-HD MACH -3-	
67	385 304 R1	WASHER, CYLINDER HEAD -9-	
68	385 306 R1	GASKET, CYLINDER HEAD	
69	385 238 R91	CAMSHAFT ASSY	
70	385 373 R1	BRACKET, FUEL TANK	
71	385 235 R1	FLYWEIGHT, CAMSHAFT -2-	
72	385 236 R1	SPRING, SPARK ADVANCE -2-	
73	385 240 R1	PIN, CAMSHAFT FLYWEIGHT -2-	
74	385 242 R1	PIN, CAMSHAFT	
75	385 245 R1	SHIM, CAMSHAFT- .005 -AS REQUIRED-	
75	385 246 R1	SHIM, CAMSHAFT- .010 -AS REQUIRED-	
76	385 249 R1	CAM, IGNITION	
77	385 251 R91	TAPPET ASSY, VALVE -2-	
78	385 253 R1	VALVE, INTAKE	
79	385 255 R1	VALVE, EXHAUST	
80	385 257 R1	SPRING, VALVE -2-	
81	385 258 R1	RETAINER, VALVE SPRING -2-	
82	385 259 R1	KEY, VALVE SPRING RETAINER -4-	
83	385 260 R1	RETAINER, VALVE SPRING UPPER -2-	
84	385 371 R91	TANK ASSY, FUEL W/FILLER CAP	
85	385 372 R91	CAP, FUEL FILTER	

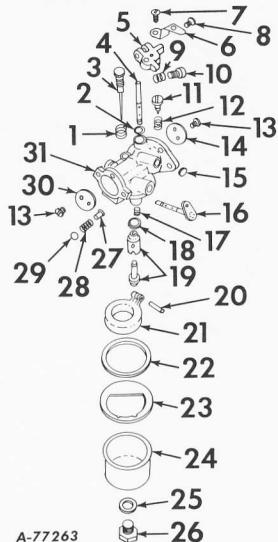


ENGINE

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		ENGINE -K241AS -10 HP- -CONTINUED	
86	385 386 R1	STRAP, FUEL TANK -2- SCREW, 1/4-20 X 1-1/4 CD OR ZN-PLTD HEX-HD CAP -2-	
87	192 032 20 244 R1	NIPPLE, 1/8 X 3/4 CD OR ZN-PLTD PIPE NUT, 1/4-20 ESNA STOP -2-	
88	385 374 R91	FILTER ASSY, FUEL	
89	385 375 R1	BODY, FUEL FILTER	
90	385 376 R91	VALVE ASSY, NEEDLE	
91	385 377 R1	SCREEN, FILTER	
92	385 378 R1	BOWL, FUEL FILTER GLASS	
93	385 379 R1	GASKET, FUEL FILTER BOWL	
94	385 380 R91	BAIL ASSY, FUEL FILTER BOWL	
95	363 660 R1	CLIP, CABLE HARNESS	
96	385 435 R1	CONNECTOR, FUEL FILTER	
97	681 181 R1	SLEEVE, FUEL LINE -2-	
98	385 385 R1	NUT, FUEL LINE -2-	
99	385 384 R1	LINE, FUEL FILTER TO CARBURETOR FUEL	
100	385 351 R1	LEVER, GOVERNOR NUT, 1/4-20 CD OR ZN-PLTD HEX. SCREW, 1/4-20 X 1-1/4 CD OR ZN-PLTD HEX-HD CAP WASHER, 9/32 X 5/8 X .062 CD OR ZN-PLTD -2-	
101	385 353 R1	SPRING, GOVERNOR	
102	385 355 R1	BRACKET, SPEED CONTROL	
103	385 356 R1	CLAMP, CONTROL BRACKET	
104	385 357 R1	BRACKET, ADJUSTING SCREW SCREW, 1/4-20 X 1 CD OR ZN-PLTD HEX-HD CAP WASHER, 1/4 MED LOCK	
	385 180 R1	WASHER, 17/64 X 1/2 X .062 CD OR ZN-PLTD	
105	385 358 R1	SPACER, ADJUSTING SCREW	
106	385 286 R1	WASHER, ADJUSTING SCREW SPACER	
107	385 359 R91 385 181 R1	GEAR ASSY, GOVERNOR WASHER, 13/32 X 3/4 X .062	
108	385 360 R1 385 178 R1	PIN, GOVERNOR STOP WASHER, 17/64 X 1/2 X .062 COPPER	
109	385 362 R91	SHAFT ASSY, GOVERNOR CROSS	
110	385 364 R1	BUSHING, CROSS SHAFT	
111	385 367 R1	ROD, BALL JOINT THROTTLE	
112	268 552 R1	RETAINER, THROTTLE ROD	
113	385 369 R1	JOINT, 10-32 X 1/4 BALL NUT, 10-32 AN-PLTD HEX. WASHER, NO. 10 MED LOCK	
114	172 548	PLUG, 1-1/8 EXPANSION	
115	385 402 R91 9 409 106	COIL, IGNITION SCREW, W/SPRING LOCK WASHER, 1/4-20 X 1/2 CD OR ZN-PLTD SLT-HEX-HD MACH -2-	
	385 182 R1	WASHER, 17/64 X 1 X .062 CD OR ZN-PLTD -2-	
116	385 415 R91	CONDENSER, IGNITION COIL	
117	385 418 R91	CABLE ASSY, CONDENSER TO BREAKER	



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
CARBURETOR			



A-77263

385 391 R91 CARBURETOR ASSEMBLY

1	385 482 R1	SPRING, HIGH SPEED NEEDLE
2	385 497 R1	SEAL, THROTTLE SHAFT DUST
3	385 501 R91	NEEDLE ASSY, HIGH SPEED
4	385 495 R1	SHAFT, THROTTLE
5	385 496 R1	LEVER, THROTTLE
6	385 494 R91	PAWL ASSY, THROTTLE SHAFT
7	68 484 R91	SCREW W/WASHER, THROTTLE LEVER
8	385 498 R1	SCREW, THROTTLE SHAFT
9	385 499 R1	SPRING, THROTTLE LEVER
10	385 478 R1	SCREW, THROTTLE ADJUSTING
11	385 500 R1	SCREW, IDLE ADJUSTING
12	385 480 R1	SPRING, IDLE ADJUSTING SCREW
13	88 962 R1	SCREW, CHOKE & THROTTLE VALVE -4-
14	354 804 R1	VALVE ASSY, THROTTLE
15	385 484 R1	PLUG, 3/8 ALUMINUM EXPANSION
16	385 492 R91	SHAFT AND LEVER ASSY, CHOKE
17	385 503 R1	NOZZLE, HIGH SPEED NEEDLE
18	88 976 R1	GASKET, NEEDLE SEAT
19	385 483 R91	NEEDLE AND SEAT ASSY W/SPRING
20	68 467 R1	PIN, FLOAT AND LEVER
21	385 485 R91	FLOAT AND LEVER ASSY
22	385 488 R1	GASKET, FUEL BOWL RING
23	385 487 R1	GASKET, FUEL BOWL
24	385 505 R1	BOWL, FUEL
25	90 594 R1	GASKET, FUEL BOWL SCREW

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
CARBURETOR -CONTINUED			

26	385 535 R1	SCREW, FULL BOWL
27	68 457 R1	PLUG, IDLE PASSAGE RIVET
28	385 474 R1	SPRING, CHOKE SHAFT
29	68 926 R1	BALL, CHOKE SHAFT
30	385 491 R91	VALVE ASSY, CHOKE
31		BODY, CARBURETOR -ORDER CARBURETOR ASSY
	385 536 R91	KIT, CARBURETOR REPAIR

385 391 R91 CARBURETOR ASSEMBLY TC-103

385 482 R1 SPRING, HIGH SPEED NEEDLE TC-103

385 497 R1 SEAL, THROTTLE SHAFT DUST TC-103

385 501 R91 NEEDLE ASSY, HIGH SPEED TC-103

385 495 R1 SHAFT, THROTTLE TC-103

385 496 R1 LEVER, THROTTLE TC-103

385 494 R91 PAWL ASSY, THROTTLE SHAFT TC-103

68 484 R91 SCREW W/WASHER, THROTTLE LEVER TC-103

385 498 R1 SCREW, THROTTLE SHAFT TC-103

385 499 R1 SPRING, THROTTLE LEVER TC-103

385 478 R1 SCREW, THROTTLE ADJUSTING TC-103

385 500 R1 SCREW, IDLE ADJUSTING TC-103

385 480 R1 SPRING, IDLE ADJUSTING SCREW TC-103

88 962 R1 SCREW, CHOKE & THROTTLE VALVE -4- TC-103

354 804 R1 VALVE ASSY, THROTTLE TC-103

385 484 R1 PLUG, 3/8 ALUMINUM EXPANSION TC-103

385 492 R91 SHAFT AND LEVER ASSY, CHOKE TC-103

385 503 R1 NOZZLE, HIGH SPEED NEEDLE TC-103

88 976 R1 GASKET, NEEDLE SEAT TC-103

385 483 R91 NEEDLE AND SEAT ASSY W/SPRING TC-103

68 467 R1 PIN, FLOAT AND LEVER TC-103

385 485 R91 FLOAT AND LEVER ASSY TC-103

385 488 R1 GASKET, FUEL BOWL RING TC-103

385 487 R1 GASKET, FUEL BOWL TC-103

385 505 R1 BOWL, FUEL TC-103

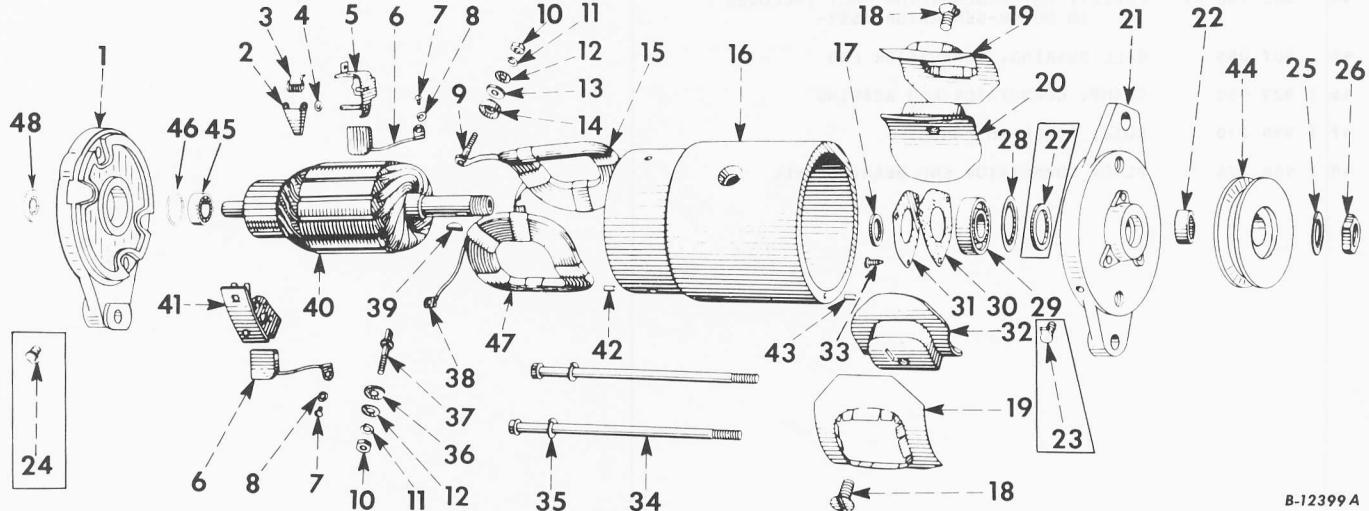
90 594 R1 GASKET, FUEL BOWL SCREW TC-103



ELECTRICAL SYSTEM

-19-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
MOTOR GENERATOR - DELCO-REMY- -TRACTORS WITH ELECTRIC STARTER-			



-19-

ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
MOTOR GENERATOR - DELCO-REMY- -TRACTORS WITH ELECTRIC STARTER- -CONTINUED			

B-12399A

1 101 967	MOTOR-GENERATOR ASSEMBLY -385 442 R91- -12 VOLT-	18 1 913 960	SCREW, POLE SHOE -2-
1 1 962 407	FRAME ASSY, COMMUTATOR END COMPOSED OF- 1 CLAMP 1 929 959 1 FRAME 809 062 1 PIN 1 948 326 1 PLUG	19 1 912 073	INSULATOR, FIELD COIL -2-
2 1 878 183	ARM, BRUSH -2-	20 1 911 961	SHOE, POLE -PLAIN
3 1 908 829	SPRING, BRUSH -2-	21 1 962 410	FRAME, DRIVE END
4 1 857 412	WASHER, BURSH ARM SPACE	22 1 959 991	COLLAR, DRIVE END SPACE
5 1 940 421	HOLDER, BRUSH GROUND	23	NOT USED
6 1 946 427	BRUSH -2-	24	NOT USED
7 453 460	SCREW, NO. 6 X 1/4 CD-PLTD SLT-RD-HD MACH	25 1 941 978	WASHER, DRIVE END SHAFT NUT LOCK
7 454 329	SCREW, NO. 6 X 5/16 CD-PLTD SLT-RD-HD MACH	26 1 911 324	NUT, DRIVE END SHAFT
8 131 044	WASHER, BRUSH LEAD ATTACHING SCREW LOCK -2-	27	NOT USED
9 1 939 891	STUD, TERMINAL FIELD	28 1 927 344	PLATE, DRIVE END GREASE SLINGER
10 121 743	NUT, NO. 12 CD-PLTD -4-	29 954 378	BALL BEARING, DRIVE END
11 1 904 661	WASHER, FIELD TERMINAL STUD LOCK -4-	30 1 912 008	GASKET, DRIVE END RETAINER PLATE
12 1 881 409	WASHER, TERMINAL STUD -2-	31 1 955 494	PLATE, DRIVE END RETAINER
13 1 858 753	WASHER, TERMINAL STUD INSULATING	32 1 939 902	SHOE, POLE -WITH NUTCH-
14 1 885 090	BUSHING, FIELD TERMINAL INSULATING	33 1 914 580	SCREW, DRIVE END RETAINER PLATE -3-
14 1 939 894	BUSHING, FIELD TERMINAL INSULATING INSIDE	34 809 763	BOLT, THRU -2-
15 1 955 271	COIL, FIELD - LH	35 120 368	WASHER, THRU BOLT -2-
16	FRAME - NOT SERVICED SEPARATELY	36 1 921 362	BUSHING, ARMATURE TERMINAL INSULATING
17 1 861 591	COLLAR, DRIVE END SPACE - INSIDE	37 1 923 056	STUD, TERMINAL ARMATURE
		38 200 346	CLIP, TERMINAL TO BRUSH
		39 124 545	KEY, NO. 5 WOODRUFF ALY-SLT
		40 1 945 778	ARMATURE
		41 1 940 422	HOLDER, BRUSH INSULATED
		42 809 062	PIN, COMMUTATOR END DOWEL

ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
MOTOR GENERATOR - DELCO-REMY - -CONTINUED -TRACTORS WITH ELECTRIC STARTER-			
43	809 593	PIN, DRIVE END DOWEL	
44	385 446 R1	PULLEY, MOTOR-GENERATOR -NOT INCLUDED IN MOTOR-GENERATOR ASSY-	
45	907 055	BALL BEARING, COMMUTATOR END	
46	1 929 959	CLAMP, COMMUTATOR END BEARING	
47	1 955 270	COIL, FIELD-RH -SHUNT-	
48	1 948 326	PLUG, COMMUTATOR END BEARING WELL	

ELECTRICAL SYSTEM

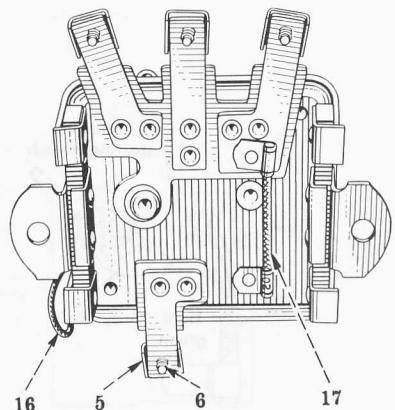
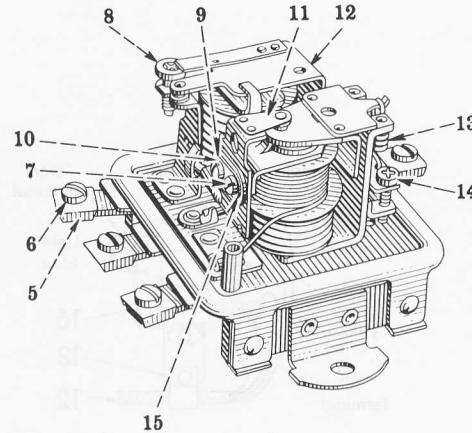
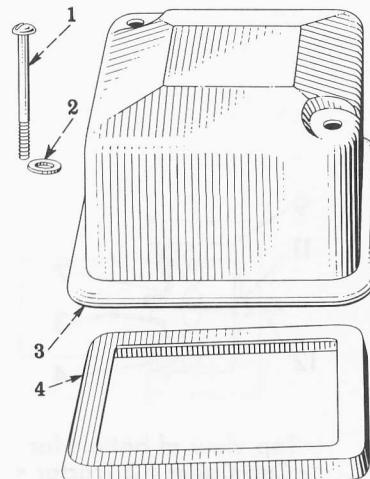
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
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REV. NO. 2 02-64



ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
VOLTAGE REGULATOR -DELCO-REMY- -TRACTORS WITH ELECTRIC STARTER-			



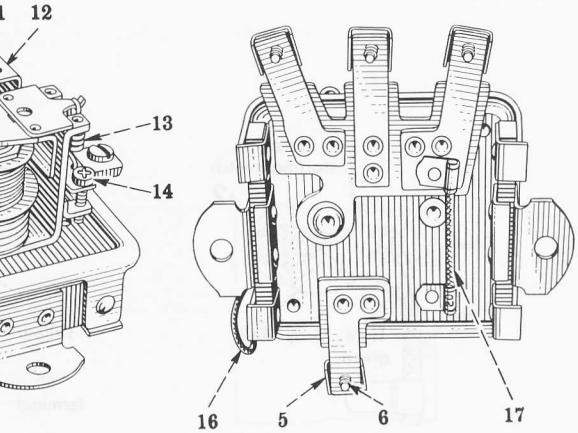
A-33775

1 118 999	REGULATOR ASSY, VOLTAGE -376 122 R91- -12 VOLT-
1 927 982	SCREW, COVER ATTACHING -2-
2 1 935 031	WASHER, INSULATING COVER ATTACHING SCREW -2-
3 1 927 980	COVER
4 1 953 902	GASKET, COVER
5 1 868 137	CLAMP, TERMINAL -4-
6 1 864 099	SCREW, TERMINAL -4-
7 1 878 516	SCREW, REGULATOR CONTACT ATTACHING -2-
8 1 912 159	SCREW, ADJUSTING RELAY ARMATURE
9 1 878 507	WASHER, INSULATING REGULATOR CONTACT ATTACHING SCREW -2-
10 1 878 505	WASHER, REGULATOR CONTACT ATTACHING SCREW LOCK -2-
11 1 878 493	CONTACT AND SUPPORT, REGULATOR
12 1 939 646	ARMATURE, RELAY
13 1 924 764	SCREW W/WASHER RELAY ARMATURE -2-
14 1 912 176	SPRING, REGULATOR ARMATURE
15 1 922 599	INSULATOR, REGULATOR CONTACT ATTACHING SCREW
16 1 927 975	LEAD ASSY, GROUND
17 1 910 174	RESISTER, -F- TERMINAL TO GROUND

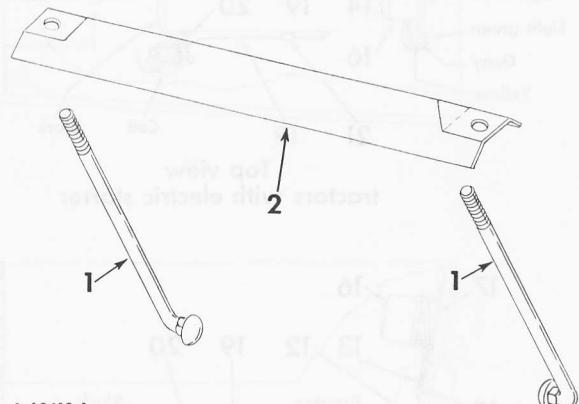


ELECTRICAL SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
VOLTAGE REGULATOR -DELCO-REMY- -CONTINUED -TRACTORS WITH ELECTRIC STARTER-			



BATTERY HOLDER



A-62618 A

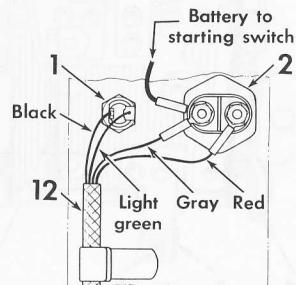
1 376 294 R2	BOLT, BATTERY HOLD DOWN -2- -CUB CADET 70- -CUB CADET 100- 74437 UP-
384 670 R1	BOLT, BATTERY HOLD DOWN -2- -CUB CADET 100-65458 TO 74436 -
376 137 R1	NUT, 1/4-20 TYPE A WING -2-
1 384 669 R1	CLAMP, BATTERY HOLD DOWN -CUB CADET 70- -CUB CADET 100 - 65458 TO 74436 -
1 379 293 R2	CLAMP, BATTERY HOLD DOWN -CUB CADET 100 - 74437 UP-



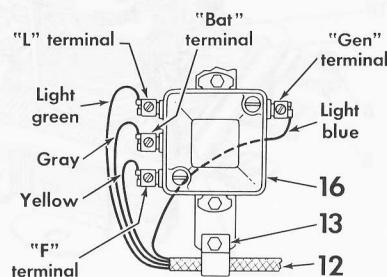
ELECTRICAL SYSTEM

-22-

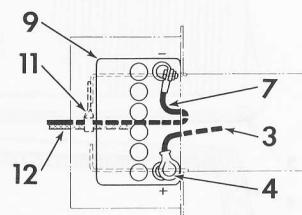
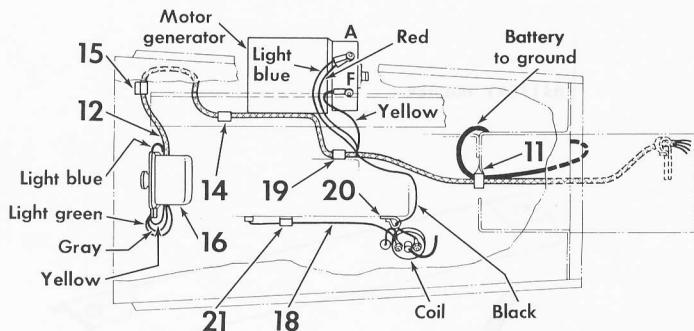
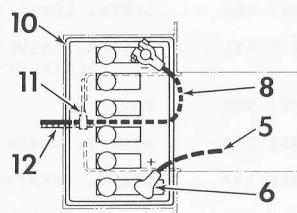
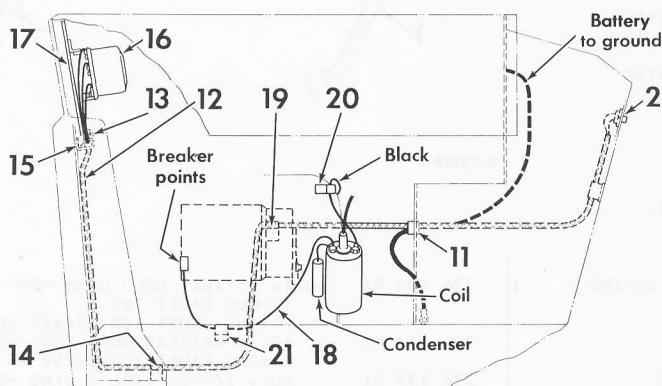
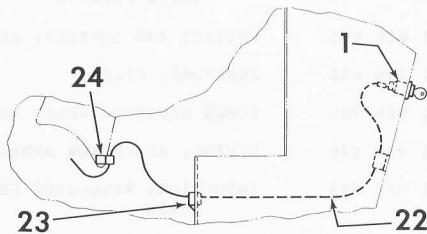
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
IGNITION AND STARTING			



Rear view of pedestal showing ignition switch and starting switch



View of voltage regulator showing connections

Top view of battery for
- Cub Cadet 70 Tractor -
- Cub Cadet 100 Tractor
up -Top view
tractors with electric starterTop view of battery for
- Cub Cadet 100 Tractor
65458 toLeft side view
tractors with electric starterLeft side view
tractors with retractable starter

B-12883B



ELECTRICAL SYSTEM

-23-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
IGNITION AND STARTING -CONTINUED			
SERVICE PARTS FOR TRACTORS WITH ELECTRIC STARTER -CONSISTS OF ALL PARTS MARKED UNIT A-			
		SERVICE PARTS FOR TRACTORS WITH RETRACTABLE STARTER -CONSISTS OF ALL PARTS MARKED UNIT B-	
1	379 594 R91	SWITCH ASSY, IGNITION -UNIT A-	
1	379 593 R91	SWITCH ASSY, IGNITION -UNIT B-	
	365 502 R1	NUT, SWITCH MOUNTING	
	375 431 R1	WASHER, SWITCH MOUNTING	
2	376 295 R91	SWITCH ASSY, STARTING -UNIT A-	
	124 920	NUT, 1/4-20 CD OR ZN-PLTD HEX. -2- NUT, 5/16-24 CD OR ZN-PLTD HEX-JAM -2-	
	453 049	SCREW, 1/4-20 X 3/4 CD OR ZN-PLTD SLT-PAN-HD MACH -2- WASHER, 1/4 CD OR ZN-PLTD MED LOCK -2-	
	16 559 R1	WASHER, 17/64 X 5/8 X .049 CD OR ZN-PLTD -2- WASHER, 5/16 CD OR ZN-PLTD MED LOCK -2-	
3	376 287 R91	CABLE ASSY, BATTERY TO STARTING SWITCH -UNIT A-	
	16 897 R1	BOLT, 5/16-18 X 3/4 CD OR ZN-PLTD SHORT-SQ-NK CRG NUT, 5/16 CD OR ZN-PLTD MED LOCK -2-	
4	364 910 R1	COVER, BATTERY TERMINAL -UNIT A-	
5	384 925 R91	CABLE W/BOLT AND COVER, BATTERY TO STARTING SWITCH -UNIT A-	
	356 062 R91	BOLT ASSY, BATTERY TERMINAL -UNIT A-	
6	383 618 R1	COVER, BATTERY TERMINAL -UNIT A-	
7	384 924 R91	CABLE ASSY, BATTERY TO GROUND -UNIT A-	
	16 559 R1	NUT, 1/4-20 CD OR ZN-PLTD HEX. SCREW, 1/4-20 X 3/4 CD OR ZN-PLTD HEX-HD CAP WASHER, 1/4 CD OR ZN-PLTD MED LOCK WASHER, 17/64 X 5/8 X .049 CD OR ZN-PLTD	
8	384 926 R91	CABLE W/BOLT ASSY, BATTERY TO GROUND -UNIT A-	
	356 062 R91	BOLT ASSY, BATTERY TERMINAL	
9	376 288 R91	BATTERY, AUTO-LITE LU-7 12-VOLT -CUB CADET 70- -UNIT A-	
9	386 164 R91	BATTERY, AUTO-LITE LU-9 12-VOLT -CUB CADET 100- - 70830 UP- -UNIT A-	
10	384 927 R91	BATTERY, AUTO-LITE 11MS-40 12-VOLT -CUB CADET 100- -65485 TO 70829 - -UNIT A-	
11	363 660 R1	CLIP, CABLE HARNESS -UNIT A-	
		NUT, 3/8-16 HEX. SCREW, 3/8-16 X 3/4 HEX-HD CAP WASHER, 3/8 MED LOCK	
12	384 923 R91	HARNESS ASSY, CABLE -UNIT A-	
13	362 121 R1	CLIP, CABLE HARNESS -UNIT A-	
14	370 383 R1	CLIP, CABLE HARNESS -UNIT A-	
15	370 821 R1	CLIP, CABLE HARNESS -UNIT A-	



ELECTRICAL SYSTEM

-23-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
IGNITION AND STARTING -CONTINUED			
16	1 118 999	REGULATOR ASSY, VOLTAGE -376 122 R91 -FOR COMPONENTS SEE LIST OF PARTS UNDER DETAILS OF VOLTAGE REGULATOR -UNIT A- NUT, 1/4-20 CD OR ZN-PLTD HEX. -2- SCREW, 1/4-20 X 1/2 CD OR ZN-PLTD -2- WASHER, 1/4 CD OR ZN-PLTD MED LOCK -2-	
17	384 885 R1	STRAP, VOLTAGE REGULATOR MOUNTING -UNIT A- SCREW, 1/4-20 X 1/2 HEX-HD CAP -2-	
18		CABLE, IGNITION COIL NEGATIVE TERMINAL TO BREAKER POINTS -FURNISHED WITH ENGINE -UNIT A-	
19		CLIP, CABLE HARNESS -FURNISHED WITH ENGINE- -UNIT A-	
20		CLIP, CABLE -FURNISHED WITH ENGINE- -UNIT A-	
21		CLIP, CABLE -FURNISHED WITH ENGINE- -UNIT A-	
22		CABLE, IGNITION SWITCH TO MAGNETO -UNIT B-	
23	363 660 R1	CLIP, CABLE -UNIT B- NUT, 3/8-16 CD OR ZN-PLTD HEX. SCREW, 3/8-16 X 3/4 CD OR ZN-PLTD HEX-HD CAP WASHER, 3/8 CD OR ZN-PLTD MED LOCK	
24		CLIP, CABLE -ON LH LOWER FUEL TANK SUPPORT BOLT- -FURNISHED WITH ENGINE -UNIT B-	



ELECTRICAL SYSTEM

-24-

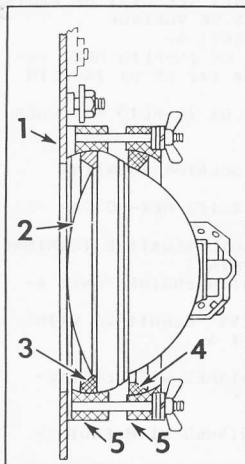
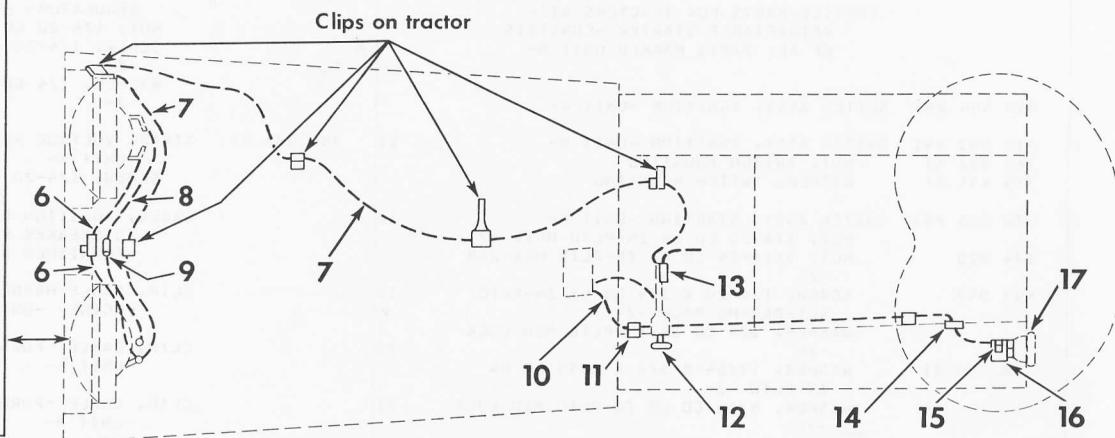
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ELECTRIC LIGHTING			



ELECTRICAL SYSTEM

-24-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ELECTRIC LIGHTING -CONTINUED			

Left side view
of head lightTop view of tractor showing routing
of head light cable and tail light cable

A-77025

385 110 R91	PARTS ACCESSORY, ELECTRIC LIGHTING -FOR TRACTORS WITH ELECTRIC STARTING-	15	366 460 R1 CLIP, TAIL LIGHT CABLE -ON SEAT SPRING SUPPORT LH REAR MOUNTING BOLT-
1 385 111 R11	PANEL ASSY, HEAD LIGHT MOUNTING 110 330 NUT, 10-32 CD OR ZN-PLTD WING -4- WASHER, NO. 10 CD OR ZN-PLTD MED. LOCK -4- WASHER, 7/32 X 1/2 X .049 CD OR ZN-PLTD -8-	16	371 029 R91 BRACKET, TAIL LIGHT MOUNTING
2 373 662 R91	UNIT ASSY, HEADLIGHT SEALED BEAM -2-	17	376 850 R91 LIGHT ASSY, TAIL -ONLY SERVICEABLE ITEM IS LAMP 142 450- NUT, 1/4-20 CD OR ZN-PLTD HEX. -2- WASHER, 1/4 CD OR ZN-PLTD MED LOCK -2-
3 377 303 R1	RING, HEAD LIGHT RETAINING -FRONT -2-		385 113 R1 BRACKET, VOLTAGE REGULATOR MOUNTING
4 377 304 R1	RING, HEAD LIGHT RETAINING -REAR -2-		2 751 834 R1 PRODUCT GRAPHICS, HEAD LIGHT PANEL
5 385 112 R1	RING, HEAD LIGHT CLAMPING -4-		
6 385 115 R91	CABLE ASSY, HEAD LIGHT TO GROUND		
7 385 116 R91	CABLE ASSY, LIGHTING SWITCH TO RH HEAD LIGHT		
8 385 117 R91	CABLE ASSY, RH HEAD LIGHT TO LH HEAD LIGHT		
9 366 460 R1	CLIP, HEAD LIGHT CABLE -ON VOLTAGE REGULATOR MOUNTING BRACKET LOWER MOUNTING BOLT-		
10 385 118 R91	CABLE ASSY, LIGHTING SWITCH TO TAIL LIGHT		
11 366 460 R1	CLIP, TAIL LIGHT CABLE -ON PEDESTAL LH REAR MOUNTING BOLT- NUT, 3/8-16 HEX. SCREW, 3/8-16 X 1 HEX-HD CAP WASHER, 3/8 MED. LOCK		
12 362 818 R91	SWITCH ASSY, LIGHTING 59 109 D SPACER, LIGHTING SWITCH		
13 385 114 R91	CABLE ASSY, LIGHTING SWITCH TO KEY SWITCH JUNCTION		
14 117 960	GROMMET, TAIL LIGHT CABLE		



CLUTCH

-25-

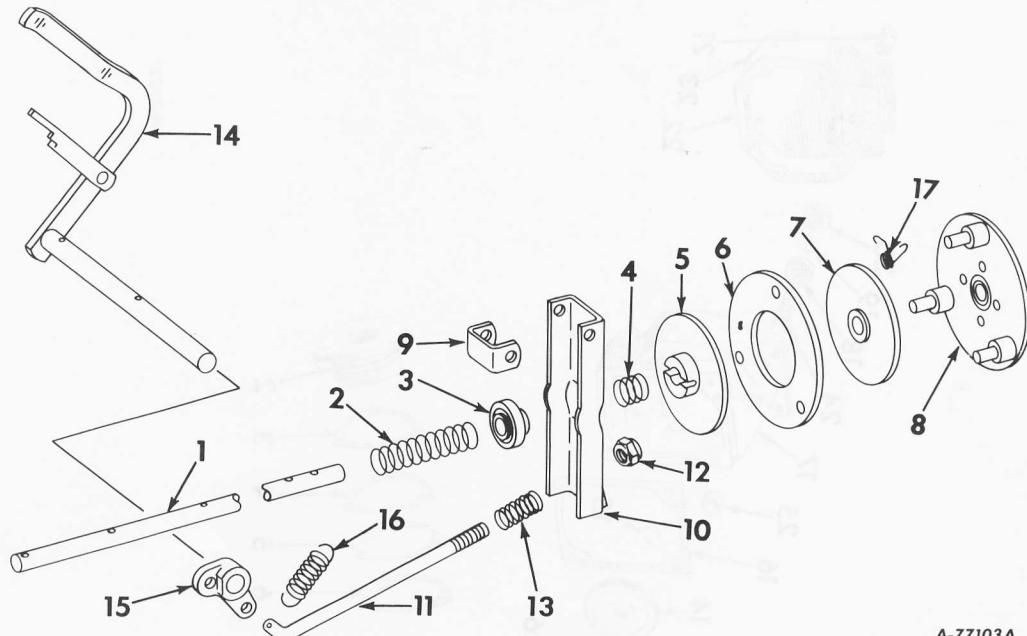
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
	CLUTCH		



CLUTCH

-25-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
	CLUTCH	-CONTINUED	



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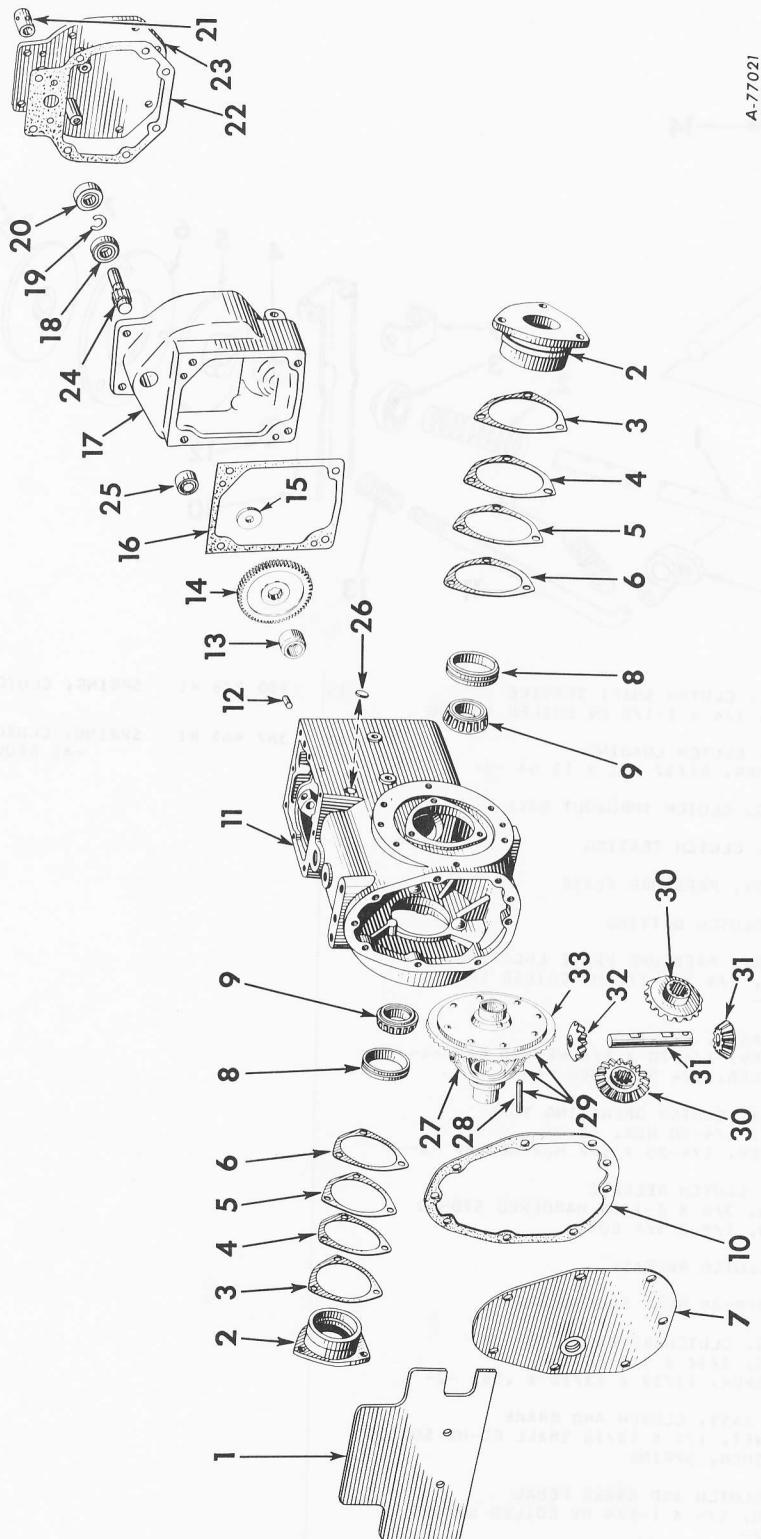
1	385 982 R91 19 791 R1	PACKAGE, CLUTCH SHAFT SERVICE PIN, 1/4 X 1-1/8 HV COILED SPRING	16	370 278 R1	SPRING, CLUTCH PEDAL RETURN
2	376 281 R1 578 274 R1	SPRING, CLUTCH LOADING WASHER, 21/32 X 1 X 11 GA -2-	17	387 465 R1	SPRING, CLUTCH DRIVING DISC -AS REQUIRED-
3	ST 435	BEARING, CLUTCH THROWOUT BALL			
4	376 260 R1	SPRING, CLUTCH TEASING			
5	384 648 R11	HUB ASSY, PRESSURE PLATE			
6	384 650 R1	DISC, CLUTCH DRIVING			
7	384 651 R11 19 534 R1	HUB ASSY, PRESSURE PLATE LOCATING PIN, 1/4 X 1-1/2 HV COILED SPRING -2-			
8	384 652 R11	PLATE ASSY, DRIVING SCREW, 1/4-20 X 5/8 HEX-HD CAP -4- WASHER, 1/4 MED LOCK -4-			
9	384 656 R1	BRACKET, CLUTCH OPERATING YOKE NUT, 1/4-20 HEX. -2- SCREW, 1/4-20 X 1/2 HEX-HD CAP -2-			
10	384 657 R2 602 032 R1	LEVER, CLUTCH RELEASE PIN, 3/8 X 2-7/16 HARDENED STD-HD PIN, 1/8 X 3/4 COT.			
11	384 658 R1	ROD, CLUTCH RELEASE			
12	20 223 R1	NUT, 3/8-24 HEX. SELF-ALIGN			
13	359 109 R2	SPRING, CLUTCH RELEASE ROD PIN, 3/32 X 3/4 COTTER WASHER, 13/32 X 13/16 X .065 -2-			
14	384 659 R91 103 486 378 341 R1	PEDAL ASSY, CLUTCH AND BRAKE RIVET, 1/4 X 13/16 SMALL RD-HD SOLID WASHER, SPRING			
15	384 661 R1 19 746 R1	ARM, CLUTCH AND BRAKE PEDAL PIN, 1/4 X 1-1/4 HV COILED SPRING -2-			



REAR FRAME AND DRIVING MECHANISMS

-26-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
TRANSMISSION CASE, DIFFERENTIAL AND REDUCTION HOUSING			



REAR FRAME AND DRIVING MECHANISMS

-26-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
TRANSMISSION CASE, DIFFERENTIAL AND REDUCTION HOUSING -CONTINUED			

REAR FRAME AND DRIVING MECHANISMS

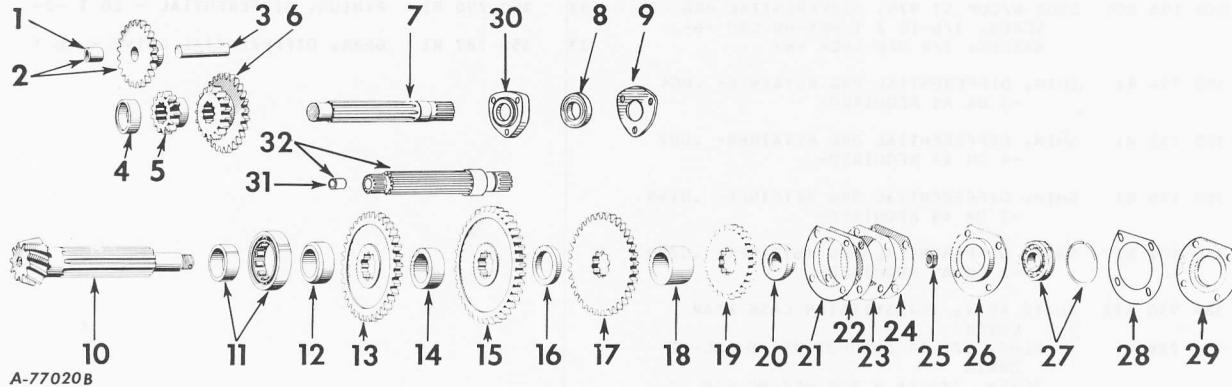
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		TRANSMISSION CASE, DIFFERENTIAL AND REDUCTION HOUSING	-CONTINUED
1	384 932 R1	SHIELD, TRANSMISSION CASE REAR COVER SCREW, 3/8-16 X 5/8 HEX-HD CAP -2-	
2	376 158 R91	CAGE W/CUP ST 974, DIFFERENTIAL BRG -2- SCREW, 3/8-16 X 1 HEX-HD CAP -6- WASHER, 3/8 MED LOCK -6-	
3	350 794 R1	SHIM, DIFFERENTIAL BRG RETAINER- .004 -3 OR AS REQUIRED-	
4	350 795 R1	SHIM, DIFFERENTIAL BRG RETAINER- .007 -4 OR AS REQUIRED-	
5	350 796 R1	SHIM, DIFFERENTIAL BRG RETAINER- .0149 -2 OR AS REQUIRED-	
6	350 797 R1	SHIM, DIFFERENTIAL BRG RETAINER- .0299 -2 OR AS REQUIRED-	
7	384 930 R11	PLATE ASSY, TRANSMISSION CASE REAR COVER	
	444 788	PLUG, 1/2-14 AUTOMOTIVE SQ-SOC-HD DRAIN SCREW, 3/8-16 X 5/8 HEX-HD CAP -2-	
8	ST 974	BEARING, DIFFERENTIAL CUP -2-	
9	ST 2 049	BEARING ASSY, DIFFERENTIAL CONE -2-	
10	350 837 R1	GASKET, TRANSMISSION CASE REAR COVER PLATE	
11	384 699 R91 103 868	CASE ASSY, TRANSMISSION PLUG, 1/2 SQ-HD PIPE	
12	350 799 R1	DOWEL, TRANSMISSION CASE TO REDUCTION HOUSING -2-	
13	384 713 R1	SPACER, DRIVEN REDUCTION	
14	384 712 R1	GEAR, REDUCTION DRIVE - 84 T	
15	43 262 DA	RETAINER, DRIVEN REDUCTION GEAR SCREW, 7/16-14 X 7/8 HEX-HD CAP WASHER, 7/16 MED LOCK	
16	376 216 R1	GASKET, REDUCTION DRIVE HOUSING	
17	387 321 R1	HOUSING, REDUCTION DRIVE SCREW, 1/2-13 X 2 HEX-HD CAP -2- SCREW, 1/2-13 X 3 HEX-HD CAP -2- WASHER, 1/2 MED LOCK -2- WASHER, SEAL -2-	
18	ST 262	BEARING ASSY, REDUCTION DRIVE SHAFT FRONT BALL	
19	384 709 R1	RING, REDUCTION DRIVE SHAFT BRG EXT SNAP	
20	385 076 R91	SEAL, REDUCTION DRIVE SHAFT OIL	
21	384 711 R1 19 791 R1	COUPLING, CLUTCH SHAFT PIN, 1/4 X 1-1/8 HV COILED SPRING -2-	
22	384 725 R1	GASKET, REDUCTION HOUSING COVER PLATE	
23	384 714 R11	PLATE ASSY, REDUCTION HOUSING COVER SCREW, 3/8-16 X 1/2 HEX-HD CAP -2- SCREW, 3/8-16 X 3/4 HEX-HD CAP -6-	
24	384 710 R1	SHAFT, REDUCTION DRIVE	
25	384 707 R91	BEARING ASSY, REDUCTION DRIVE SHAFT REAR	
26	172 530	PLUG, 11/16 EXPANSION	
27	350 786 R1 104 100	CASE, DIFFERENTIAL RIVET, 5/16 X 1-1/8 RD-HD -8-	
28	350 788 R1	PIN, DIFFERENTIAL PINION SHAFT LOCK	
29	350 785 R91	CASE W/DRIVE GEAR, DIFFERENTIAL	

REAR FRAME AND DRIVING MECHANISMS

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		TRANSMISSION CASE, DIFFERENTIAL AND REDUCTION HOUSING	-CONTINUED
30	350 791 R1	GEAR, DIFFERENTIAL SIDE -2-	
31	350 789 R1	SHAFT, DIFFERENTIAL PINION	
32	350 790 R1	PINION, DIFFERENTIAL - 10 T -2-	
33	350 787 R1	GEAR, DIFFERENTIAL DRIVE - 46 T	



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		TRANSMISSION	

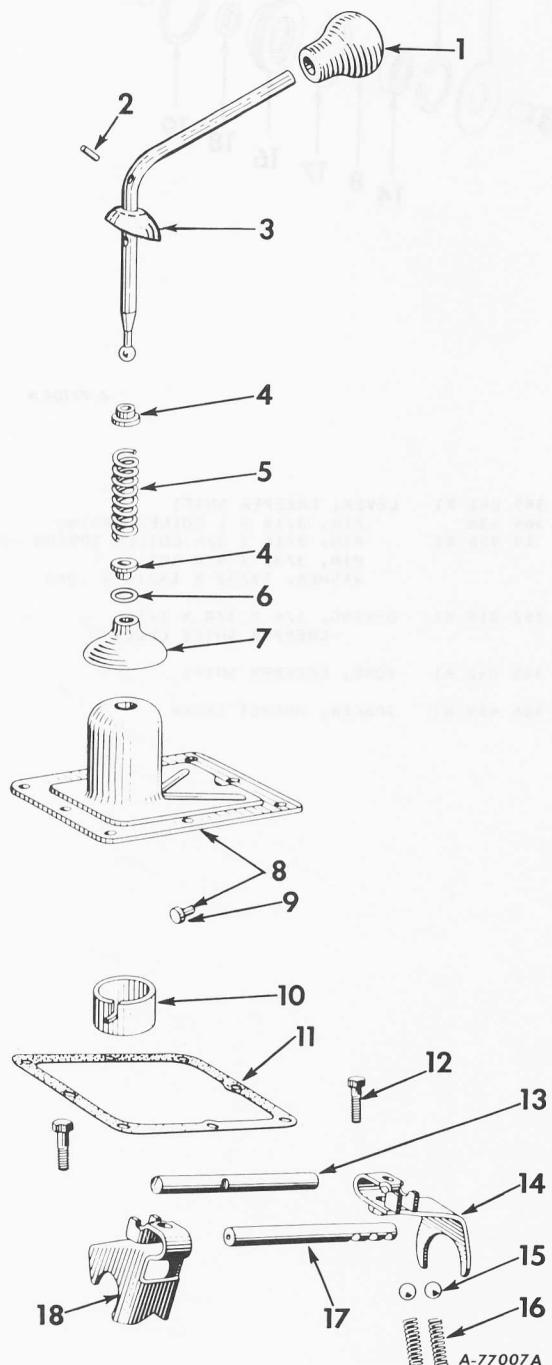


REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		TRANSMISSION -CONTINUED	

1	350 871 R1	BUSHING, REVERSE IDLER GEAR	22	350 842 R1	SHIM, COUNTERSHAFT BRG RETAINER- .007 -2 OR AS REQUIRED-
2	350 870 R11	GEAR ASSY, REVERSE IDLER	23	350 843 R1	SHIM, COUNTERSHAFT BRG RETAINER- .0149
3	350 869 R1	SHAFT, REVERSE IDLER SCREW, 1/4-20 X 7/8 HEX-HD CAP	24	350 844 R1	SHIM, COUNTERSHAFT BRG RETAINER- .0299 -AS REQUIRED-
4	357 931 R91	BEARING ASSY, TRANSMISSION MAIN SHAFT REAR NEEDLE	25	219 753	NUT, COUNTERSHAFT FRONT BRG LOCK
5	350 867 R1	GEAR, FIRST AND REVERSE SPEED SLIDING 13 T	26	385 688 R1	RETAINER, COUNTERSHAFT BRG - ALSO ORDER SPACER, 385 689 R1-
6	364 520 R1	GEAR, SECOND AND THIRD SPEED SLIDING - 16 T AND 26 T	27	ST 668	BEARING ASSY, COUNTERSHAFT FRONT BALL
7	384 703 R1	SHAFT, TRANSMISSION MAIN	28	376 211 R1	RETAINER, COUNTERSHAFT BRG
8	ST 225 B	BEARING ASSY, TRANSMISSION MAIN SHAFT FRONT BALL	29	350 846 R1	GASKET, COUNTERSHAFT BRG RETAINER SCREW, 5/16-18 X 11/16 HEX-HD CAP -4-
9	384 704 R1	RETAINER, TRANSMISSION MAIN SHAFT FRONT BRG SCREW, 5/16-18 X 1-1/4 HEX-HD CAP -3-	30	384 705 R1	CAGE, TRANSMISSION MAIN SHAFT FRONT BRG
10	384 701 R1	COUNTERSHAFT AND BEVEL PINION - 13 T	31	350 859 R1	BUSHING, PTO SHAFT PILOT
11	350 857 R91	BEARING ASSY, COUNTERSHAFT REAR ROLLER	32	387 298 R11	SHAFT ASSY, TRANSMISSION INPUT -TRACTORS WITH PTO-
12	351 532 R1	SPACER, REVERSE SPEED GEAR AND COUNTERSHAFT BRG			
13	350 848 R1	GEAR, REVERSE SPEED - 35 T			
14	351 532 R1	SPACER, FIRST AND REVERSE SPEED GEAR			
15	350 850 R1	GEAR, FIRST SPEED			
16	351 533 R1	SPACER, FIRST AND SECOND SPEED GEAR			
17	364 519 R1	GEAR, SECOND SPEED - 36 T			
18	350 853 R1	SPACER, SECOND AND THIRD SPEED GEAR			
19	350 854 R1	GEAR, THIRD SPEED - 26 T			
20	385 689 R2	SPACER, THIRD SPEED GEAR AND COUNTERSHAFT BRG			
21	350 841 R1	SHIM, COUNTERSHAFT BRG RETAINER- .004 -2 OR AS REQUIRED-			

REAR FRAME AND DRIVING MECHANISMS

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
GEAR SHIFT MECHANISM			



REAR FRAME AND DRIVING MECHANISMS

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
GEAR SHIFT MECHANISM -CONTINUED			
1	53 717 DA	BALL, GEAR SHIFT LEVER	
2	382 646 R1	PIN, GEAR SHIFT SWIVEL SPRING RETAINER	
3	376 214 R11	LEVER ASSY, GEAR SHIFT	
4	350 884 R1	RETAINER, GEAR SHIFT SWIVEL SPRING -2-	
5	350 883 R1	SPRING, GEAR SHIFT LEVER	
6	370 920 R1	O-RING, 1/2 X 5/8 X 1/16	
7	350 882 R1	SHIELD, GEAR SHIFT LEVER	
8	364 065 R11	HOUSING ASSY, GEAR SHIFT LEVER SCREW, 5/16-18 X 1/2 HEX-HD CAP -8-	
9	364 066 R1	PIN, GEAR SHIFT LEVER SWIVEL STOP	
10	351 547 R1	GUIDE, GEAR SHIFT LEVER	
11	351 546 R1	GASKET, GEAR SHIFT LEVER HOUSING	
12	351 543 R1	SCREW, SHIFTER FORK -2- WASHER, 5/16 MED LOCK -2-	
13	352 774 R3	ROD, SECOND AND THIRD GEAR SHIFTER	
14	355 601 R91	PACKAGE, SECOND AND THIRD SHIFTER FORK SERVICE	
15	D 2 615	BALL, 3/8 CR-STL GRADE 3 -2- -GEAR SHIFTER POPPET-	
16	350 876 R1	SPRING, GEAR SHIFTER POPPET -2-	
17	352 770 R3	ROD, FIRST AND REVERSE GEAR SHIFTER	
18	355 600 R91	PACKAGE, FIRST AND REVERSE SHIFTER FORK SERVICE	

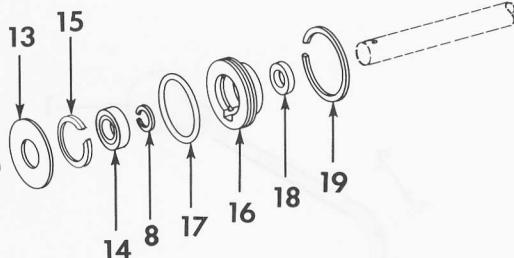
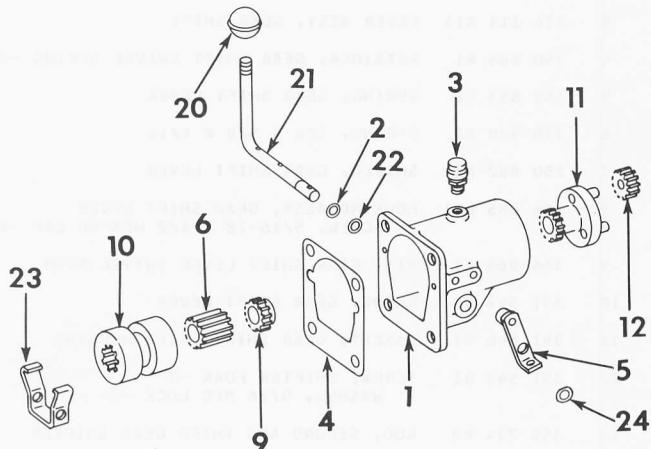


REAR FRAME AND DRIVING MECHANISMS

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
	CREEPER DRIVE		

REAR FRAME AND DRIVING MECHANISMS

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
	CREEPER DRIVE	-CONTINUED	



A-77104 A

ATTACHMENT, CREEPER DRIVE
-385 025 R91-

1	385 026 R11 103 865	HOUSING ASSY, CREEPER DRIVE PLUG, 1/8 SQ-HD PIPE -2- SCREW, 3/8-16 X 7/8 HEX-HD CAP -4-
2	355 967 R1	O-RING, 3/8 X 1/2 X 1/16 -CREEPER SHIFT HANDLE-
3	61 991 R91	BREATHER, CREEPER DRIVE HOUSING
4	385 027 R1	GASKET, CREEPER DRIVE HOUSING
5	385 043 R11	LEVER ASSY, CREEPER SHIFT POPPET
6	385 029 R11 617 937 R1	COUPLING ASSY, DRIVEN PIN, 1/4 X 7/8 HV COILED SPRING
7	385 031 R1	SHAFT, CREEPER DRIVE INPUT
8	324 050 R1	RING, CREEPER DRIVE INPUT SHAFT SNAP
9	385 032 R1 617 937 R1	COUPLING, DIRECT DRIVE PIN, 1/4 X 7/8 HV COILED SPRING
10	385 033 R1	COLLAR, SHIFTER
11	385 034 R11	CARRIER ASSY, PLANET
12	385 035 R1	GEAR, PLANET -3-
13	385 036 R1	WASHER, PLANET GEAR THRUST
14	462 848 R91	BEARING, CREEPER INPUT SHAFT BALL
15	273 026 R1	RING, INPUT SHAFT BRG SNAP
16	385 037 R1	CAGE, INPUT SHAFT BRG
17	301 913 R1	O-RING, 2-7/16 X 2-5/8 X 3/32 -INPUT SHAFT BRG CAGE-
18	385 038 R91	SEAL, INPUT SHAFT BRG CAGE OIL
19	385 040 R1	RING, INPUT SHAFT BRG CAGE RETAINER SNAP
20	371 602 R1	KNOB, CREEPER SHIFT LEVER

21	385 041 R1 364 436 19 928 R1	LEVER, CREEPER SHIFT PIN, 3/16 X 1 COILED SPRING PIN, 3/16 X 3/4 COILED SPRING -2- PIN, 3/32 X 5/8 COT. WASHER, 13/32 X 13/16 X .065
22	352 219 R1	O-RING, 1/4 X 3/8 X 1/16 -CREEPER SHIFT LEVER-
23	385 042 R1	YOKE, CREEPER SHIFT
24	386 459 R1	SPACER, PUPPET LEVER



REAR FRAME AND DRIVING MECHANISMS

-31-

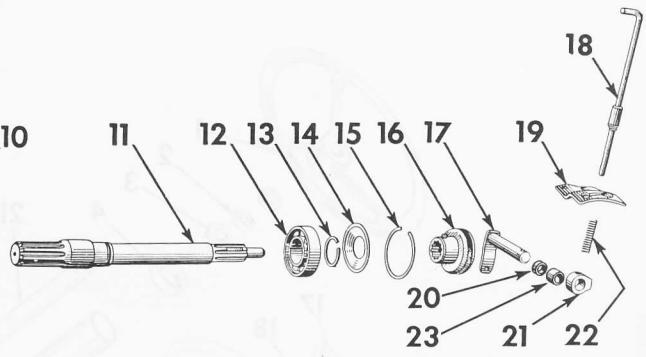
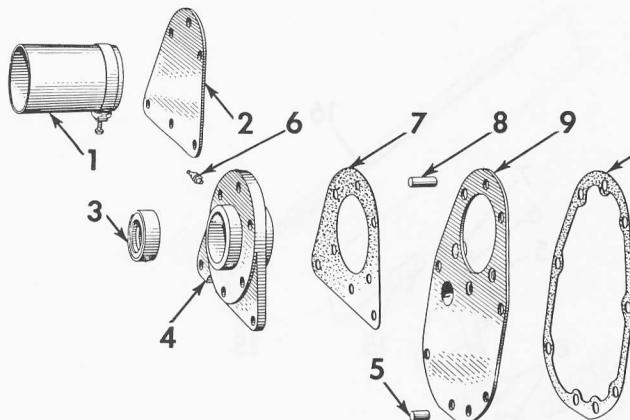
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
TRANSMISSION DRIVEN POWER TAKE-OFF			



REAR FRAME AND DRIVING MECHANISMS

-31-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
TRANSMISSION DRIVEN POWER TAKE-OFF -CONTINUED			



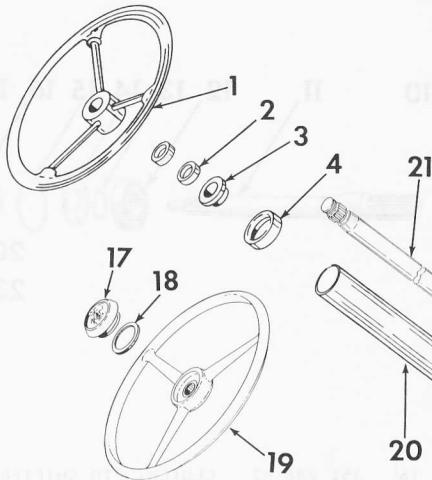
A-79611

1	54 100 DX	GUARD ASSY., PTO SHAFT
2	351 257 R1	COVER, TRANSMISSION CASE REAR COVER OPENING -FOR USE WHEN PTO IS REMOVED- SCREW, 3/8-16 X 3/4 HEX-HD CAP -5- WASHER, 3/8 MED LOCK -5-
3	351 271 R91	SEAL, PTO SHAFT OIL
4	387 302 R1	RETAINER, PTO SHAFT OIL SEAL & BRG SCREW, 3/8-16 X 1 HEX-HD CAP -7-
5	355 426 R1	PIN, COVER LOWER DOWEL
6	273 359	FITTING, 3/16 X 65 DEG DRIVE TYPE LUB
7	351 258 R1	GASKET, REAR COVER OPENING -FOR USE WHEN PTO IS REMOVED-
7	351 258 R1	GASKET, PTO SHAFT OIL SEAL & BRG RETAINER
8	357 215 R1	PIN, COVER UPPER DOWEL
9	387 301 R11	PLATE ASSY., TRANSMISSION REAR COVER SCREW, 3/8-16 X 3/4 HEX-HD CAP -3- WASHER, 3/8 MED LOCK -3-
10	350 837 R1	GASKET, REAR COVER
11	351 269 R4	SHAFT, PTO
12 ST	225 B	BEARING, PTO SHAFT BALL
13	122 791 R1	RING, PTO SHAFT BEARING SNAP
14	351 272 R2	SHIELD, PTO SHAFT BEARING GREASE
15	69 696 D	RING, PTO SHAFT BEARING SNAP

16	351 286 R2 223 016	CLUTCH, PTO SHIFTER SCREW, 1/4-20 X 1/4 HEX-SOC-HD HALF-DOG-PT SET
17	387 303 R91	LEVER ASSY., PTO SHIFTER
18	351 970 R31	ROD ASSY., PTO SHIFTER PIN, 1/16 X 7/16 COT.
19	387 306 R1	GUIDE, PTO SHIFTER ROD
20	351 291 R1	SEAL, PTO SHIFTER SHAFT
21	351 968 R1	COLLAR, PTO SHIFTER LEVER
22	351 969 R1	SPRING, PTO SHIFTER ROD
23	387 305 R1	SPACER, PTO SHIFTER LEVER
	387 298 R11	SHAFT W/BUSHING, TRANSMISSION INPUT -ILLUSTRATED WITH TRANSMISSION-

STEERING MECHANISM

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
STEERING GEAR AND CONNECTIONS			

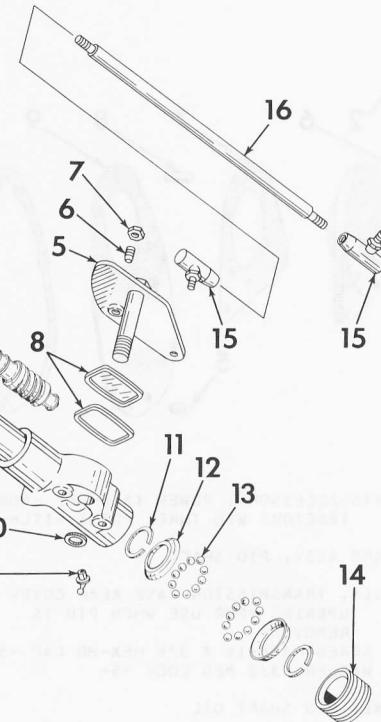


A-77102A

384 800 R91	GEAR ASSY, STEERING -COMPOSED OF PARTS IN THIS UNIT EXCEPT AS NOTED- SCREW, 3/8-16 X 7/8 HEX-HD CAP -2- WASHER, 3/8 MED LOCK -2-
1 376 176 R1	WHEEL, STEERING -NOTE A - -CUB CADET 70-
131 506	NUT, 5/8-18 CD OR ZN-PLTD LOW CROWN
2 376 481 R1	SEAL, FELT -2-
3 866 105 R1	BEARING, COLUMN UPPER
4 376 480 R1	RETAINER, BEARING
5 385 522 R1	LEVER & BOLT ASSY NUT, 5/8-18 HEX. JAM -2-
6 379 992 R1	STUD, CAM FOLLOWER
7 192 510 R1	NUT, CAM FOLLOWER STUD
8 376 478 R91	PACKAGE, SEAL & SEAL RETAINER
9 273 360	FITTING, 1/4 65 DEG ANGLE DRIVE-TYPE LUB
10 385 523 R1	WASHER, FLAT - BRONZE
11 169 962 R1	SNAP RING, BALL RETAINER -2-
12 379 405 R1	RETAINER, BEARING BALL -2-
13 379 404 R91	PACKAGE, BEARING BALL SERVICE -CONSISTS OF 10 BALLS -2-
14 379 046 R1	PLUG, ADJUSTING

STEERING MECHANISM

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
STEERING GEAR AND CONNECTIONS			-CONTINUED



NOTE A - THESE PARTS ARE NOT INCLUDED IN THE STEERING GEAR ASSY



FRONT AXLE

-33-

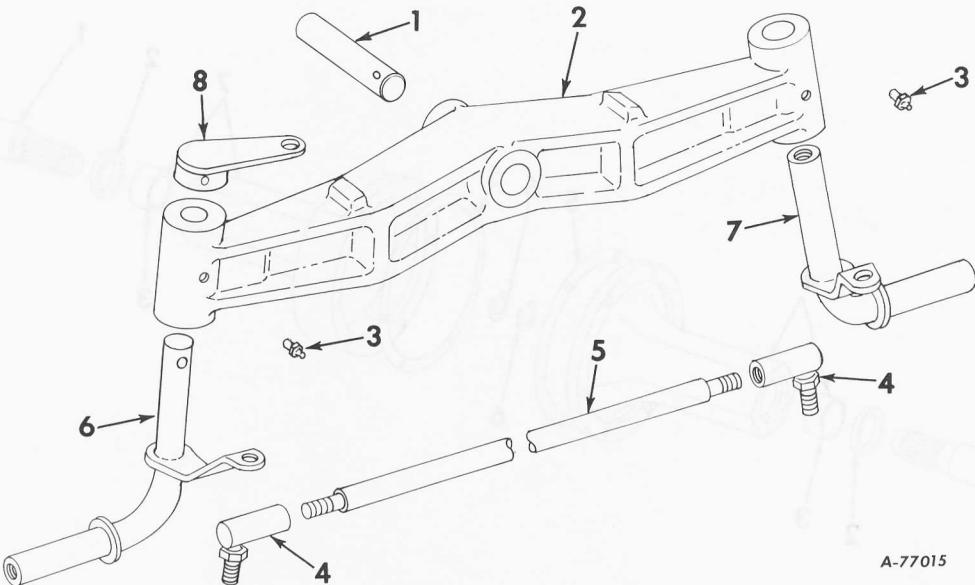
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
FRONT AXLE AND CONNECTIONS			



FRONT AXLE

-33-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
FRONT AXLE AND CONNECTIONS		-CONTINUED	



A-77015

- | | | |
|---|-------------|--------------------------------------|
| 1 | 384 626 R1 | PIN, FRONT AXLE PIVOT |
| | 591 184 R1 | PIN, 3/16 X 1-1/4 HV COILED SPRING |
| 2 | 384 625 R2 | AXLE, FRONT |
| 3 | 443 566 | FITTING, 3/16 DRIVE TYPE STR LUB -2- |
| 4 | 376 384 R1 | JOINT, TIE ROD -2- |
| | 451 010 | NUT, 3/8-24 HEX. LOCK -2- |
| 5 | 384 632 R1 | ROD, TIE |
| | 114 494 | NUT, 3/8-24 HEX. -2- |
| 6 | 384 627 R11 | KNUCKLE ASSY, STEERING LH |
| | Q 3 830 | SCREW, 3/8-16 X 3/4 HEX-HD CAP |
| | | WASHER, 13/32 X 1-1/2 X 11 GA |
| 7 | 384 628 R11 | KNUCKLE ASSY, STEERING RH |
| | Q 3 830 | SCREW, 3/8-16 X 3/4 HEX-HD CAP -2- |
| | | WASHER, 13/32 X 1-1/2 X 11 GA -2- |
| 8 | 384 630 R11 | ARM ASSY, DRAG LINK |
| | 617 941 R1 | PIN, 5/16 X 2 HV COILED SPRING |



REAR AXLE

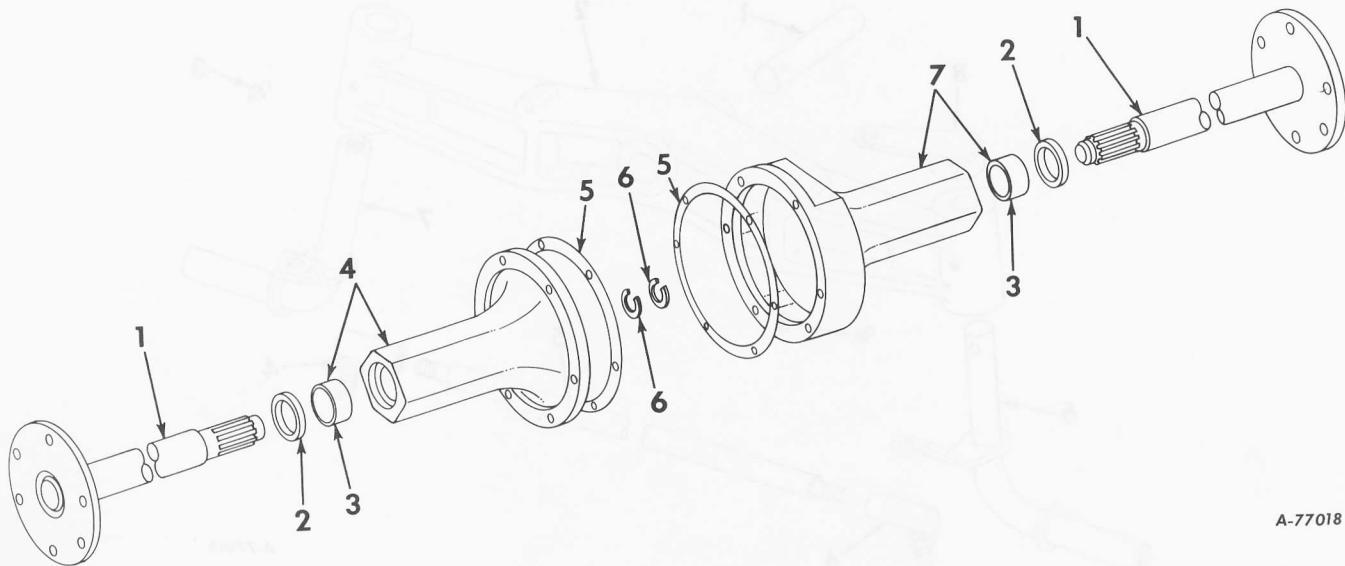
-34-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		REAR AXLE	

REAR AXLE

-34-

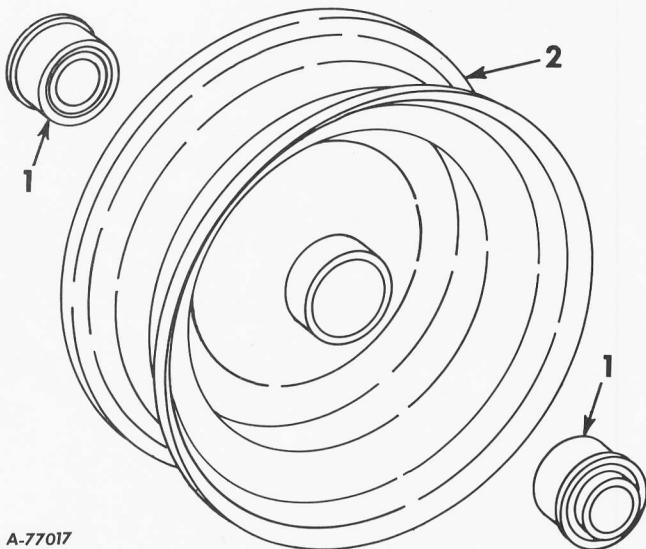
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		REAR AXLE -CONTINUED	



- 1 384 666 R11 AXLE ASSY, REAR -2-
- 2 381 721 R91 SEAL, REAR AXLE OIL -2-
- 3 384 664 R1 BUSHING, REAR AXLE CARRIER -2-
- 4 384 662 R11 CARRIER ASSY, REAR AXLE LH
SCREW, 3/8-16 X 1 HEX-HD CAP -4-
- 5 384 665 R1 GASKET, REAR AXLE CARRIER -2-
- 6 378 066 R1 RING, REAR AXLE RETAINING SNAP -2-
- 7 384 663 R11 CARRIER ASSY, REAR AXLE RH
SCREW, 3/8-16 X 2-1/4 HEX-HD CAP -4-

WHEELS

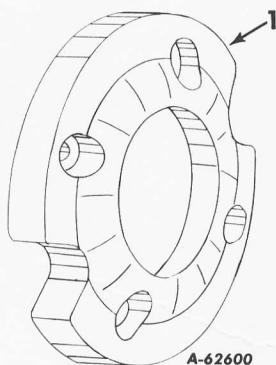
REF. NO.	PART NUMBER	DESCRIPTION
FRONT WHEELS		



A-77017

- 1 384 881 R91 BEARING ASSY, FRONT WHEEL BALL -4-
 2 384 880 R91 WHEEL ASSY, FRONT - W/3.75 X 8 RIM FOR 4.80/4.00 X 8 TIRES -2-

REAR WHEEL WEIGHTS

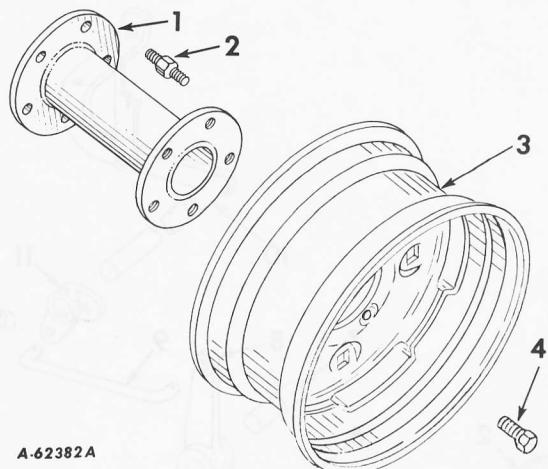


A-62600

- 1 351 371 R1 WEIGHT, REAR WHEEL -APPROX 26 LBS-
 -2 FOR FIRST POSITION-
 15 174 R1 BOLT, 1/2-13 X 3-1/2 CRG -4-
 NUT, 1/2-13 HEX. -4-
 WASHER, 1/2 MED LOCK -4-
 1 351 371 R1 WEIGHT, REAR WHEEL -APPROX 26 LBS-
 -2 FOR SECOND POSITION-
 15 286 R1 BOLT, 1/2-13 X 5-1/4 CRG -4-
 NUT, 1/2-13 HEX. -4-
 WASHER, 1/2 MED LOCK -4-

WHEELS

REF. NO.	PART NUMBER	DESCRIPTION
REAR WHEELS		



A-62382A

SERVICE PARTS FOR TRACTORS WITH SINGLE REAR WHEELS -CONSISTS OF ALL PARTS MARKED UNIT A-

381 186 R91 PARTS ACCESSORY, DUAL REAR WHEELS -CONSISTS OF ALL PARTS MARKED UNIT B - NOTE A -

- 1 381 187 R11 SPACER, DUAL REAR WHEELS - UNIT B -2-
 2 381 190 R1 STUD, DUAL REAR WHEEL SPACER -UNIT B-
 -10-
 NUT, 7/16-20 CAD-PLTD HEX. -10-
 WASHER, 7/16 CD-PLTD MED LOCK -10-
 3 376 189 R91 WHEEL ASSY, REAR -W/55A RIM FOR 6-12 TIRES -UNIT A -2-
 3 376 189 R91 WHEEL ASSY, REAR -W/55A RIM FOR 6-12 TIRES -UNIT B -4-
 4 351 846 R1 BOLT, REAR WHEEL -UNITS A & B -10-

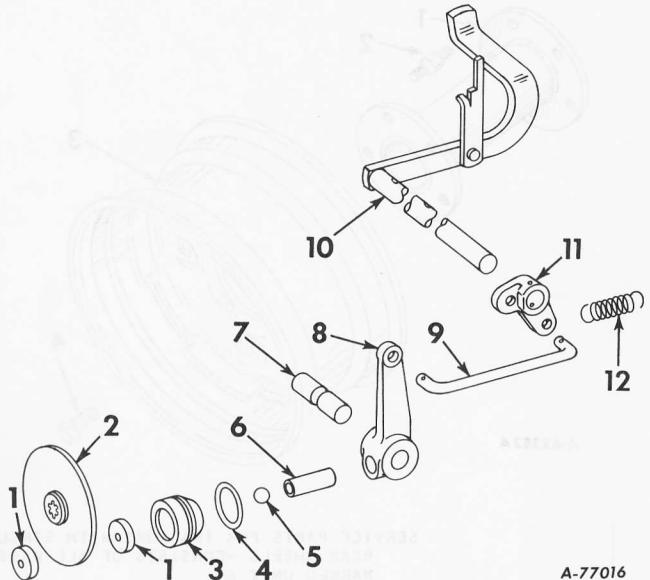
NOTE A -ALSO INCLUDES TWO 6-12 TIRES AND TUBES



BRAKES

-36-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
BRAKES AND CONNECTIONS			



A-77016

- 1 384 719 R1 DISC, BRAKE LINING -2-
2 384 717 R11 DISC ASSY, BRAKE
3 384 720 R1 RETAINER, BRAKE LINING
4 306 351 R1 O-RING, 1-3/16 X 1-3/8 X 3/32
5 16 018 R1 BALL, 9/16 CR-STL GRADE 2
6 384 721 R1 ROD, BRAKE PUSH
7 384 722 R1 PIN, BRAKE LEVER PIVOT
8 384 723 R1 LEVER, BRAKE NUT, 3/8-16 HEX.
102 459 SCREW, 3/8-16 X 1-3/4 SQ-HD DV-PT SET
9 384 724 R1 ROD, BRAKE
103 373 PIN, 3/32 X 3/4 COT. -2-
10 384 659 R91 PEDAL ASSY, CLUTCH AND BRAKE
102 683 RIVET, 1/4 X 11/16 SMALL RD-HD SOLID
378 341 R1 WASHER, SPRING
11 384 661 R1 ARM, CLUTCH AND BRAKE PEDAL
19 746 R1 PIN, 1/4 X 1-1/4 HV COILED SPRING -2-
12 370 278 R1 SPRING, CLUTCH PEDAL RETURN

-36-

BRAKES

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
BRAKES			



-261 65 X0099A- J32H BASE , PLATE 18 118 118
-M011204 T0019 R00 5-
-P- 002 5V1X X 03-011 1100 18 052 01
-A- 120H E-511 1100
-P- 120J 020 501 030400

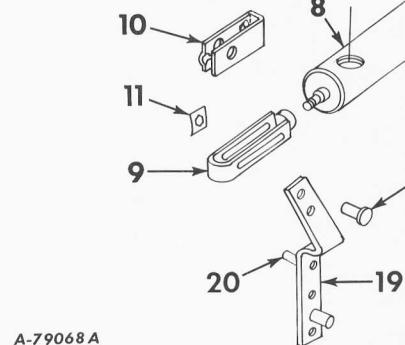
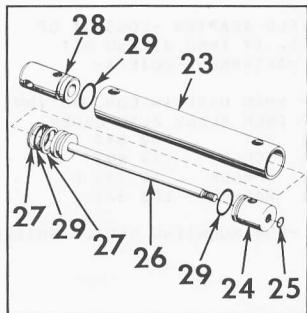
-262 65 X0099A- J32H BASE , PLATE 18 118 118
-M011204 T0019 R00 5-
-P- 002 5V1X X 03-011 1100 18 053 01
-A- 120H E-511 1100
-P- 120J 020 501 030400



HYDRAULIC SYSTEM

-37-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
HYDRAULIC UNIT AND RELATED PARTS			



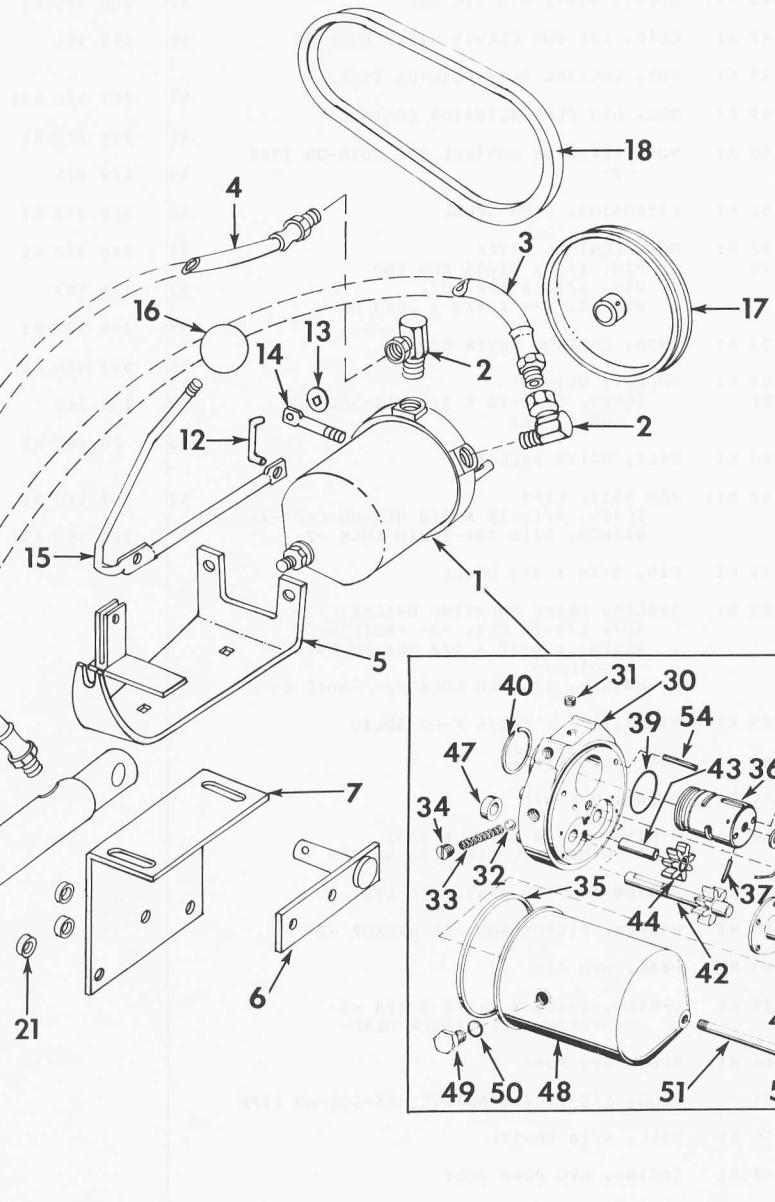
A-79068A



HYDRAULIC SYSTEM

-37-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
HYDRAULIC UNIT AND RELATED PARTS -CONTINUED			



	386 135 R91	PARTS ACCESSORY, HYDRAULIC UNIT -ALSO ORDER PACKAGE, 386 155 R91-
1	386 136 R91	PUMP ASSY, HYD NUT, 5/16-18 HEX. SCREW, 5/16-18 X 5/8 HEX-HD CAP -2- WASHER, 3/8 MED LOCK -2- WASHER, 13/32 X 13/16 X .065 GA
2	386 137 R1	FITTING, HYD PUMP 90 DEG UNION -2-
3	386 138 R91	HOSE ASSY, HYD - 9 IN.
4	386 139 R91	HOSE ASSY, HYD- 14 IN.

5	386 140 R11 15 002 R1	BRACKET ASSY, HYD PUMP MOUNTING BOLT, 3/8-16 X 7/8 SHORT-SQ-NK CRG -2- WASHER, 13/32 X 13/16 X .065 GA -2-
6	386 143 R11 14 995 R1	BRACKET ASSY, HYD CYL SUPPORT BOLT, 3/8-16 X 3/4 SHORT-SQ-NK CRG -2- NUT, 3/8-16 HEX. -2- PIN, 3/16 X 1-1/2 COT. WASHER, 3/8 MED LOCK -2-
7	386 144 R1	BRACKET, FRAME MOUNTING NUT, 3/8-16 HEX. -3- SCREW, 3/8-16 X 1-1/4 HEX-HD CAP -3- WASHER, 3/8 MED LOCK -3-
8	386 145 R91	CYLINDER ASSY, HYD



HYDRAULIC SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
HYDRAULIC UNIT AND RELATED PARTS -CONTINUED			
9	386 146 R11	CLEVIS ASSY, HYD CYL END	
10	386 147 R1	CLIP, CYL END CLEVIS RIVET LOCKING	
11	386 148 R1	NUT, LOCKING CLIP PUSH-ON TYPE	
12	386 149 R1	ROD, HYD PUMP ACTUATOR CONTROL	
13	386 150 R1	NUT, ACTUATOR CONTROL ROD PUSH-ON TYPE -2-	
14	386 151 R1	EXTENSION, PUMP SPOOL	
15	386 152 R1 103 494	ROD, CONTROL LEVER PIN, 1/2 X 51/64 ROD END PIN, 1/16 X 1/2 COT. WASHER, 1/4 X 1/2 X .049 GA	
16	386 153 R1	KNOB, CONTROL LEVER ROD	
17	386 157 R1 102 581	PULLEY, DRIVEN SCREW, 5/16-18 X 3/8 HEX-SOC-HD CUP-PT SET	
18	386 160 R1	BELT, DRIVE PULLEY	
19	386 162 R11	ARM ASSY, LIFT SCREW, 5/16-18 X 7/8 HEX-HD CAP -2- WASHER, 5/16 INT-TOOTH LOCK -2-	
20	19 879 R1	PIN, 5/16 X 3/4 DOWEL	
21	386 163 R1	SPACER, FRAME MOUNTING BRACKET -3- NUT, 1/4-20 HEX. -2- -NOTE B- SCREW, 1/4-20 X 1/2 HEX-HD CAP -2- -NOTE B- WASHER, 1/4 MED LOCK -2- -NOTE B-	
22	14 709 R1	RIVET, 1/2 X 1-1/4 F-HD SOLID	
23	386 380 R1	TUBE, HYD CYL	
24	386 381 R1	GUIDE, HYD CYL	
25	324 164 R1	O-RING, 1/2 X 11/16 X 3/32 -HYDRAULIC CYLINDER GUIDE-	
26	386 382 R91	PISTON AND ROD ASSY, HYD CYL	
27	386 384 R1	WASHER, PISTON AND ROD BACKUP -2-	
28	386 383 R1	HEAD, HYD CYL	
29	310 928 R1	O-RING, 1-1/4 X 1-1/2 X 1/8 -3- -HYDRAULIC CYLINDER HEAD-	
30	386 366 R1	BODY, HYD PUMP	
31	444 854	PLUG, 1/8-27 AUTOMOTIVE HEX-SOC-HD PIPE	
32	17 010 R1	BALL, 5/16 CR-STL	
33	386 367 R1	SPRING, HYD PUMP BODY	
34	584 773 R1	PLUG, PUMP BODY SPRING RETAINING	
35	386 368 R1	GASKET, HYD PUMP BODY	
36	386 369 R1	VALVE, HYD PUMP SPOOL	
37	17 047 R1	PIN, 5/32 X 7/8 SLT SPRING	
38	17 084 R1	PIN, 1/8 X 1-1/4 SLT SPRING -2-	
39	252 482 R1	O-RING, 1-1/4 X 1-1/2 X 1/8 -HYDRAULIC PUMP SPOOL VALVE-	
40	386 370 R1	RING, HYD PUMP SPOOL VALVE SNAP	
41	386 371 R1	SPRING, HYD PUMP SPOOL VALVE	
42	386 372 R91	SHAFT ASSY, HYD PUMP DRIVE	
43	386 373 R1	SHAFT, HYD PUMP IDLER	
44	386 374 R1	GEAR, HYD PUMP IDLER SHAFT	



HYDRAULIC SYSTEM

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
HYDRAULIC UNIT AND RELATED PARTS -CONTINUED			
45	386 375 R1	COVER, HYD PUMP SHAFT	
46	189 384	SCREW W/SPRING LOCKWASHER, 10-32 X 7/16 SLT-FIL-HD-MACH -6-	
47	347 470 R91	SEAL, HYD PUMP DRIVE SHAFT	
48	386 376 R1	RESERVOIR, HYD PUMP	
49	179 875	SCREW, 1/2-20 X 1/2 HEX-HD CAP	
50	386 377 R1	WASHER, HYD PUMP RESERVOIR FIBER	
51	386 378 R1	STUD, HYD PUMP RESERVOIR	
52	114 503	NUT, 3/8-16 HEX. JAM	
53	386 379 R1	WASHER, HYD PUMP RESERVOIR STUD	
54	553 686 R1	PIN, 3/16 X 1-1/2 SLT SPRING -2-	
55	103 340	WASHER, 11/32 X 11/16 X .065 -2-	
56	20 468 R1	SCREW W/NYLON PELLET, 5/16-18 X 1-1/8 HEX-HD CAP	
57	387 440 R1	SPACER, SPRING SLEEVE	
386 155 R91 PACKAGE, FIELD ADAPTER -CONSIST OF REF. NOS. 17 THRU 21 AND ATT ACHING HARDWARE- -NOTE A-			

NOTE A- WHEN USED IN CONJUNCTION
WITH 42 INCH BLADE ALSO ORDER

1	NUT	102 637
1	SCREW	179 893
1	SPACER	10 735 F
1	WASHER	103 321-

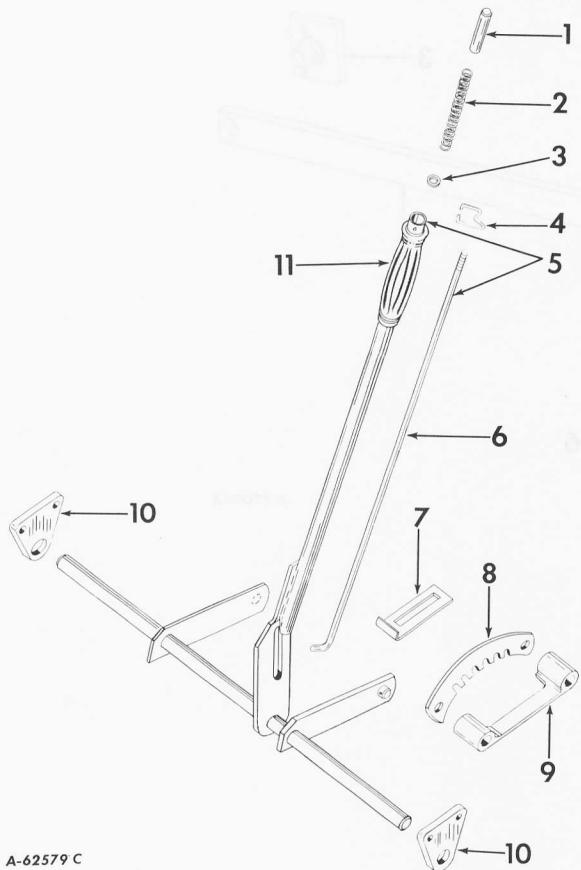
NOTE B -FOR MOUNTING CLUTCH SHIELD

DRAWBARS AND HITCHES

-39-



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
IMPLEMENT HANDLE AND CONNECTIONS			



A-62579 C

- 1 376 307 R2 END, HANDLE RELEASE ROD
- 2 359 109 R2 SPRING, RELEASE ROD RETURN
- 3 376 308 R1 RETAINER, RELEASE ROD RETURN SPRING
- 4 376 314 R1 LOCK, RELEASE ROD
- 5 384 737 R91 HANDLE ASSY, LIFT
- 6 ROD, HANDLE RELEASE -NOT SERVICED SEPARATELY ORDER LIFT HANDLE-
- 7 384 740 R1 STOP, LIFT ARM
19 285 R1 BOLT, 1/2-13 X 1-1/4 CD-PLTD SHORT-SQ-NK CRG
NUT, 1/2-13 CD-PLTD HEX.
WASHER, 1/2 CD OR ZN-PLTD MED LOCK
WASHER, 17/32 X 1-1/16 X .095 CD-PLTD
- 8 376 310 R1 RATCHET, LIFT

DRAWBARS AND HITCHES

-39-

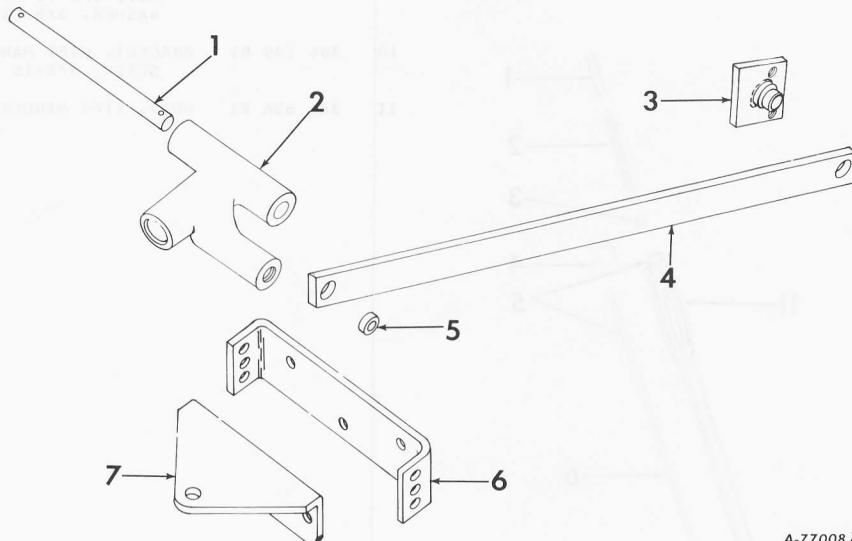
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
IMPLEMENT HANDLE AND CONNECTIONS -CONTINUED			
9	377 167 R11	SPACER ASSY, LIFT RATCHET 15 089 R1 BOLT, 3/8-16 X 2-1/4 SQ-NK CRG -2- NUT, 3/8-16 HEX. -2- WASHER, 3/8 EXT-TOOTH LOCK -2-	
10	384 739 R1	BRACKET, LIFT HANDLE SHAFT -2- SCREW, 3/8-16 X 3/4 HEX-HD CAP -4-	
11	384 636 R1	GRIP, LIFT HANDLE	

DRAWBARS AND HITCHES

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
THREE POINT HITCH AND DRAWBAR			

DRAWBARS AND HITCHES

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
THREE POINT HITCH AND DRAWBAR -CONTINUED			



A-77008 A

ATTACHMENT, THREE POINT HITCH
-384 674 R91-

- 1 385 057 R1 SHAFT, LIFT LEVER
PIN, 3/32 X 7/8 COT. -2-
- 2 384 655 R1 LEVER, LIFT
SCREW, 1/2-13 X 1-3/8 CD OR ZN-PLTD
HEX-HD CAP
WASHER, 1/2 CD OR ZN-PLTD MED. LOCK
WASHER, 17/32 X 1-1/16 X .095
CD OR ZN-PLTD
- 3 384 679 R11 PLATE ASSY, LIFT BAR ATTACHING
PIN, 3/32 X 1 COT.
20 240 R1 SCREW, 5/16-18 X 7/8 CD OR ZN-PLTD
HEX-HD CAP -2-
WASHER, 5/16 CD OR ZN-PLTD MED. LOCK
-2-
WASHER, 11/32 X 11/16 X .065
CD OR ZN-PLTD -2-
- 4 384 677 R1 BAR, LIFT
- 5 384 678 R1 SPACER, LIFT BAR
- 6 376 334 R1 LINK, LOWER HITCH
SCREW, 3/8-16 X 1-1/4 CD OR ZN-PLTD
HEX-HD CAP -3-
- 7 376 157 R2 DRAWBAR, FIXED -NOTE A-
SCREW, 3/8-16 X 1 HEX-HD CAP -3-

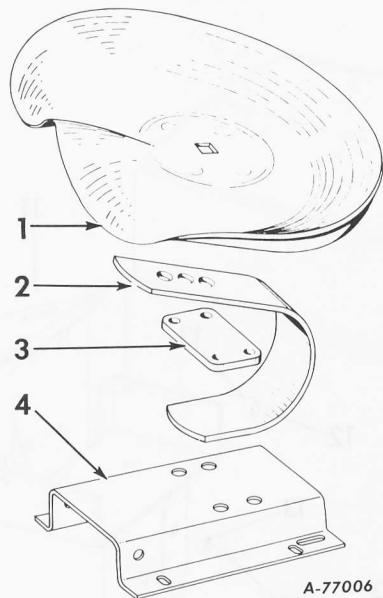
NOTE A -NOT INCLUDED IN THE THREE
POINT HITCH ATTACHMENT



SEAT AND SUPPORT

-41-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
	SEAT		



- 1 376 170 R91 SEAT ASSY
18 707 R1 BOLT, 1/2-13 X 1 CD OR ZN-PLTD SQ-NK
CRG
NUT, 1/2-13 CD OR ZN-PLTD HEX.
WASHER, 1/2 CD OR ZN-PLTD MED LOCK
- 1 386 952 R91 SEAT ASSY, UPHOLSTERED CUSHION
NUT, 1/2-13 CD OR ZN-PLTD HEX.
WASHER, 1/2 CD OR ZN-PLTD MED LOCK
- 2 384 671 R1 SPRING, SEAT SUPPORT
- 3 376 500 R2 PLATE, SEAT SPRING CLAMPING
180 121 SCREW, 3/8-16 X 7/8 CD-PLTD HEX-HD
CAP -4-
- 4 384 672 R11 SUPPORT ASSY, SEAT SPRING
180 119 SCREW, 3/8-16 X 11/16 CD OR ZN-PLTD
HEX-HD CAP -4-
- 376 472 R1 PAD, DETACHABLE SEAT -WHITE-
- 385 073 R1 PAD, DETACHABLE SEAT -YELLOW & WHITE-

-41-



SEAT AND SUPPORT

REF. NO.	PART NUMBER	DESCRIPTION	TC-103

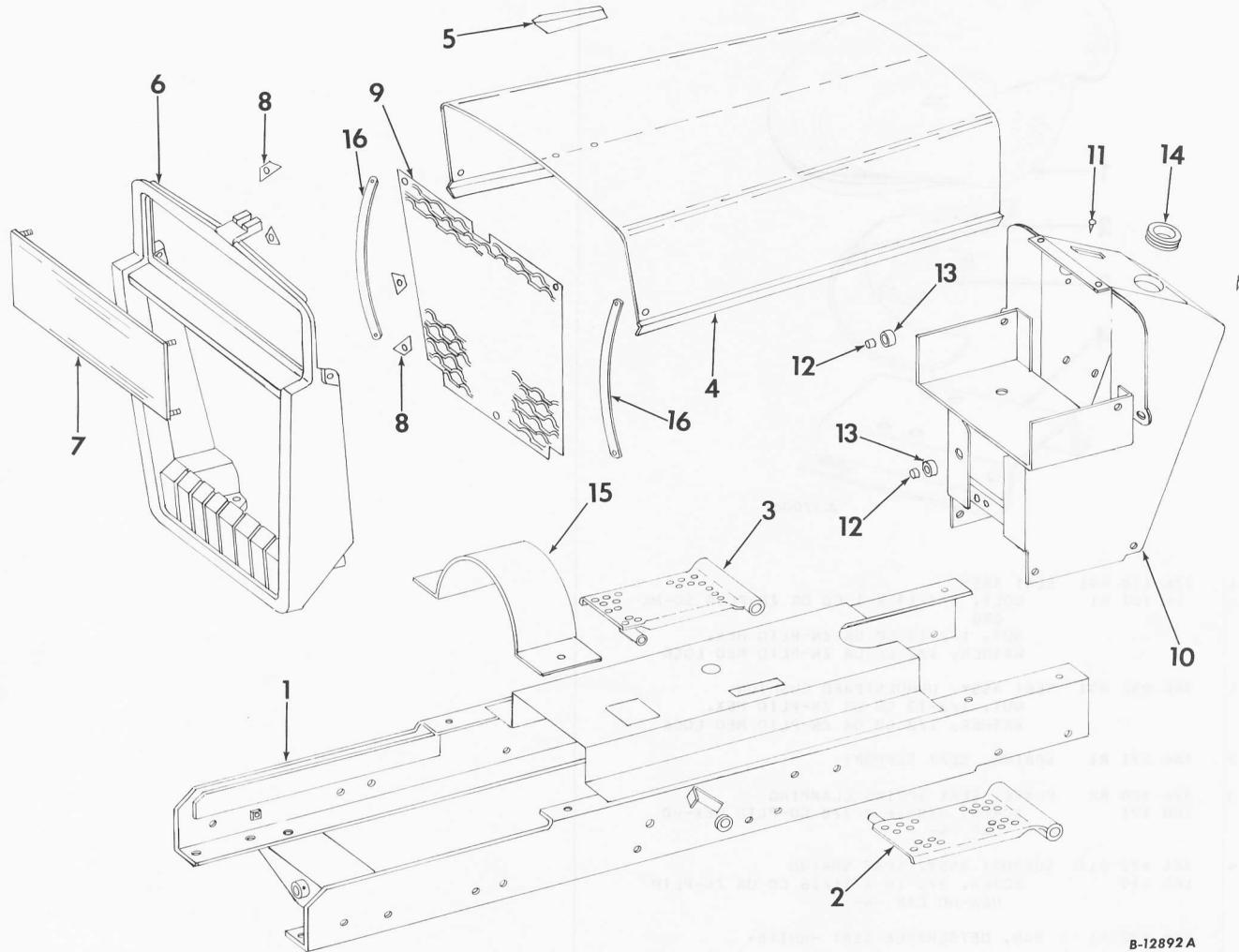
SHEET METAL AND GRILLES



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		HOOD, GRILLE AND FRAME	

SHEET METAL AND GRILLES

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		HOOD, GRILLE AND FRAME -CONTINUED	



B-12892 A

1	384 827 R92	FRAME ASSY	SCREW, 3/8-16 X 11/16 HEX-HD CAP SCREW, 3/8-16 X 1-1/4 HEX-HD CAP -2- SCREW, 3/8-16 X 11/16 HEX-HD CAP SCREW, 3/8-16 X 2-1/2 HEX-HD CAP -2- WASHER, 3/8 MED LOCK -2-
2	376 238 R11	SUPPORT ASSY, FOOT LH	SCREW, 3/8-16 X 3/4 HEX-HD CAP WASHER, 3/8 MED LOCK
3	376 239 R11	SUPPORT ASSY, FOOT RH	SCREW, 3/8-16 X 3/4 HEX-HD CAP WASHER, 3/8 MED LOCK
4	384 893 R11	HOOD ASSY	BOLT, 3/8-16 X 1 CD OR ZN-PLTD HEX-HD -2- NUT, 3/8-16 GRIPCO CENTER LOCK -2- WASHER, 13/32 X 13/16 X .062 -2-

5	384 895 R1 423 324	ORNAMENT, HOOD	SCREW W/EXT-TOOTHE LOCK WASHER 10-24 X 7/16 HEX-HD MACH -2-
6	384 896 R1	GRILLE	NUT, 3/8-16 CD OR ZN-PLTD HEX. -2- NUT, 1/2-13 CD OR ZN-PLTD HEX. -2- SCREW, 3/8-16 X 1 CD OR ZN-PLTD HEX-HD CAP -2- SCREW, 1/2-13 X 1-3/4 CD OR ZN-PLTD HEX-HD CAP -2-
7	384 897 R11 103 088	STRIP ASSY, GRILLE PANEL	NUT, 10-32 HEX. MACH SCREW -4-
8	384 898 R1	STRIP, GRILLE PANEL CLAMP	-4-
9	384 899 R1	SCREEN, GRILLE	SCREW, 1/4-20 X 9/16 CU OR ZN-PLTD HEX-HD CAP -3- WASHER, 17/64 X 5/8 X .049 CD OR ZN-PLTD -3-
16	559 R1		

SHEET METAL AND GRILLES



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
HOOD, GRILLE AND FRAME -CONTINUED			
10	384 900 R91	PEDESTAL ASSY SCREW, 3/8-16 X 3/4 CD OR ZN-PLTD HEX-HD CAP -4- WASHER, 3/8 CD OR ZN-PLTD MED LOCK -4-	
11	368 175 R1	BUMPER, HOOD -2-	
12	384 906 R1	SPACER, HOOD ROLLER LOCK -2-	
13	384 907 R1	ROLLER, HOOD LOCK -2- NUT, 1/4-20 CD OR ZN-PLTD HEX. -2- SCREW, 1/4-20 X 5/8 CD OR ZN-PLTD HEX-HD CAP -2- WASHER, 1/4 CD OR ZN-PLTD MED LOCK -2-	
14	384 908 R1	GROMMET, INSTRUMENT PANEL	
15	384 909 R1 172 374 138 479	SHIELD, CLUTCH SCREW, 10-32 X 3/8 CD OR ZN-PLTD HEX-HD TAP -2- WASHER, 10 CD OR ZN-PLTD EXT-TOOTH LOCK -2-	
16	385 869 R1 2 751 832 R1	FASTENER, GRILLE SCREEN -2- PRODUCT GRAPHICS, INTERNATIONAL CUB CADET -2-	
2	751 838 R1	PRODUCT GRAPHICS, CUB CADET 70 MODEL SYMBOL -2-	
2	751 839 R1	PRODUCT GRAPHICS, CUB CADET 100 MODEL SYMBOL -2-	
2	751 840 R1	PRODUCT GRAPHICS, GRILLE DECORATIVE PANEL	

SHEET METAL AND GRILLES



REF. NO.	PART NUMBER	DESCRIPTION	TC-103

SHEET METAL AND GRILLES

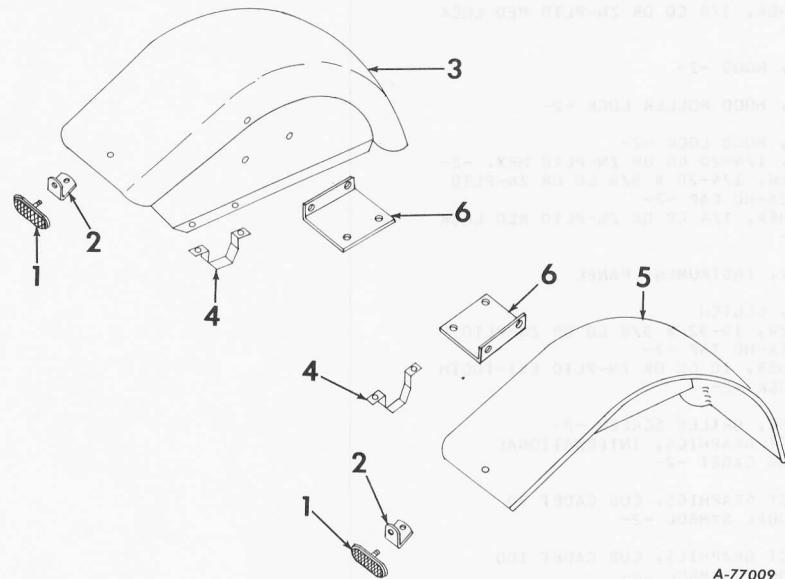


REF. NO.	PART NUMBER	DESCRIPTION	TC-103
	FENDERS		

SHEET METAL AND GRILLES



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
	FENDERS -CONTINUED		



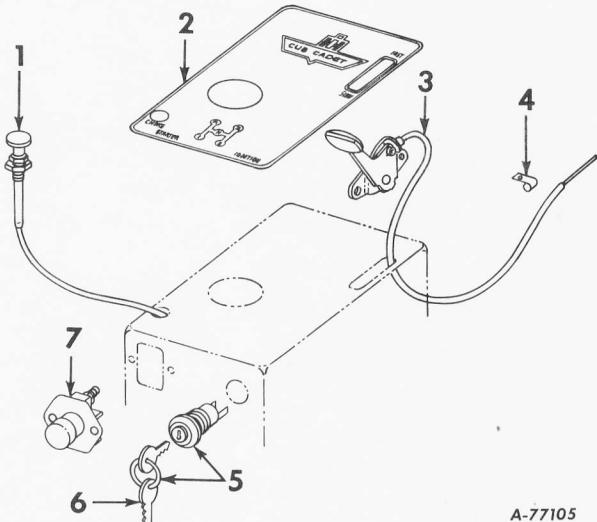
A-77009

384 749 R91 PARTS ACCESSORY, FENDER

- 1 377 857 R1 REFLECTOR, FENDER -2-
- 2 377 856 R1 BRACKET, REFLECTOR -2-
NUT, 10-24 CD HEX. -4-
132 830 SCREW, 10-24 X 3/8 CD RH-HD SLTD -4-
WASHER, 10 CD MED LOCK -4-
- 3 384 743 R91 FENDER ASSY, LH
- 4 384 748 R1 CLAMP, FENDER MOUNTING -2-
NUT, 3/8-16 CD HEX. -4-
SCREW, 3/8-16 X 7/8 CD HEX-HD CAP
-4-
WASHER, 3/8 CD MED LOCK -4-
- 5 384 744 R91 FENDER ASSY, RH
- 6 384 747 R1 BRACKET, FENDER FRAME MOUNTING -2-
NUT, 5/16-18 CD HEX. -4-
SCREW, 5/16-18 X 5/8 CD HEX-HD CAP
-4-
WASHER, 5/16 CD MED LOCK -4-

ENGINE CONTROLS AND INSTRUMENT PANEL

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ENGINE CONTROLS AND INSTRUMENT PANEL			



A-77105

- 1 384 884 R91 LEVER AND CABLE ASSY, CHOKE
 2 751 833 R1 PRODUCT GRAPHICS, INSTRUMENT PANEL
 3 384 882 R91 LEVER AND CABLE ASSY, THROTTLE
 -CUB CADET 70-
 3 384 883 R91 LEVER AND CABLE ASSY, THROTTLE
 -CUB CADET 100-
 120 361 NUT, 10-24 CD-PLTD HEX. MACH SCREW
 -2-
 134 618 SCREW, 10-24 X 1/2 CD-PLTD RD-HD-
 SLTD MACH -2-
 120 221 SCREW, 10-24 X 1/2 CD OR ZN-PLTD
 RD-HD-SLTD MACH -2-
 WASHER, NO. 10 CD-PLTD MED LOCK -2-
 4 376 298 R1 CLIP, THROTTLE CABLE RETAINER
 -CUB CADET 70-
 120 622 NUT, 8-32 CD OR ZN-PLTD HEX. MACH
 SCREW
 159 592 SCREW, 8-32 X 1/2 CD OR ZN-PLTD
 CR-REC-PAN-HD MACH
 WASHER, NO. 8 CD-PLTD MED LOCK
 4 376 298 R1 CLIP, CHOKE & THROTTLE CABLE RETAINER
 120 622 NUT, 8-32 CD OR ZN-PLTD HEX. MACH
 SCREW
 159 592 SCREW, 8-32 X 1/2 CD OR ZN-PLTD
 CR-REC-PAN-HD MACH
 WASHER, NO. 8 CD-PLTD MED LOCK
 5 379 594 R91 SWITCH ASSY, BATTERY IGNITION KEY
 -NOTE A-
 5 379 593 R91 SWITCH ASSY, MAGNETO IGNITION KEY
 -NOTE B-
 365 502 R1 NUT, SWITCH MOUNTING
 375 431 R1 WASHER, SWITCH MOUNTING NUT
 6 382 458 R1 KEY, SWITCH

ENGINE CONTROLS AND INSTRUMENT PANEL

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
ENGINE CONTROLS AND INSTRUMENT PANEL -CONTINUED			

- 7 376 295 R91 SWITCH ASSY, STARTING -NOTE A-
 124 920 NUT, 5/16-24 CD OR ZN-PLTD HEX-JAM
 -2-
 453 049 NUT, 1/4-20 CD OR ZN-PLTD HEX. -2-
 SCREW, 1/4-20 X 3/4 CD OR ZN-PLTD
 SLT-PAN-HD MACH -2-
 WASHER, 1/4 CD OR ZN-PLTD MED LOCK
 -2-
 WASHER, 5/16 CD OR ZN-PLTD MED LOCK
 -2-
 WASHER, 17/64 X 5/8 X .049 CD OR
 ZN-PLTD -2-

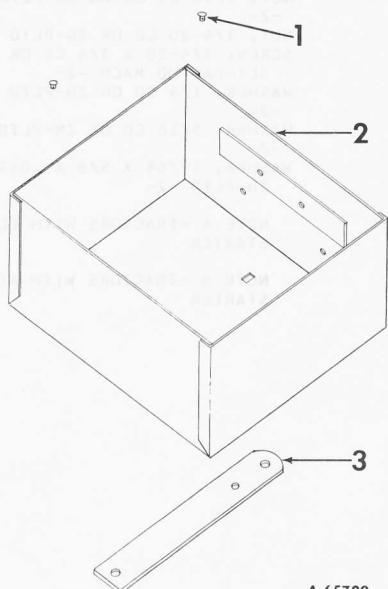
NOTE A -TRACTORS WITH ELECTRIC
 STARTER

NOTE B -TRACTORS WITH RETRACTABLE
 STARTER

MISCELLANEOUS EQUIPMENT



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
	UTILITY BOX		



A-65729

MISCELLANEOUS EQUIPMENT



REF. NO.	PART NUMBER	DESCRIPTION	TC-103

379 749 R91 PARTS ACCESSORY, UTILITY BOX

- 1 379 754 R1 PIN, DRAIN HOLE -2-
PIN, 1/16 X 1/2 CD-PLTD COT. -2-
- 2 379 750 R11 BOX ASSY, UTILITY
SCREW, 3/8-16 X 7/8 CD-PLTD HEX-HD
CAP -2-
SCREW, 3/8-16 X 1-1/8 CD-PLTD HEX-HD
CAP -2-
WASHER, 3/8 CD-PLTD MED LOCK -4-
WASHER, 13/32 X 1 X 11 GA -4-
- 3 379 753 R1 EXTENSION, DRAWBAR
18 508 R1 BOLT, 3/8-16 X 3/4 CD-PLTD SHORT
SQ-NK CRG
19 285 R1 BOLT, 1/2-13 X 1-1/4 CD-PLTD SHORT
SQ-NK CRG
NUT, 1/2-13 CD-PLTD HEX.
WASHER, 3/8 CD-PLTD MED LOCK
WASHER, 1/2 CD-PLTD MED LOCK

PRODUCT GRAPHICS
-DECALCOMANIAS-

- 2 751 816 R1 PRODUCT GRAPHICS, IH EMBLEM
- 2 751 832 R1 PRODUCT GRAPHICS, INTERNATIONAL
CUB CADET -2-
- 2 751 833 R1 PRODUCT GRAPHICS, INSTRUMENT PANEL
- 2 751 834 R1 PRODUCT GRAPHICS, HEAD LIGHT PANEL
-TRACTORS WITH ELECTRIC LIGHTING-
- 2 751 838 R1 PRODUCT GRAPHICS, CUB CADET 70 MODEL
SYMBOL -2-
- 2 751 839 R1 PRODUCT GRAPHICS, CUB CADET 100 MODEL
SYMBOL -2-
- 2 751 840 R1 PRODUCT GRAPHICS, GRILLE DECORATIVE
PANEL

BACKFILL BLADE (42-Inch)
Built 1963 and Since

INDEX TO UNITS

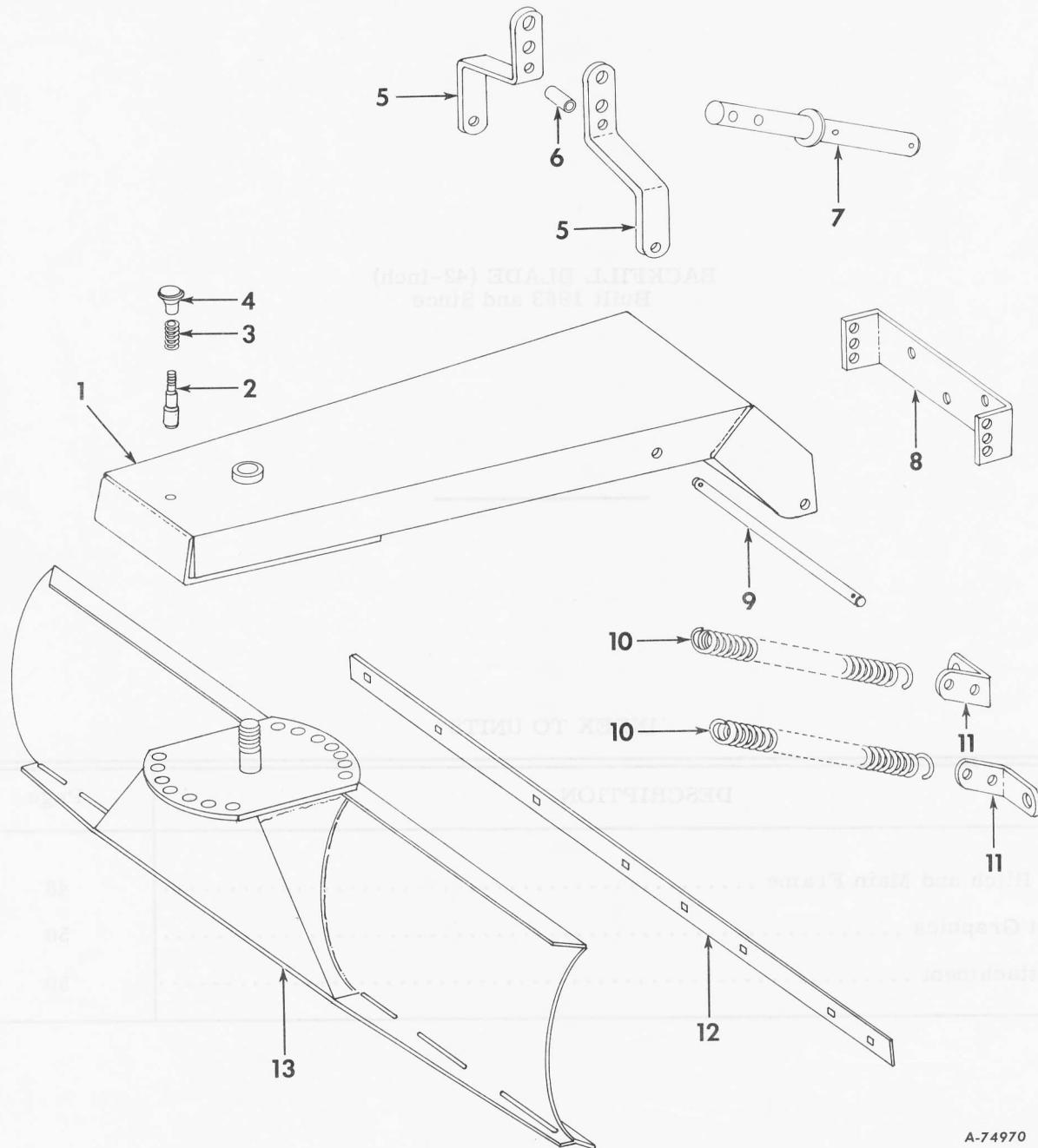
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Blade, Hitch and Main Frame	48
Product Graphics	50
Rake Attachment	50

BACKFILL BLADE -42 INCH-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
BLADE, HITCH AND MAIN FRAME			

BACKFILL BLADE -42 INCH-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
BLADE, HITCH AND MAIN FRAME -CONTINUED			



A-74970

1	473 310 R91	FRAME ASSY, MAIN	5	473 320 R1	BRACKET, HITCH -2-
2	473 319 R1	PIN, PIVOT	NA	141	NUT, 3/8-16 CD OR ZN-PLTD HEX.
3	1 160 G	SPRING, PIVOT PIN	473 443 R1		PIN, 1/2 X 1-7/8 STD-HD
4	473 317 R1	KNOB, PIVOT PIN			PIN, QUICK ATTACHABLE COT.
					SCREW, 3/8-16 X 2 CD OR ZN-PLTD
					HEX-HD CAP
					WASHER, 3/8 CD OR ZN-PLTD MED LOCK
			6	473 321 R1	SPACER, LIFT LINK

BACKFILL BLADE -42 INCH-



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
BLADE, HITCH AND MAIN FRAME -CONTINUED			
7	473 325 R11	PIN ASSY, HITCH LIFT PIN, 1/8 X 1-1/2 COT. Q 3 480 WASHER, 1-1/32 X 1-1/2 X 11 GA Q 3 481 WASHER, 1-1/32 X 1-1/2 X 16 GA	
8	473 324 R1	CHANNEL, HITCH MOUNT D 3 373 PIN, 1/2 X 1-1/2 STD-HD -2- 473 443 R1 PIN, QUICK ATTACHABLE COT. -2-	
9	473 322 R1	ROD, LIFT PIN, 5/32 X 1-1/4 CD OR ZN-PLTD COT -2- WASHER, 17/32 X 1-1/16 X .095 CD OR ZN-PLTD -2-	
10	23 331 SA	SPRING, LIFTING -2-	
11	473 323 R1	ANGLE, SPRING ATTACHING -2- SCREW, 3/8-16 X 1-1/4 CD OR ZN-PLTD HEX-HD CAP -2- SCREW, 3/8-16 X 2-1/2 CD OR ZN-PLTD HEX-HD CAP	
12	464 371 R2	EDGE, BLADE CUTTING BOLT, 5/16-18 X 7/8 CD OR ZN-PLTD SHORT-SQ-NK CRG -7- NUT, 5/16-18 CD OR ZN-PLTD HEX. -7- WASHER, 5/16 CD OR ZN-PLTD MED LOCK -7-	
13	473 326 R11	MOLDBOARD ASSY, CUB CADET BLADE NUT, 7/8-9 CD OR ZN-PLTD HEX. PIN, 1/8 X 1-3/4 CD OR ZN-PLTD COT. WASHER, 15/16 X 1-3/16 X .134 CD OR ZN-PLTD	

BACKFILL BLADE -42 INCH-



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
BLADE, HITCH AND MAIN FRAME -CONTINUED			
7	473 325 R11	PIN ASSY, HITCH LIFT PIN, 1/8 X 1-1/2 COT. Q 3 480 WASHER, 1-1/32 X 1-1/2 X 11 GA Q 3 481 WASHER, 1-1/32 X 1-1/2 X 16 GA	
8	473 324 R1	CHANNEL, HITCH MOUNT D 3 373 PIN, 1/2 X 1-1/2 STD-HD -2- 473 443 R1 PIN, QUICK ATTACHABLE COT. -2-	
9	473 322 R1	ROD, LIFT PIN, 5/32 X 1-1/4 CD OR ZN-PLTD COT -2- WASHER, 17/32 X 1-1/16 X .095 CD OR ZN-PLTD -2-	
10	23 331 SA	SPRING, LIFTING -2-	
11	473 323 R1	ANGLE, SPRING ATTACHING -2- SCREW, 3/8-16 X 1-1/4 CD OR ZN-PLTD HEX-HD CAP -2- SCREW, 3/8-16 X 2-1/2 CD OR ZN-PLTD HEX-HD CAP	
12	464 371 R2	EDGE, BLADE CUTTING BOLT, 5/16-18 X 7/8 CD OR ZN-PLTD SHORT-SQ-NK CRG -7- NUT, 5/16-18 CD OR ZN-PLTD HEX. -7- WASHER, 5/16 CD OR ZN-PLTD MED LOCK -7-	
13	473 326 R11	MOLDBOARD ASSY, CUB CADET BLADE NUT, 7/8-9 CD OR ZN-PLTD HEX. PIN, 1/8 X 1-3/4 CD OR ZN-PLTD COT. WASHER, 15/16 X 1-3/16 X .134 CD OR ZN-PLTD	

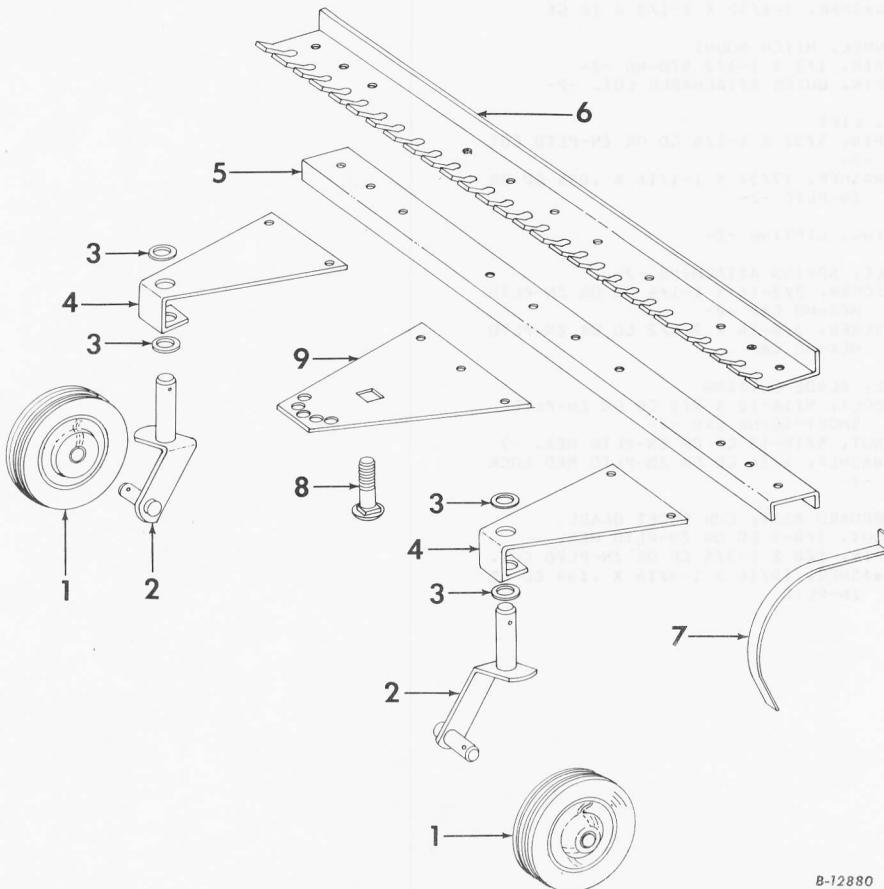
BACKFILL BLADE -42 INCH-



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		RAKE ATTACHMENT	

BACKFILL BLADE -42 INCH-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		RAKE ATTACHMENT -CONTINUED	



B-12880

1	473 859 R91	WHEEL ASSY, GAGE -2-	7	473 334 R1	TOOTH, TILLER RAKE -28-
2	473 337 R91	CARRIER ASSY, RAKE GAGE WHEEL -2- PIN, 1/8 X 1-1/4 CD OR ZN-PLTD COT. -2-	8	475 433 R1	BOLT, 7/8-9 X 3-1/2 CD OR ZN-PLTD DRD SQ-NK CRG
	520 175 R1	PIN, QUICK ATTACHABLE COT. -2- WASHER, 17/32 X 1-1/16 X .095 CD OR ZN-PLTD -2-	9	473 332 R1	PLATE, RAKE ADJUSTING NUT, 3/8-16 CD OR ZN-PLTD HEX. -3- 180 134 SCREW, 3/8-16 X 2-1/2 CD OR ZN-PLTD HEX-HD CAP -3- WASHER, 3/8 CD OR ZN-PLTD MED LOCK -3-
3	131 018	WASHER, 15/16 X 1-3/4 X .134 CD OR ZN-PLTD -18-			PRODUCT GRAPHICS -DECALCOMANIAS-
4	473 336 R1	BRACKET, GAGE WHEEL -2- NUT, 3/8-16 CD OR ZN-PLTD HEX. -4- 180 134 SCREW, 3/8-16 X 2-1/2 CD OR ZN-PLTD HEX-HD CAP -4- WASHER, 3/8 CD OR ZN-PLTD MED LOCK -4-		2 750 120 R1	IH TRADE MARK -IN CENTER ON TOP OF MAIN FRAME-
5	473 333 R1	CHANNEL, TOOTH ATTACHING NUT, 3/8-16 CD OR ZN-PLTD HEX. -4- SCREW, 3/8-16 X 2-1/4 CD OR ZN-PLTD HEX-HD CAP -4- WASHER, 3/8 CD OR ZN-PLTD MED LOCK -4-			
6	473 335 R1	GUIDE TOOTH ATTACHING			

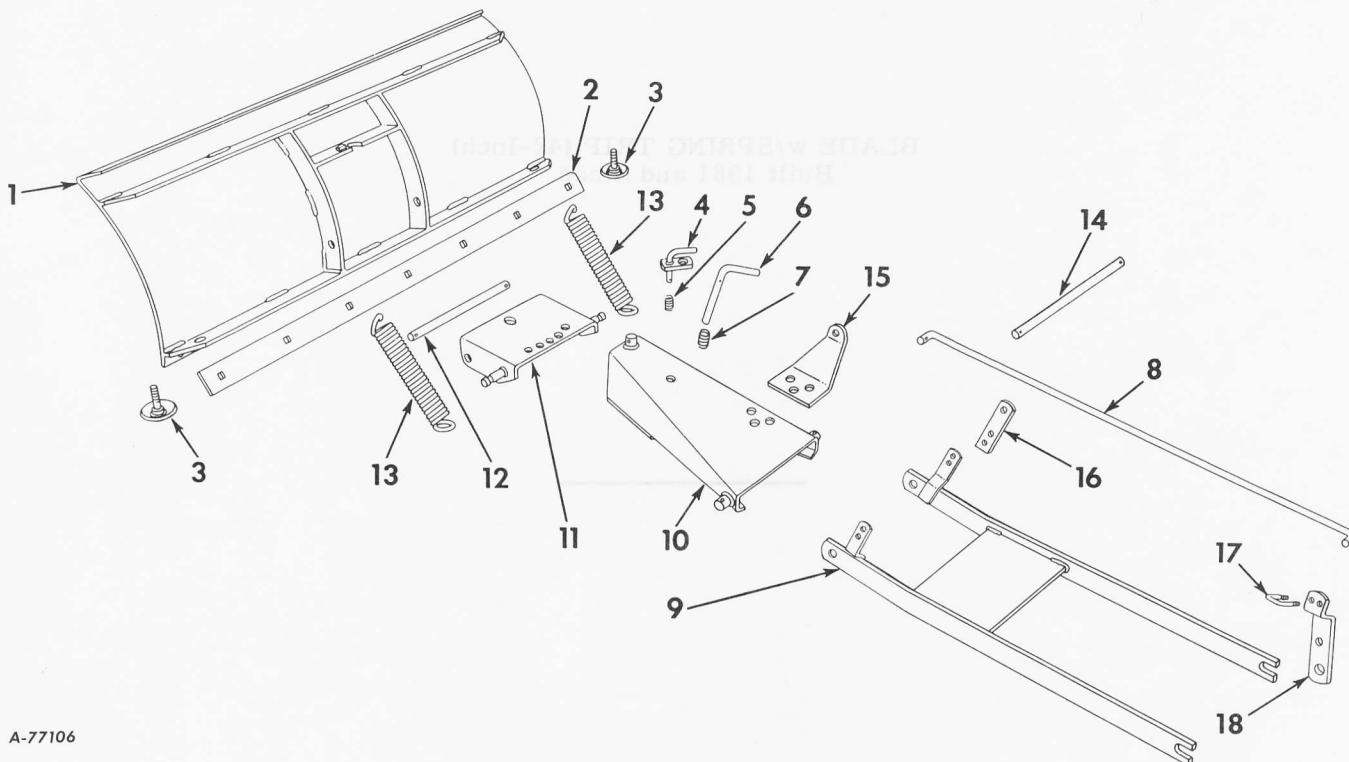
BLADE w/SPRING TRIP (42-Inch)
Built 1961 and Since

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Product Graphics	53

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		BLADE, MAIN FRAME AND SPRINGS	

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		BLADE, MAIN FRAME AND SPRINGS -CONTINUED	



A-77106

1	466 899 R91	BLADE ASSEMBLY	8	473 924 R1	ROD, LIFT
2	464 371 R2	EDGE, BLADE CUTTING	610 784 R1		PIN, QUICK ATTACHABLE COT. -2-
		BOLT, 5/16 X 7/8 CD OR ZN-PLTD SQ-NK			
		CRG -7-			
		NUT, 5/16 CD OR ZN-PLTD HEX. -7-	9	473 919 R91	SUB-FRAME ASSY
		NUT, 1/2 CD OR ZN-PLTD HEX. -2-	10	473 918 R91	FRAME ASSEMBLY, MAIN
		WASHER, 5/16 CD OR ZN-PLTD MED LOCK	427 640		NUT, 3/4 CD OR ZN-PLTD SLT HEX.
		-7-			PIN, 1/8 X 1-5/8 CD OR ZN-PLTD COT.
3	466 906 R11	SHOE ASSEMBLY, SKID -2-			PIN, 5/32 X 1-1/4 CD OR ZN-PLTD COT.
		NUT, 1/2 CD OR ZN-PLTD HEX. -2-			-2-
	120 239	WASHER, 1/2 CD OR ZN-PLTD LIGHT LOCK			WASHER, 13/32 X 1-1/2 X .134 CD OR
		-2-			ZN-PLTD
4	466 891 R11	LOCK ASSEMBLY, SPRING TRIP	11	466 896 R11	FRAME ASSEMBLY, PIVOT
		PIN, 7/64 X 7/8 CD OR ZN-PLTD COT.	12	466 898 R1	ROD, BLADE PIVOT
		WASHER, 13/32 X 13/16 X .065 CD OR			PIN, 5/32 X 1-1/4 CD OR ZN-PLTD COT.
		ZN-PLTD			-2-
5	351	SPRING, COMPRESSION TYPE	13	PO 27	SPRING, EXTENSION TYPE -2-
6	466 890 R1	PIN, ANGLING	14	473 926 R1	ROD, MOUNTING
		PIN, 5/32 X 1 CD OR ZN-PLTD COT. -2-	520 175 R1		PIN, QUICK ATTACHABLE COT. -2-
		WASHER, 17/32 X 1-1/16 X .121 CD OR			WASHER, 13/32 X 1-3/4 X .148
		ZN-PLTD -2-			CD OR ZN-PLTD -2-
7	352 370 R1	SPRING, COMPRESSION TYPE			



BLADE W/SPRING TRIP -42 INCH-

-53-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
BLADE, MAIN FRAME AND SPRINGS -CONTINUED			
15	473 925 R1	ARM, LIFT NUT, 1/2-13 CD OR ZN-PLTD HEX. -3- 180 175 SCREW, 1/2-13 X 1-1/4 CD OR ZN-PLTD HEX-HD CAP -3- WASHER, 1/2 CD OR ZN-PLTD MED LOCK -3-	
16	473 922 R1	BRACE, EXTENSION -2- NUT, 1/2-13 CD OR ZN-PLTD HEX. -4- 180 176 SCREW, 1/2-13 X 1-3/8 CD OR ZN-PLTD HEX-HD CAP -4- WASHER, 1/2 CD OR ZN-PLTD MED LOCK -4-	
17	661 503 R1	BOLT, U NUT, 1/4-20 CD OR ZN-PLTD HEX. -2- WASHER, 1/4 CD OR ZN-PLTD MED LOCK -2-	
18	473 923 R1	BRACKET, LIFT 473 932 R91 PACKAGE, FIELD ADAPTER -TO ADAPT 42 INCH SPRING TRIP BLADES BUILT 1961 & 1962 FOR USE WITH CUB CADET 70 & 100 TRACTORS- -CONSISTS OF REF. NOS. 8,9,14 THRU 18 AND ATTACHING PARTS-	

PRODUCT GRAPHICS
-DECALCOMANIAS-2 750 501 R1 PRODUCT GRAPHICS, IH
-ON MAIN FRAME-

BLADE W/SPRING TRIP -42 INCH-

-53-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
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-54-

BLADE W/SPRING TRIP -42 INCH-



REF. NO.	PART NUMBER	DESCRIPTION	TC-103

-54-

BLADE W/SPRING TRIP -42 INCH-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103

1 PEG-TOOTH HARROW

1 PEG-TOOTH HARROW

1 PEG-TOOTH HARROW
Built 1960 and Since

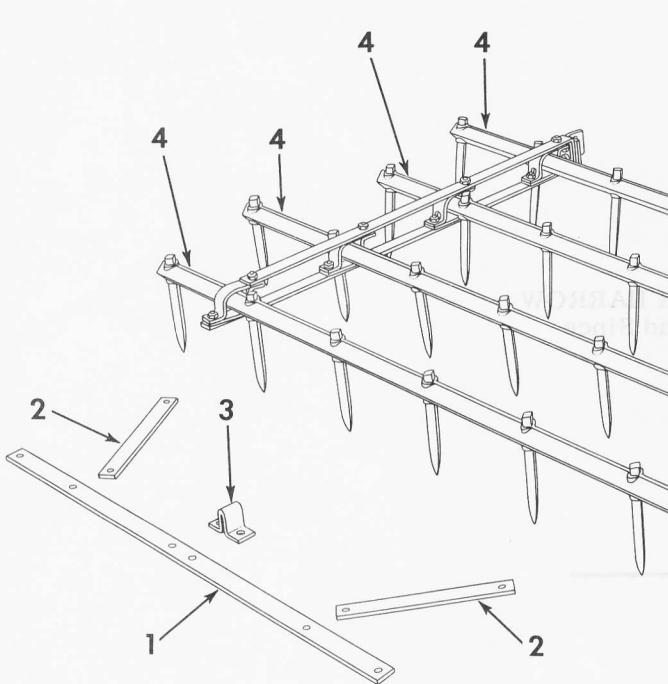
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Hitch	57
Product Graphics	57



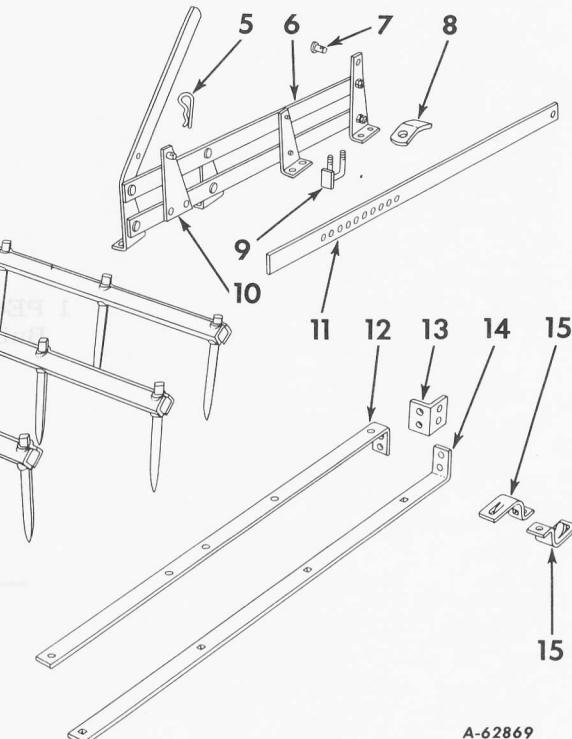
1 PEG-TOOT HARROW

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		FRAME, TOOTH BAR AND QUADRANT	



1 PEG-TOOT HARROW

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		FRAME, TOOTH BAR AND QUADRANT -CONTINUED	



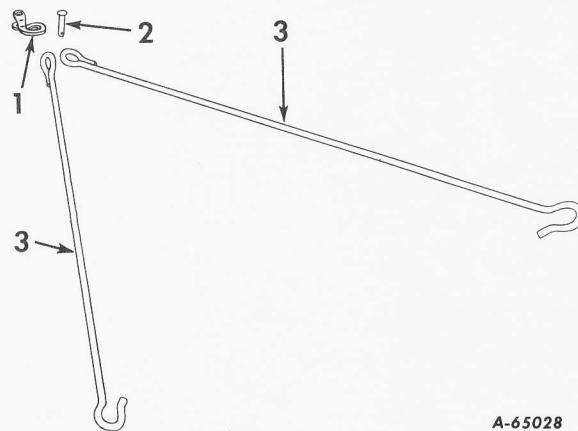
A-62869

1	463 541 R2	BRACE, CROSS BOLT, 5/16 X 1 HEX-HD MACH -2- NUT, 5/16 HEX. -2- WASHER, 5/16 MED LOCK -2-	13	464 186 R1	ANGLE, DRAW -2- BOLT, 5/16 X 1-1/4 HEX-HD MACH -4- NUT, 5/16 HEX. -4- WASHER, 5/16 MED LOCK -4-
2	464 875 R1	BRACE, DIAGONAL -2- BOLT, 5/16 X 1 HEX-HD MACH -2- NUT, 5/16 HEX. -2- WASHER, 5/16 MED LOCK -2-	14	464 877 R1	FRAME SIDE, LOWER -2-
3	463 540 R1	GUIDE, CROSS BRACE BOLT, 5/16 X 3/4 HEX-HD MACH -2- NUT, 5/16 HEX. -2- WASHER, 5/16 MED LOCK -2-	15	463 539 R1	BEARING, TOOTH BAR -16- 15 550 R1 BOLT, 5/16 X 1 NO. 3 PLOW -8- BOLT, 5/16 X 1-1/4 HEX-HD MACH -2- BOLT, 5/16 X 1 HEX-HD MACH. -6- NUT, 5/16 HEX. -16- WASHER, 5/16 MED LOCK -16-
4	459 737 R91	BAR ASSEMBLY, TOOTH -4-			
5	520 175 R1	PIN, QUICK ATTACHABLE COTTER			
6	464 878 R91	BAR ASSEMBLY, SET			
	457 623 R1	RIVET, 3/8 X 53/64 SPECIAL STEP -6-			
	463 049 R1	RIVET, 3/8 FLAT HD. STEP -2-			
7	33 778 A	PIN, 1/2 X 7/8 STD-HD-GLD PIN, 3/16 X 1 EXT PRONG COT. WASHER, 17/32 X 1 X 11 GA			
8	459 976 R1	SPACER, SET BAR STANDARD -4-			
9	463 050 R11	U-BOLT ASSEMBLY -4- NUT, 7/16 HEX. -8- WASHER, 7/16 MED LOCK -8-			
10	464 880 R11	BRACKET ASSY, QUADRANT 104 112 RIVET, 3/8 X 7/8 BUTTON HD. ANN. -2-			
11	464 882 R1	QUADRANT			
12	464 876 R1	FRAME SIDE, UPPER -2-			

1 PEG-TOOTH HARROW



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
	HITCH		



A-65028

- 1 P 1 597 CLEVIS, HITCH
520 175 R1 PIN, QUICK ATTACHABLE COTTER
2 NA 141 PIN, 1/2 X 1-7/8
3 463 480 R1 LINK, BAIL -2-

PRODUCT GRAPHICS
-DECALCOMANIAS-

1 001 412 R2 PRODUCT GRAPHICS, IH DECAL
-ON RH SIDE OF QUADRANT BRACKET-

1 PEG-TOOTH HARROW



REF. NO.	PART NUMBER	DESCRIPTION	TC-103



1 PEG-TOOTH HARROW

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REF. NO.	PART NUMBER	DESCRIPTION	TC-103



1 PEG-TOOTH HARROW

-58-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103

ROTARY MOWER (38-Inch) (2-Spindle)
Built 1960-62

INDEX TO UNITS

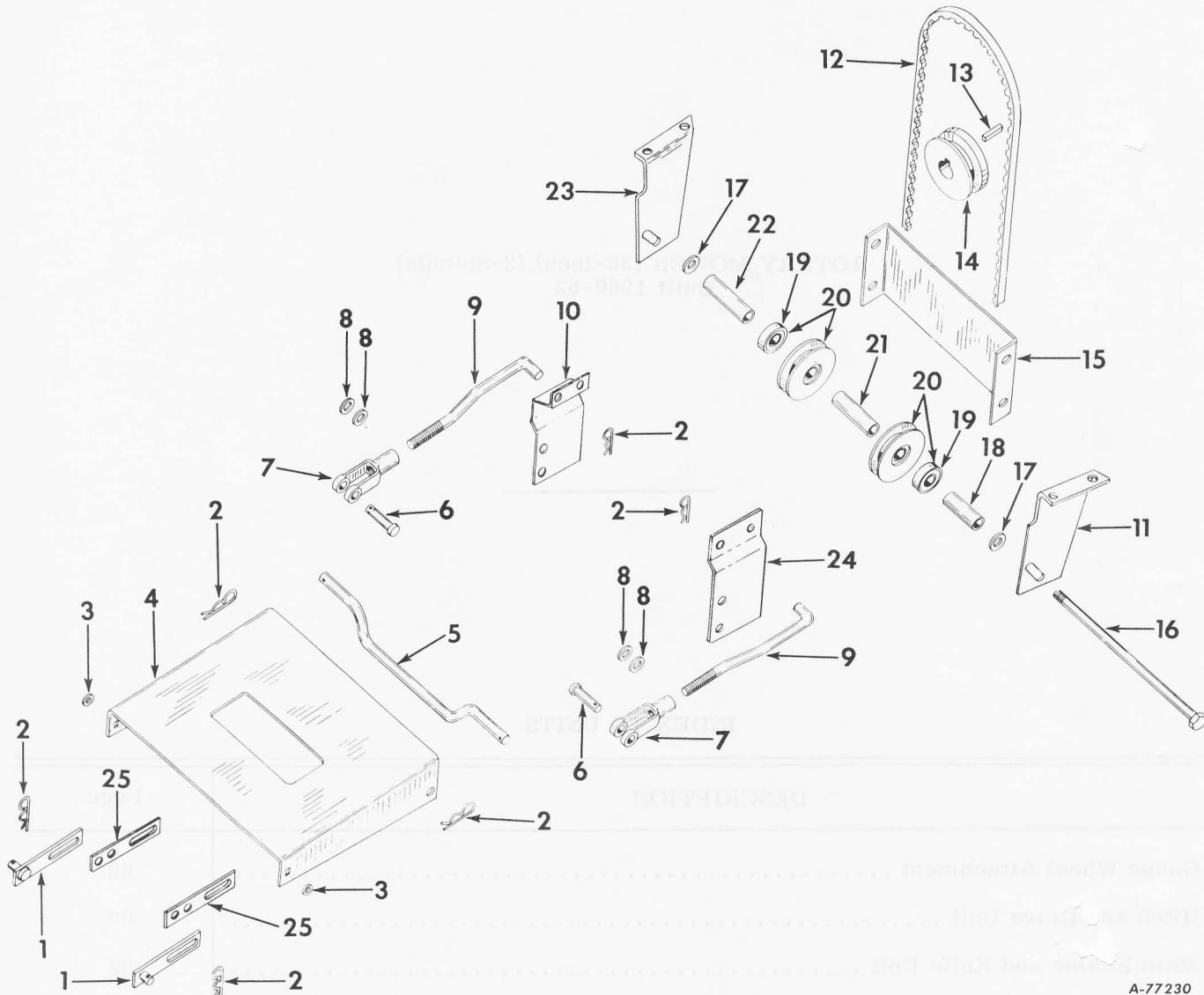
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Main Frame and Knife Unit	62
Product Graphics	63

ROTARY MOWER -2 SPINDLE-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
HITCH AND DRIVE UNIT			

ROTARY MOWER -2 SPINDLE-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
HITCH AND DRIVE UNIT -CONTINUED			



A-77230

1	464 513 R91	LINK ASSY, LIFT -2- PIN, 3/32 X 1 CD OR ZN-PLTD COT. -2- 178 373 R1	WASHER, 17/32 X 1 X 16 GA CD OR ZN-PLTD -2-
2	610 784 R1	PIN, QUICK ATTACHABLE COT. -6-	
3	464 510 R1	SPACER -2-	
4	464 507 R91	LINK ASSY, LOWER PARALLEL BOLT, 3/8 X 1 CD OR ZN-PLTD SQ-NK CRG -2- NUT, 3/8 CD OR ZN-PLTD HEX. -2- WASHER, 3/8 CD OR ZN-PLTD LOCK -2- WASHER 13/32 X 13/16 X 16 GA CD OR ZN-PLTD -2-	

5	464 511 R1	ROD, LOWER LINK PIVOT WASHER, 17/32 X 1 X 16 GA. CD OR ZN-PLTD -2-
6	114 787	PIN, ROD END CLEVIS -2- PIN, 1/8 X 1 CD OR ZN-PLTD COT. -2-
7	104 039	CLEVIS, ROD END 1/2 NF -2-
8	27 927 DA	WASHER, 17/32 X 7/8 X 8 GA -4-
9	464 512 R1	ROD, UPPER LINK -2- 124 934 178 373 R1 NUT, 1/2 NF HEX. JAM -2- WASHER, 17/32 X 1 X 16 GA. CD OR ZN-PLTD -2-

ROTARY MOWER -2 SPINDLE-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
HITCH AND DRIVE UNIT -CONTINUED			
10	474 381 R1	STRIP, LH LINK BOLT, 1/2 X 1 CD OR ZN-PLTD HEX-HD MACH -2- NUT, 1/2 CD OR ZN-PLTD HEX. -2- WASHER, 1/2 CD OR ZN-PLTD LOCK -2-	
11	474 384 R1	SUPPORT, TIGHTENER LH SCREW, 3/8-16 X 1-1/2 CD OR ZN-PLTD HEX-HD CAP WASHER, 3/8 CD OR ZN-PLTD LOCK	
12	464 362 R1	BELT, DRIVE	
13	Q 53	KEY, 1/4 SQ. X 1 PARALLEL	
14	464 358 R1 102 569 222 386	PULLEY, ENGINE SCREW, 1/4 X 1/4 CUP-PT HEX-SOC SET -2- SCREW, 1/4 X 1/4 FLAT PT HEX-SOC SET -2-	
15	464 364 R1	SHIELD, FRONT PULLEY	
16	19 686 R1	BOLT, 5/8-11 X 7-1/2 CD OR ZN-PLTD HEX-HD MACH NUT, 5/8 CD OR ZN-PLTD HEX. WASHER, 5/8 CD OR ZN-PLTD LOCK	
17	12 258 R1	WASHER, 21/32 X 1-1/4 GA -2-	
18	464 360 R1	SPACER, RIGHT IDLER	
19	588 825 R91	BEARING, PULLEY BALL -2-	
20	464 352 R91	PULLEY ASM., TIGHTENER -2-	
21	464 363 R1	SPACER, CENTER IDLER	
22	464 361 R1	SPACER, LEFT IDLER	
23	474 385 R1	SUPPORT, TIGHTENER RH SCREW, 3/8-16 X 1-1/2 CD OR ZN-PLTD HEX-HD CAP WASHER, 3/8 CD OR ZN-PLTD LOCK	
24	474 382 R1	STRIP, RH LINK BOLT, 1/2 X 1 CD OR ZN-PLTD HEX-HD MACH -2- NUT, 1/2 CD OR ZN-PLTD HEX. -2- WASHER, 1/2 CD OR ZN-PLTD LOCK -2-	
25	474 383 R1	STRIP, LIFT -2- BOLT, 1/2-13 X 1 CD OR ZN-PLTD SQ-HD CRG -4- NUT, 1/2 CD OR ZN-PLTD HEX. -4- WASHER, 1/2 CD OR ZN-PLTD LOCK -4-	
	473 976 R91	PACKAGE, FIELD ADAPTER -TO ADAPT 2 SPINDLE MOWERS TO CUB CADET 70 TRACTORS- -CONSISTS OF REF. NOS. 10, 11, 16, 24, 25 AND ATTACHING PARTS-	

ROTARY MOWER -2 SPINDLE-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103



ROTARY MOWER -2 SPINDLE-

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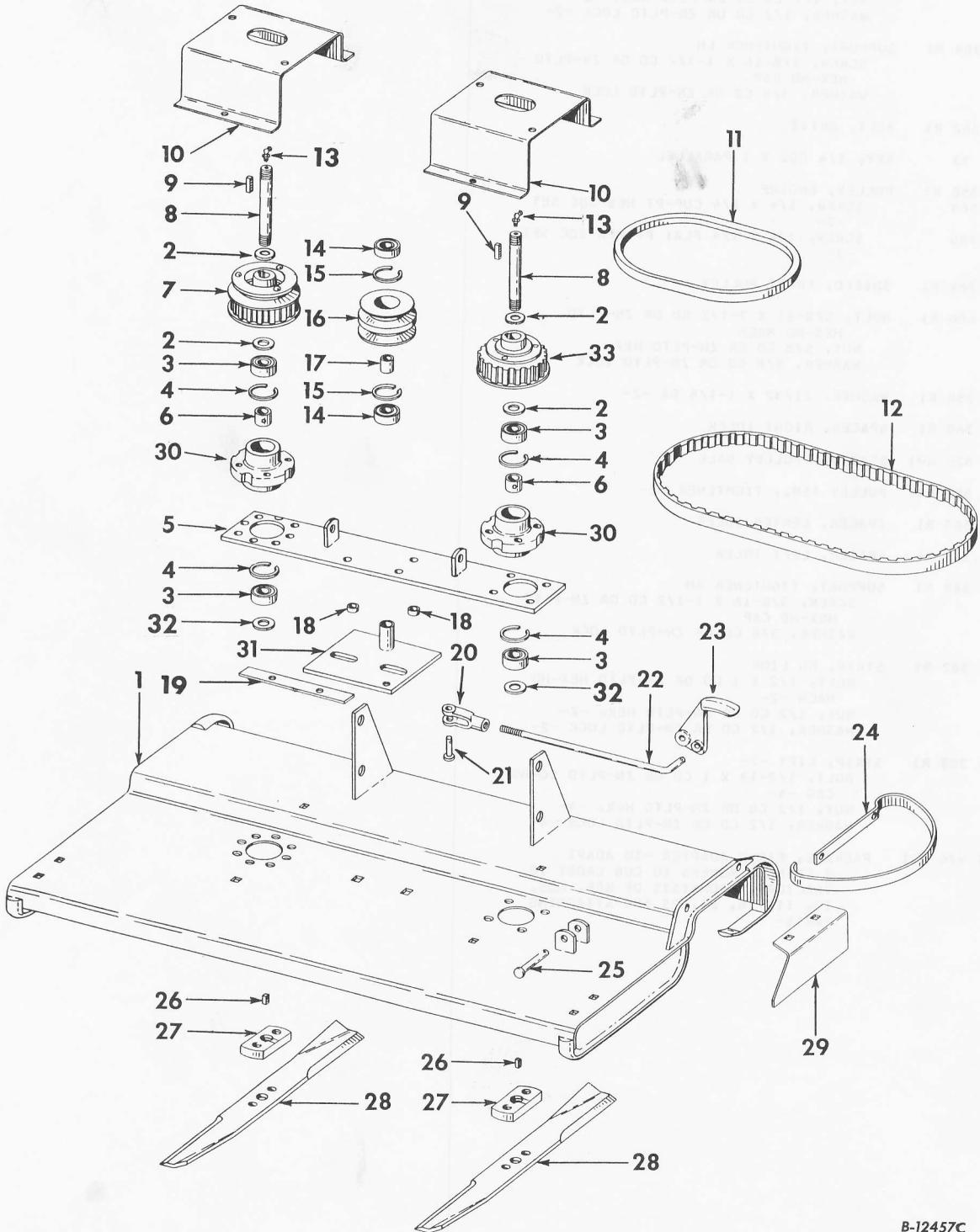
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MAIN FRAME AND KNIFE UNIT			

MAIN FRAME AND KNIFE UNIT

ROTARY MOWER -2 SPINDLE-

-62-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
MAIN FRAME AND KNIFE UNIT -CONTINUED			



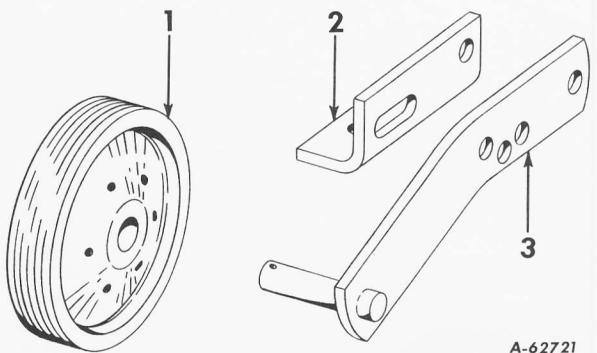
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ROTARY MOWER -2 SPINDLE-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
MAIN FRAME AND KNIFE UNIT -CONTINUED			
1	465 862 R91	HOUSING ASSY, ROTOR BOLT, 1/4 X 1/2 CD OR ZN-PLTD SQ-NK CRG -4- NUT, 1/4 CD OR ZN-PLTD HEX. -4- WASHER, 1/4 CD OR ZN-PLTD LOCK -4-	
2	16 066 R1	WASHER, 25/32 X 1-1/2 X 16 GA -4-	
3	470 880 R91	BEARING ASSY, SPINDLE -4-	
4	464 346 R1	RING, BEARING SNAP -4-	
5	464 340 R92	HOUSING ASM., BEARING SCREW, 3/8 X 7/8 HEX-HD CAP -8- 115 549 WASHER, 3/8 INT-TOOTH LOCK -8-	
6	470 884 R1	SPACER -2-	
7	467 319 R12	PULLEY ASSY, SPINDLE DRIVE LH	
8	470 883 R1	SHAFT, SPINDLE -2- 470 881 R1 NUT, 3/4-16 MACLEAN-FOGG LOCK -2-	
9	Q 53	KEY, 1/4 SQ. X 1 PARALLEL -2-	
10	467 323 R11	SHIELD ASSEMBLY, L.H. PULLEY	
10	467 323 R1	SHIELD, PULLEY - R.H.	
11	464 351 R1	BELT, SPINDLE DRIVE	
12	464 860 R1	BELT, TIMING HEAVY DUTY	
13	271 282	FITTING, 1/8-27, 30 DEGREE LUB. -2-	
14	582 010 R91	BEARING, PULLEY BALL -2-	
15	464 356 R1	RING, BEARING SNAP -2-	
16	464 355 R1	PULLEY, DOUBLE VEE SCREW, 5/8 - 18 X 2-3/4 CD OR ZN-PLTD HEX-HD CAP WASHER, 5/8 CD OR ZN-PLTD LOCK	
17	464 357 R1	SPACER, DOUBLE VEE PULLEY	
18	464 531 R1	SPACER -2-	
19	465 866 R1	RETAINER, CLUTCH	
20	144 242	CLEVIS, ROD END	
21	114 784	PIN, ROD END CLEVIS PIN, 3/32 X 3/4 COTTER -2- Q 397 WASHER, 11/32 X 3/4 X 16 GA	
22	464 530 R1	ROD, CLUTCH	
23	464 529 R1	HANDLE, CLUTCH	
24	464 506 R1	SHIELD, DISCHARGE OPENING BOLT, 3/8 X 1 CD OR ZN-PLTD HEX-HD MACH -2- NUT, 3/8 CD OR ZN-PLTD HEX. -2- WASHER, 3/8 MED LOCK -2-	
25	465 867 R1 520 175 R1	PIN, 1/2 X 2-1/8 STD-HD DLD PIN, QUICK ATTACHABLE COT.	
26	235	KEY, 1/4 SQ. X 1/2 PARALLEL -2-	
27	471 068 R1	BLOCK, BLADE DRIVE -2-	
28	464 350 R1	BLADE, ROTOR -2- SCREW, 1/2 X 3/4 HEX-HD CAP -4- 115 551 WASHER, 1/2 INT-TOOTH LOCK -4-	
29	464 859 R1	MULCHER, LEAF BOLT, 3/8 X 3/4 CD OR ZN-PLTD SQ-NK CRG -2- NUT, 3/8 CD OR ZN-PLTD HEX. -2- WASHER, 3/8 MED LOCK -2-	
30	464 341 R1	HOUSING, BEARING -2-	

ROTARY MOWER -2 SPINDLE-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
MAIN FRAME AND KNIFE UNIT -CONTINUED			
31	465 864 R91	SUPPORT ASSY, DOUBLE PULLEY BOLT, 3/8 X 1-1/2 CD OR ZN-PLTD SQ-NK-CRG -2- NUT, 3/8 CD OR ZN-PLTD HEX. -2- WASHER, 3/8 CD OR ZN-PLTD LOCK -2-	
32	615 168 R1	WASHER, 25/32 X 1-1/2 X 11 GA -2-	
33	467 322 R2	PULLEY, SPINDLE DRIVE - RH SPINDLE	
GAUGE WHEEL ATTACHMENT			



A-62721

1	464 521 R91	WHEEL, GAUGE -2- PIN, 1/8 X 1 CD OR ZN-PLTD COT. -2- 178 373 R1 WASHER, 17/32 X 1 X 16 GA CD OR ZN-PLTD -6-
2	464 524 R1	BRACKET, GAUGE WHEEL LH
2	464 525 R1	BRACKET, GAUGE WHEEL RH BOLT, 3/8 X 3/4 CD OR ZN-PLTD SQ-NK CRG -4- 124 829 NUT, 3/8 CD OR ZN-PLTD HEX. JAM -4- WASHER, 3/8 CD OR ZN-PLTD LOCK -4-
3	464 516 R91	ARM ASSY, GAUGE WHEEL LH
3	464 517 R91	ARM ASSY, GAUGE WHEEL RH BOLT, 3/8 X 1 CD OR ZN-PLTD HEX-HD MACH -4- 124 829 NUT, 3/8 CD OR ZN-PLTD HEX. JAM -4- WASHER, 3/8 CD OR ZN-PLTD LOCK -4-
PRODUCT GRAPHICS -DECALCOMANIAS-		
1	001 029 R3	PRODUCT GRAPHICS, IH -ON LEFT SIDE OF HOUSING-
1	000 693 R3	PRODUCT GRAPHICS, IH COMPANY OF CANADA -ON LEFT SIDE OF HOUSING-
1	001 718 R1	PRODUCT GRAPHICS, MADE IN U.S.A. -ON FRONT EDGE OF MOWER-
2	750 863 R1	PRODUCT GRAPHICS, TIMING ARROW -ON TOP OF HOUSING-
2	750 866 R2	PRODUCT GRAPHICS, INSTRUCTION

ROTARY MOWER -2 SPINDLE-

ROTARY MOWER -2 SPINDLE-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103	REF. NO.	PART NUMBER	DESCRIPTION	TC-103

ROTARY MOWER (38-Inch) (3-Spindle)
Built 1963 and Since

INDEX TO UNITS

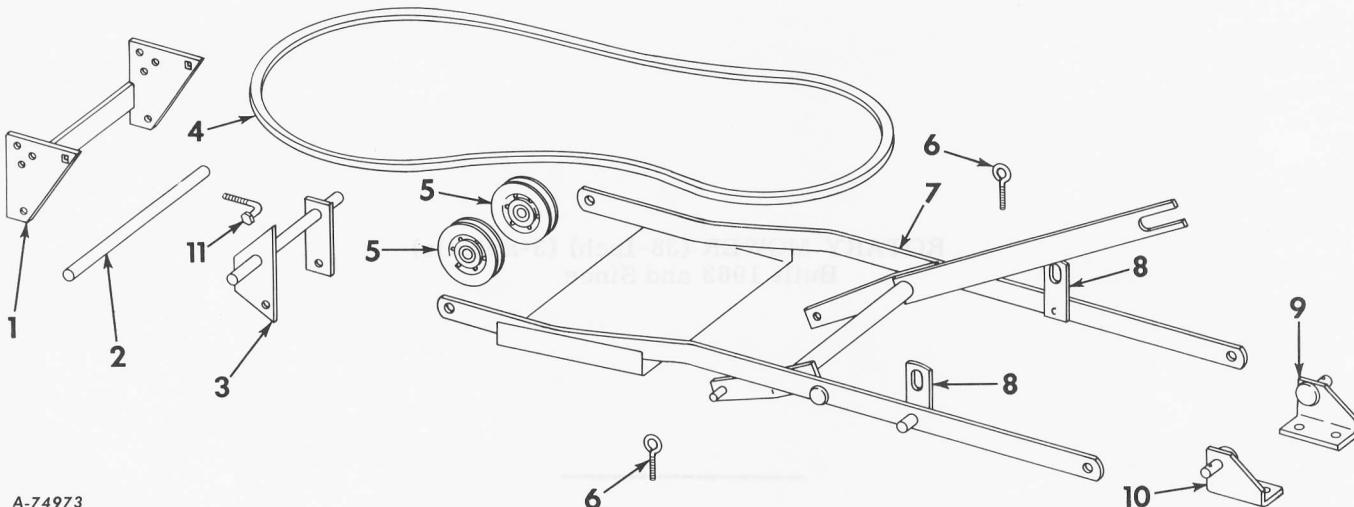
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ROTARY MOWER -3 SPINDLE-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
HITCH AND DRIVE UNIT			

ROTARY MOWER -3 SPINDLE-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
HITCH AND DRIVE UNIT -CONTINUED			

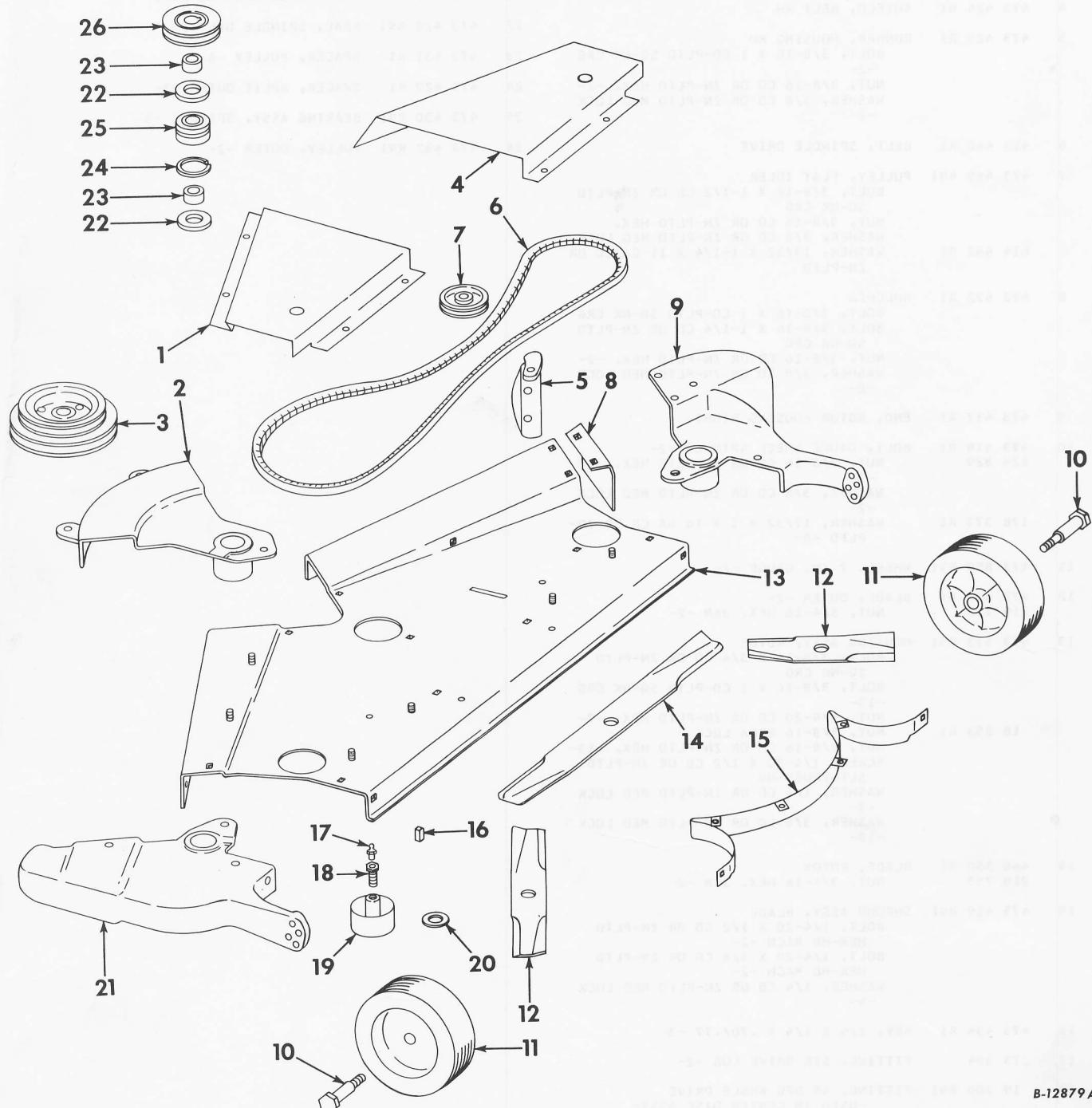


A-74973

1	473 439 R91	BRACKET ASSY, MOUNTING BOLT, 1/2-13 X 1 CD OR ZN-PLTD HEX-HD MACH -2- NUT, 1/2-13 CD OR ZN-PLTD HEX. -2- SCREW, 1/2-13 X 1 CD OR ZN-PLTD SLT-TRUSS-HD MACH -2- WASHER, 1/2 CD OR ZN-PLTD MED LOCK -2-	8	473 454 R91	LINK ASSY, LIFT -2- PIN, 3/32 X 1-1/8 CD OR ZN-PLTD COT -2- 473 443 R1	
20	249 R1	249 R1	178 373 R1	178 373 R1	PIN, QUICK ATTACHABLE COT. -2- WASHER, 17/32 X 1 X 16 GA CD OR ZN-PLTD -4-	
2	473 442 R1	PIN, FRONT MOUNTING 137 175 PIN, 3/32 X 1-1/8 CD OR ZN-PLTD COT. 473 443 R1 PIN, QUICK ATTACHABLE COT.	9	473 458 R91	BRACKET ASSY, REAR HANGER RH BOLT, 3/8-16 X 1 CD-PLTD SQ-NK CRG NUT, 3/8-16 CD OR ZN-PLTD HEX.	
3	473 463 R91	SUPPORT ASSY, IDLER 137 175 PIN, 3/32 X 1-1/8 CD OR ZN-PLTD COT. -2-	473 443 R1	473 443 R1	PIN, QUICK ATTACHABLE COT. WASHER, 3/8 CD OR ZN-PLTD MED LOCK WASHER, 13/32 X 13/16 X .065 CD OR ZN-PLTD -2-	
4	473 462 R1	BELT, DRIVE	10	473 457 R91	178 373 R1	WASHER, 17/32 X 1 X 16 GA CD OR ZN-PLTD
5	473 467 R91	PULLEY, DRIVE BELT IDLER -2- BOLT, 3/8-16 X 1-1/2 CD OR ZN-PLTD HEX-HD MACH -2- NUT, 3/8-16 CD OR ZN-PLTD HEX. -2- WASHER, 3/8 CD OR ZN-PLTD MED LOCK -2-	473 443 R1	473 443 R1	BRACKET ASSY, REAR HANGER LH BOLT, 3/8-16 X 1 CD-PLTD SQ-NK CRG NUT, 3/8-16 CD OR ZN-PLTD HEX.	
6	S 8 309 411 597 R1	EYEBOLT -2- NUT, 5/16-18 ESNA STOP -2- WASHER, 11/32 X 11/16 X 11 GA CD OR ZN-PLTD -2-	11	624 479 R1 411 597 R1	473 443 R1	PIN, QUICK ATTACHABLE COT. WASHER, 3/8 CD OR ZN-PLTD MED LOCK WASHER, 13/32 X 13/16 X .065 CD OR ZN-PLTD -2-
7	473 444 R91	FRAME ASSY, LIFT PIN, 3/32 X 1-1/8 CD OR ZN-PLTD COT -2-	11	624 479 R1 411 597 R1	178 373 R1	WASHER, 17/32 X 1 X 16 GA CD OR ZN-PLTD -3-
	473 443 R1	PIN, QUICK ATTACHABLE COT. -2- WASHER, 13/32 X 13/16 X .065 CD OR ZN-PLTD -2-				
	178 373 R1	WASHER, 17/32 X 1 X 16 GA CD OR ZN-PLTD -2-				



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
MAIN FRAME AND KNIFE UNIT			



REF. NO.	PART NUMBER	DESCRIPTION	TC-103
MAIN FRAME AND KNIFE UNIT -CONTINUED			

ROTARY MOWER -3 SPINDLE-

REF. NO.	PART NUMBER	DESCRIPTION	TC-103
MAIN FRAME AND KNIFE UNIT -CONTINUED			
1	473 423 R1	SHIELD, BELT LH	
2	473 416 R1	CENTER, ROTOR HOUSING	
3	473 433 R91	PULLEY, CENTER	
4	473 424 R1	SHIELD, BELT RH	
5	473 425 R1	RUNNER, HOUSING RH BOLT, 3/8-16 X 1 CD-PLTD SQ-NK CRG -2- NUT, 3/8-16 CD OR ZN-PLTD HEX. -2- WASHER, 3/8 CD OR ZN-PLTD MED LOCK -2-	
6	473 468 R1	BELT, SPINDLE DRIVE	
7	473 469 R91	PULLEY, FLAT IDLER BOLT, 3/8-16 X 1-1/2 CD OR ZN-PLTD SQ-NK CRG NUT, 3/8-16 CD OR ZN-PLTD HEX. WASHER, 3/8 CD OR ZN-PLTD MED LOCK	
	614 452 R1	WASHER, 13/32 X 1-1/4 X 11 GA CD OR ZN-PLTD	
8	473 422 R1	MULCHER BOLT, 3/8-16 X 1 CD-PLTD SQ-NK CRG BOLT, 3/8-16 X 1-1/4 CD OR ZN-PLTD SQ-NK CRG NUT, 3/8-16 CD OR ZN-PLTD HEX. -2- WASHER, 3/8 CD OR ZN-PLTD MED LOCK -2-	
9	473 417 R1	END, ROTOR HOUSING RIGHT	
10	473 418 R1	BOLT, GAUGE WHEEL SPINDLE -2- 124 829 NUT, 3/8-16 CD OR ZN-PLTD HEX. JAM -2- WASHER, 3/8 CD OR ZN-PLTD MED LOCK -2-	
	178 373 R1	WASHER, 17/32 X 1 X 16 GA CD OR ZN- PLTD -8-	
11	473 859 R91	WHEEL, 7 IN. GAUGE -2-	
12	473 427 R1	BLADE, OUTER -2- 219 753 NUT, 3/4-16 HEX. JAM -2-	
13	473 413 R91	HOUSING ASSY, ROTOR BOLT, 3/8-16 X 3/4 CD OR ZN-PLTD SQ-NK CRG BOLT, 3/8-16 X 1 CD-PLTD SQ-NK CRG -13- NUT, 1/4-20 CD OR ZN-PLTD HEX. -7- NUT, 3/8-16 ESNA LOCK NUT, 3/8-16 CD OR ZN-PLTD HEX. -13- SCREW, 1/4-20 X 1/2 CD OR ZN-PLTD SLT-TRUSS-HD WASHER, 1/4 CD OR ZN-PLTD MED LOCK -7- WASHER, 3/8 CD OR ZN-PLTD MED LOCK -13-	
14	464 350 R1	BLADE, ROTOR 219 753 NUT, 3/4-16 HEX. JAM -2-	
15	473 419 R91	SHROUD ASSY, BLADE BOLT, 1/4-20 X 1/2 CD OR ZN-PLTD HEX-HD MACH -2- BOLT, 1/4-20 X 3/4 CD OR ZN-PLTD HEX-HD MACH -2- WASHER, 1/4 CD OR ZN-PLTD MED LOCK -4-	
16	473 434 R1	KEY, 1/4 X 1/4 X .70/.77 -3-	
17	273 354	FITTING, STR DRIVE LUB -2-	
17	19 700 R91	FITTING, 45 DEG ANGLE DRIVE -USED IN CENTER DISC ASSY-	
18	473 435 R1	BOLT, END -3- 173 128 WASHER, 3/8 INT. & EXT. TOOTH LOCK -3- WASHER, 13/32 X 1-1/4 X 11 GA CD OR ZN-PLTD -6-	

ROTARY MOWER -3 SPINDLE-

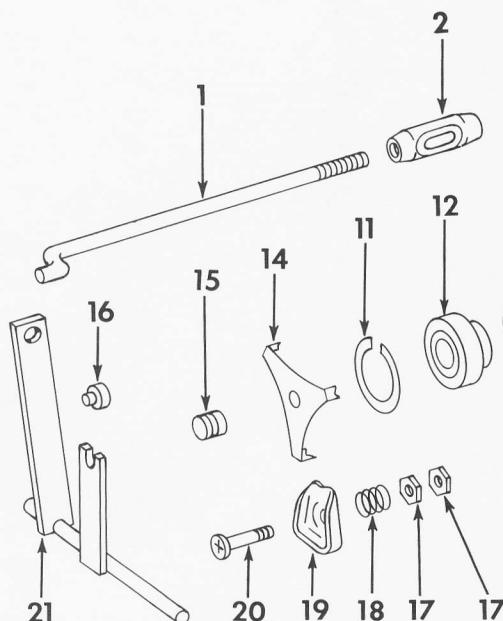
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
MAIN FRAME AND KNIFE UNIT -CONTINUED			
19	473 436 R91	DISC ASSY, BLADE DRIVE -3- WASHER, 25/32 X 1-1/2 X 16 GA -3-	
20	473 860 R1	WASHER, BLADE FRICTION -3-	
21	473 415 R1	END, ROTOR HOUSING LEFT	
22	473 428 R91	SEAL, SPINDLE OIL -6-	
23	473 431 R1	SPACER, PULLEY -6-	
24	473 429 R1	SPACER, SPLIT OUTER -3-	
25	473 430 R91	BEARING ASSY, SPINDLE -3-	
26	473 432 R91	PULLEY, OUTER -2-	



ROTARY MOWER -3 SPINDLE-

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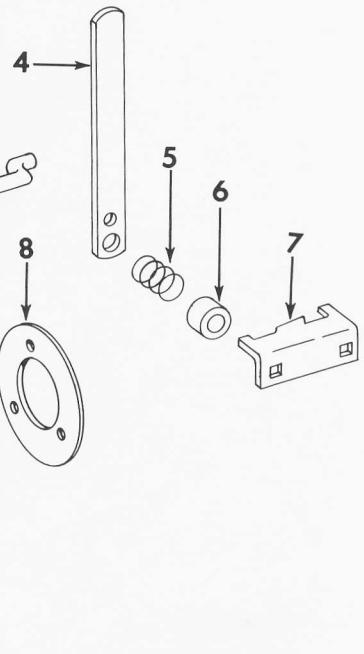
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
POWER TAKE-OFF CLUTCH ATTACHMENT			



ROTARY MOWER -3 SPINDLE-

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REF. NO.	PART NUMBER	DESCRIPTION	TC-103
POWER TAKE-OFF CLUTCH ATTACHMENT -CONTINUED			



A-74996 A

1	473 484 R1	ROD, CLUTCH	13	473 461 R91	COLLAR W/SET SCREW & LOCK NUT, BRG
	120 613	NUT, 1/4-20 CD OR ZN-PLTD HEX. JAM	14		SPRING, PRESSURE -ORDER 478 351 R91-
2	473 589 R1	TURNBUCKLE, ROD	15	473 477 R1	BUTTON, THRUST
3	473 590 R1	ROD, REAR CLUTCH	16	473 483 R1	BUTTON, WEAR
4	473 485 R1	LEVER	17	114 492	NUT, 1/4-28 HEX. JAM -6-
		BOLT, 3/8-16 X 1-1/2 CD OR ZN-PLTD HEX-HD MACH NUT, 3/8-16 CD OR ZN-PLTD HEX. WASHER, 13/32 X 13/16 X 16 GA CD OR ZN-PLTD -2-	18	27 452 D	SPRING, COMPRESSION -3-
5	133 641 R1	SPRING, 15 GA COMPRESSION	19	473 478 R1	LEVER, THROW-OUT -3-
6	473 588 R1	SPACER, SPRING	20	473 472 R1	SCREW, SPECIAL MACHINE -3-
7	473 486 R1	LATCH, HANDLE	21	473 479 R91	SHAFT ASSY, CLUTCH
		BOLT, 1/4-20 X 1/2 CD OR ZN-PLTD SQ-NK CRG -2- NUT, 1/4-20 CD OR ZN-PLTD HEX. -2- WASHER, 1/4 CD OR ZN-PLTD MED LOCK -2-	22	478 244 R1	SPRING, FRICTION DISC
8	473 471 R1	PLATE, PRESSURE		478 351 R91	KIT, PTO CLUTCH SPRING & DISC
9		DISC, FRICTION -ORDER 478 351 R91-		PRODUCT GRAPHICS -DECALCOMANIAS-	
10	473 474 R1	PULLEY, MOWER ACTUATING	1	001 029 R3	PRODUCT GRAPHICS, I.H. -ON LEFT SIDE OF HOUSING-
	139 327	SCREW, 1/4-20 X 1/2 HEX-SOC-HD CONE-PT SET -3-	2	750 836 R1	PRODUCT GRAPHICS, SAFETY FIRST -ON ROTOR HOUSING-
	222 386	SCREW, 1/4-20 X 1/4 HEX-SOC-HD-F-PT SET -3-			
11	473 475 R1	RING, BEARING SNAP			
12	473 470 R91	BEARING, BALL			

ROTARY MOWER -3 SPINDLE-



REF.
NO.

PART
NUMBER

DESCRIPTION

TC-103

ROTARY MOWER -3 SPINDLE-



1 TRAILER

1 TRAILER

1 TRAILER
(Two-Wheel, Latch Dump)
Built 1960 and Since

INDEX TO UNITS

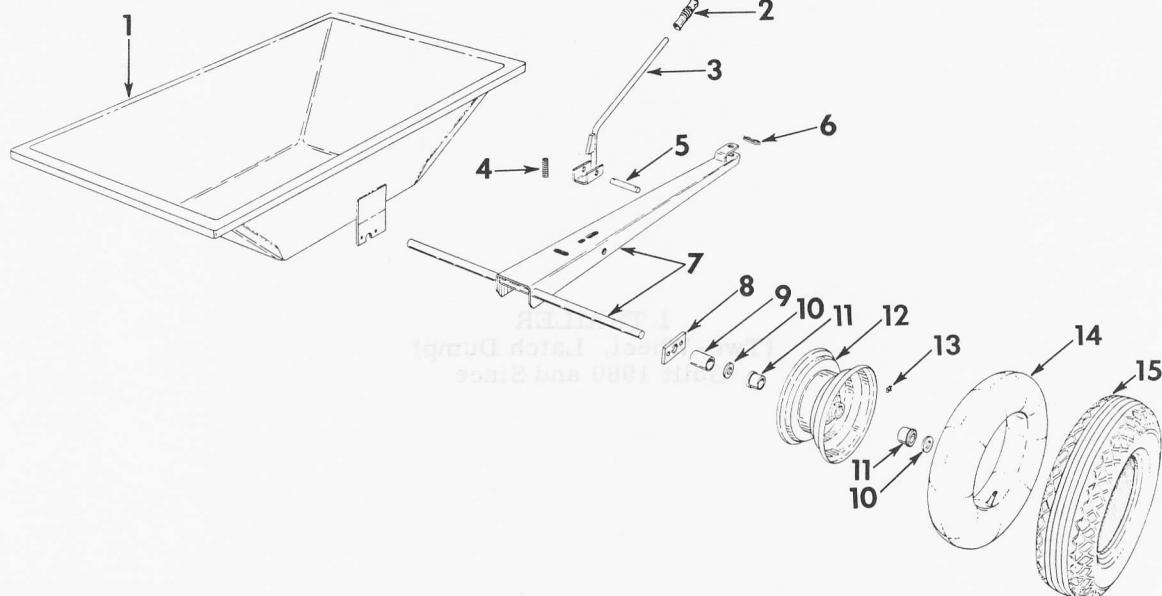
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Body, Chassis Dump Latch and Wheels	72
Product Graphics	72



1 TRAILER

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REF. NO.	PART NUMBER	DESCRIPTION	TC-103
		BODY, CHASSIS DUMP LATCH AND WHEELS	



A 62727

	BODY ASSY, TRAILER -NOT SERVICED SEPARATELY ORDER COMPLETE NO. 1 TRAILER-		14	TUBE, PNEUMATIC TIRE INNER -4.80/4.00- -2-
2	459 386 R1 GRIP, LATCH HANDLE		15	TIRE, PNEUMATIC -4.80/4.00 X 8- -RIM TREAD -2-
3	464 608 R91 LATCH ASSEMBLY, DUMP			PRODUCT GRAPHICS -DECALCOMANIAS-
4	464 605 R1 SPRING, LATCH			1 001 029 R3 PRODUCT GRAPHICS, IH DECAL -ON TOP SIDE OF TONGUE-
5	464 607 R1 PIN, LATCH PIVOT PIN, 1/8 X 1 COT. CD OR ZN-PLTD -2-			1 000 693 R3 PRODUCT GRAPHICS, IH COMPANY OF CANADA DECAL -ON LH SIDE OF TONGUE -CANADA ONLY-
6	610 784 R1 PIN, QUICK ATTACHABLE COT.			1 001 718 R1 PRODUCT GRAPHICS, MADE IN U.S.A. -ON RH SIDE OF TONGUE -CANADA ONLY-
7	464 612 R91 CHASSIS ASSEMBLY, BODY PIN, 1/8 X 3/4 CD OR ZN-PLTD COT. PIN, 3/16 X 1-5/8 CD OR ZN-PLTD COT. -2-			
Y 2 796 4 226 S	PIN, 3/8 X 2-5/16 IH STD PIN, 1/2 X 1-15/16 WASHER, 13/32 X 13/16 X 16 GA CD OR ZN-PLTD			
8	464 606 R1 RETAINER, AXLE -2- NUT, 3/8 CD OR ZN-PLTD HEX. -4- 18 494 R1 BOLT, 3/8 X 1 HEX-HD MACH CD OR ZN-PLTD -4- WASHER, 3/8 LOCK CD OR ZN PLTD -4-			
9	PO 27 260 SPACER, WHEEL -2-			
10	131 018 WASHER, 15/16 X 1-3/4 X 10 GA CD OR ZN-PLTD -6 OR AS REQUIRED-			
11	376 188 R1 BEARING, WHEEL -4-			
12	376 187 R91 WHEEL ASSY, -2-			
13	110 146 R91 FITTING, 1/4-28 STD -OPTIONAL WITH 102 467 H -2-			
13	102 467 H FITTING, 1/4-28 STD -OPTIONAL WITH 110 146 R91 -2-			

FRONT POWER TAKE-OFF

FRONT POWER TAKE-OFF



INTERNATIONAL DANCO FRONT MOUNTED POWER TAKE-OFF

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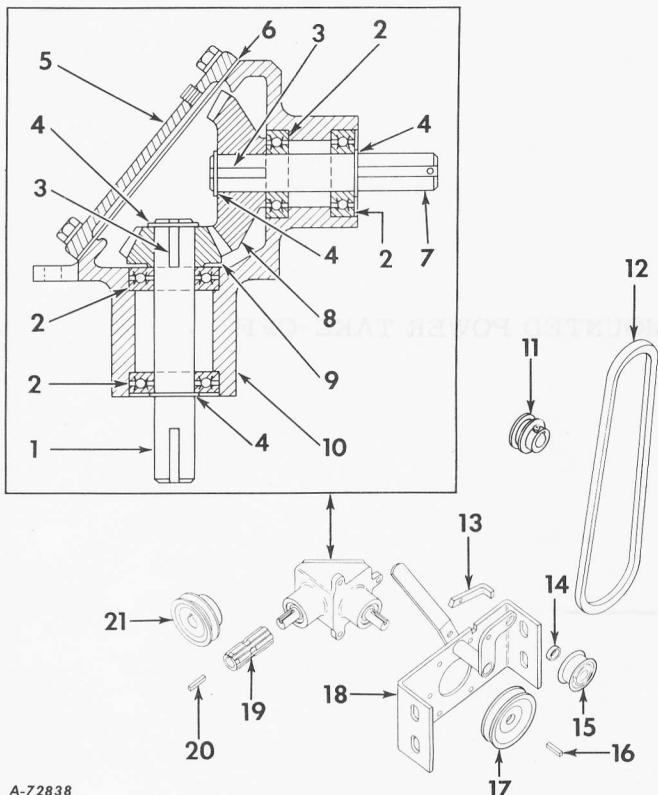
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FRONT POWER TAKE-OFF

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REF. NO.	PART NUMBER	DESCRIPTION	TC103
FRONT POWER TAKE-OFF			



A-72838

1	475 643 R91	POWER TAKE-OFF, FRONT MOUNTED
2	475 601 R1	SHAFT, OUTPUT
3	475 627 R91	BEARING, BALL -4-
4	475 642 R1	KEY, 3/16 X 11/16 SQ PARALLEL -2-
5	269 181 R1	RING, RETAINING -4-
6	475 597 R1	COVER, GEAR BOX
	18 654 R1	BOLT, 1/4-20 X 3/4 CD OR ZN-PLTD SQ-HD MACH -4-
	444 687	PLUG, 1/8-27 AUTOMOTIVE HEX-SOC-HD PIPE
		WASHER, 1/4 CD OR ZN-PLTD MED LOCK -4-
7	475 598 R1	GASKET, COVER
8	475 605 R1	SHAFT, INPUT
9	475 599 R1	GEAR, LARGE BEVEL
10	475 603 R1	GEAR, SMALL BEVEL
	475 596 R1	HOUSING, GEAR BOX
		BOLT, 5/16-18 X 1-1/4 CD OR ZN-PLTD HEX-HD MACH -3-
		NUT, 5/16-18 CD OR ZN-PLTD HEX. -3-
		WASHER, 5/16 X 3/4 X .065 CD OR ZN-PLTD -3-

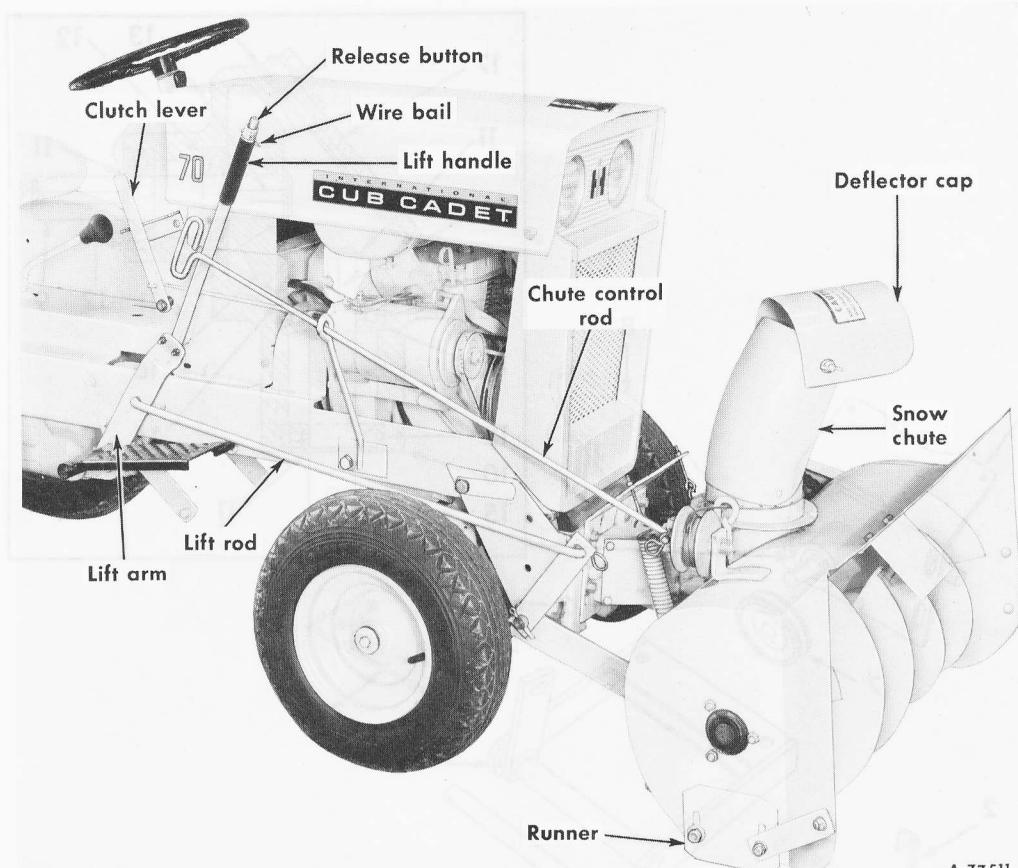
FRONT POWER TAKE-OFF

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REF. NO.	PART NUMBER	DESCRIPTION	TC103
FRONT POWER TAKE-OFF -CONTINUED			

11	475 640 R1 115 321	PULLEY, TOP SCREW, 5/16-18 X 5/16 HEX-SOC-HD CUP-PT SET
12	475 595 R1	BELT
13	475 636 R1	LATCH NUT, 5/16-18 CD OR ZN-PLTD HEX. SCREW, 5/16-18 X 1 CD OR ZN-PLTD HEX-HD CAP WASHER, 5/16 X 3/4 X .065 CD OR ZN-PLTD
14	475 594 R1	BUSHING, PIVOT NUT, 5/8-11 CD OR ZN-PLTD HEX. SCREW, 5/8-11 X 1-3/4 CD OR ZN-PLTD HEX-HD CAP WASHER, 5/8-11 CD OR ZN-PLTD MED LOCK
15	475 592 R91	IDLER
16	Q 5 024	KEY, 3/16 X 1 SQ PARALLEL
17	475 641 R1 102 582	PULLEY, LOWER SCREW, 5/16-18 X 1/2 HEX-SOC-HD CUP-PT SET
18	475 635 R91	PLATE ASSY, MOUNTING BOLT, 1/2-13 X 1-1/4 CD OR ZN-PLTD HEX-HD MACH -4- NUT, 1/2-13 CD OR ZN-PLTD HEX. -4- WASHER, 1/2 CD OR ZN-PLTD MED LOCK -4- WASHER, 17/32 X 1-1/16 X .095 CD OR ZN-PLTD -4-
19	475 637 R1 17 157 R1	ADAPTER, SPLINE -NOTE- 5/32 X 3/4 SPRING PIN
20	474 098 R1	KEY, 3/16 X 1-1/4 SQ PARALLEL
21	475 638 R1	PULLEY -NOTE-

NOTE- THESE PARTS ARE TO BE
PURCHASED SEPARATE FROM
PTO IF DESIRED



A-77511

INTERNATIONAL DANCO SNOW THROWER
Model CW-36

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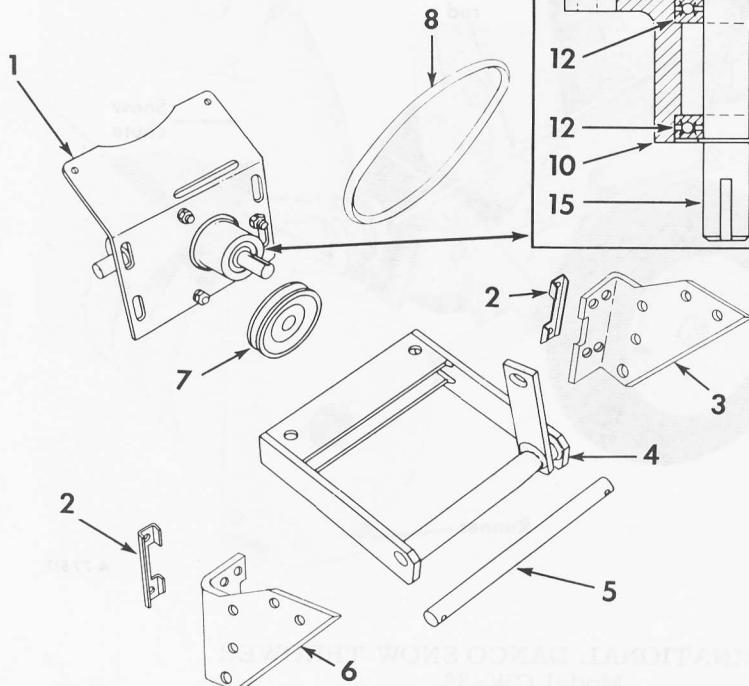
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SNOW THROWER

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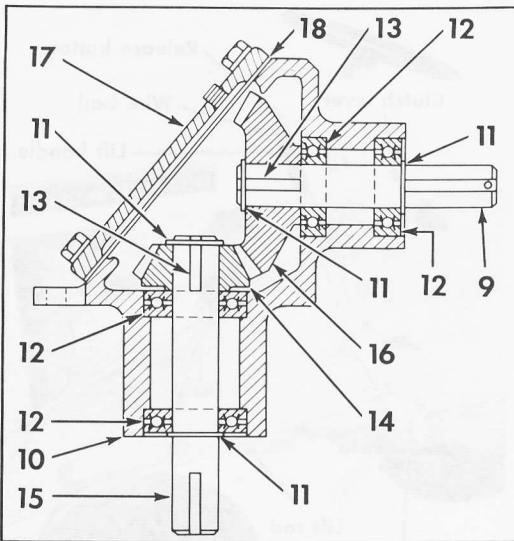
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
GEAR BOX AND RELATED PARTS			



SNOW THROWER

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REF. NO.	PART NUMBER	DESCRIPTION	TC-103
GEAR BOX AND RELATED PARTS -CONTINUED			



A-79057

1	475 570 R1	PLATE, FRONT NUT, 3/8-16 CD OR ZN-PLTD HEX. -4- SCREW, 3/8-16 X 1 CD OR ZN-PLTD HEX-HD CAP -PLATE ADJ -4- WASHER, 3/8 X 3/4 X .065 CD OR ZN-PLTD -4- WASHER, 3/8 CD OR ZN-PLTD MED LOCK -4-	6	475 561 R1	PLATE, LH 429 108	SCREW, 1/2-13 X 1 CD OR ZN-PLTD SLT-RD-HD MACH WASHER, 1/2 CD OR ZN-PLTD MED LOCK
2	475 571 R1	CLIP, LOCKING -2- WASHER, 1/2 CD OR ZN-PLTD MED LOCK	7	475 613 R91	PULLEY, GEAR BOX 102 581	SCREW, 5/16-18 X 3/8 HEX-SOC-HD CUP-PT SET
3	475 562 R1	PLATE, RH SIDE BOLT, 1/2-13 X 1 CD OR ZN-PLTD HEX-HD MACH NUT, 1/2-13 CD OR ZN-PLTD HEX. SCREW, 1/2-13 X 1 CD OR ZN-PLTD SL-RD-HD MACH WASHER, 1/2 CD OR ZN-PLTD MED LOCK	8	475 610 R1	BELT	
	429 108		9	475 606 R1	SHAFT, INPUT	
4	475 574 R91	BRACKET ASSY, LIFT	10	475 596 R1	BOX, GEAR BOLT, 5/16-18 X 1-1/4 CD OR ZN-PLTD HEX-HD MACH -3- NUT, 5/16-18 CD RO ZN-PLTD HEX. -3- WASHER, 5/16 CD OR ZN-PLTD MED LOCK -3-	
5	475 576 R1	SHAFT, PIVOT PIN, 3/16 X 1-1/4 CD OR ZN-PLTD COT. -2-	11	269 181 R1	RING, RETAINING SNAP -4-	
			12	475 627 R91	BEARING, BALL -4-	
			13	475 642 R1	KEY, 3/16 X 11/16 SQ PARALLEL -2-	
			14	475 604 R1	GEAR, BEVEL PINION	
			15	475 602 R1	SHAFT, OUTPUT	



SNOW THROWER

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REF. NO.	PART NUMBER	DESCRIPTION	TC-103
GEAR BOX AND RELATED PARTS -CONTINUED			
16	475 600 R1	GEAR, BEVEL	
17	475 597 R1 444 687	COVER, GEAR BOX PLUG, 1/8-27 AUTOMOTIVE HEX-SOC-HD PIPE SCREW, 1/4-20 X 3/4 CD OR ZN-PLTD HEX-HD CAP -4- WASHER, 1/4 CD OR ZN-PLTD MED LOCK -4-	
18	475 598 R1	GASKET, GEAR BOX COVER	



SNOW THROWER

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REF. NO.	PART NUMBER	DESCRIPTION	TC-103
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SNOW THROWER

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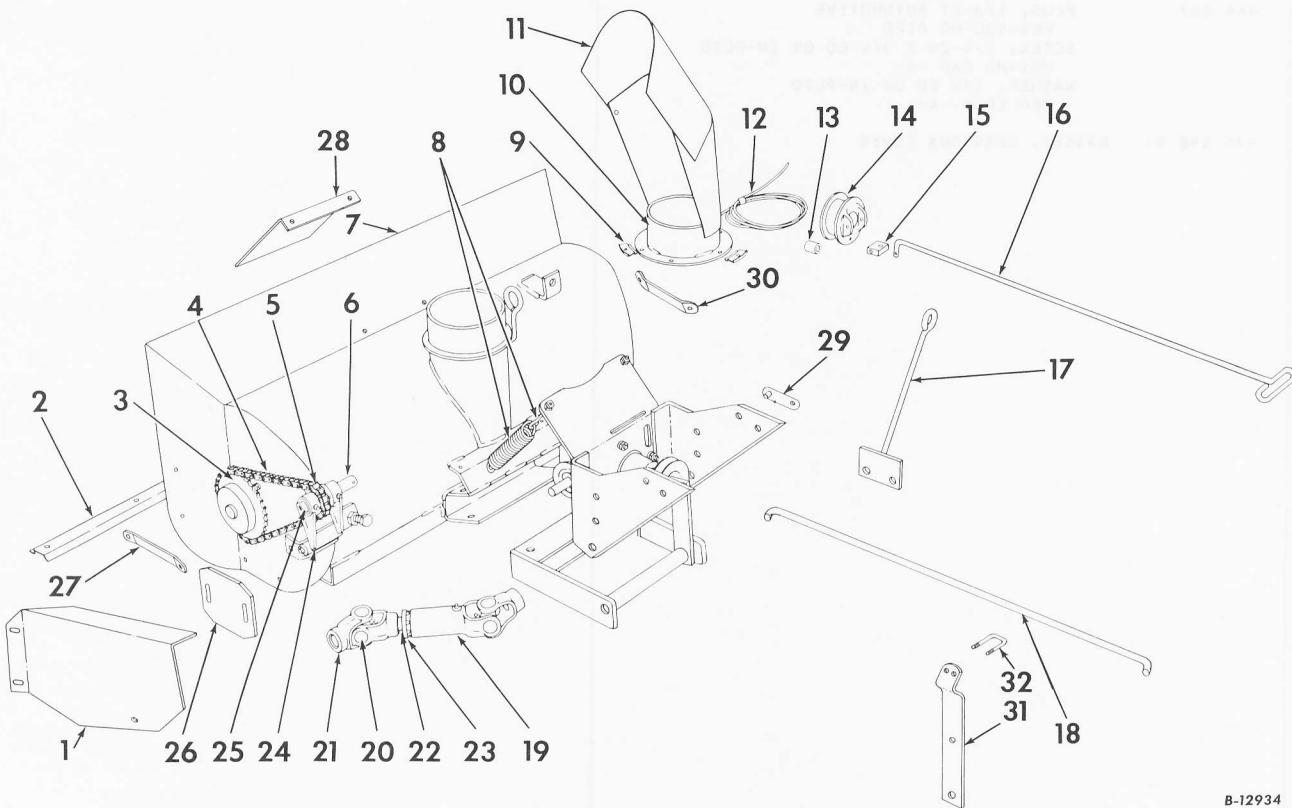
REF. NO.	PART NUMBER	DESCRIPTION	TC-103
THROWER HOUSING AND DRIVE			



SNOW THROWER

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REF. NO.	PART NUMBER	DESCRIPTION	TC-103
THROWER HOUSING AND DRIVE -CONTINUED			



B-12934

1	475 547 R1 18 673 R1	GUARD, CHAIN BOLT, 5/16-18 X 1/2 CD OR ZN-PLTD SHORT SQ-NK CRG BOLT, 5/16-18 X 3/4 CD OR ZN-PLTD SHORT SQ-NK CRG SCREW, 5/16-18 X 3/4 HEX-HD CAP	7	475 532 R91 HOUSING ASSY BOLT, 1/2-13 X 3 CD OR ZN-PLTD HEX-HD MACH -2- NUT, 1/2-13 CD OR ZN-PLTD HEX. -2- WASHER, 1/2 CD OR ZN-PLTD MED LOCK -2-
2	475 566 R1 18 673 R1	BLADE BOLT, 5/16-18 X 1/2 CD OR ZN-PLTD SHORT SQ-NK CRG -5- NUT, 5/16-18 CD OR ZN-PLTD HEX. WASHER, 5/16 CD OR ZN-PLTD MED LOCK -5-	8	475 580 R1 SPRING, TENSION -2- 475 581 R1 BOLT, EYE -2- NUT, 1/4-20 CD OR ZN-PLTD HEX. -4-
3	475 540 R1 617 939 R1	SPROCKET - 24T PIN, 5/16 X 1-1/2 COILED SPRING	9	475 550 R1 CLIP, CHUTE HOLDER -2- 18 626 R1 BOLT, 1/4-20 X 1/2 CD OR ZN-PLTD SHORT SQ-NK CRG -2- NUT, 1/4-20 CD OR ZN-PLTD HEX. -2- WASHER, 1/4 CD OR ZN-PLTD MED LOCK -2-
4		CHAIN, ROLLER - FOR 24 T SPROCKET - USE 51 LINKS 1/2 PITCH ROLLER CHAIN FROM 10 FT. ROLLS MARKED -1790 D- & 1 CONNECTING LINKS, -1301 D-	10	475 548 R91 CHUTE ASSY, SNOW
5	475 543 R1 591 184 R1 656 643 R1	SPROCKET - SMALL NUT, 1/2-13 CD OR ZN-PLTD HEX. PIN, 3/16 X 1-1/4 COILED SPRING SCREW, 1/2-13 X 2 HEX-HD CAP	11	475 549 R1 CAP, DEFLECTOR 126 032 NUT, 3/8-16 CD OR ZN-PLTD WING -2- WASHER, 3/8 CD OR ZN-PLTD MED LOCK -2- WASHER, 3/8 X 3/4 X .065 CD OR ZN-PLTD -2-
6	475 542 R1	SHAFT, TRANSFER	12	475 556 R1 CABLE, SWIVEL CONTROL 102 570 SCREW, 1/4-20 X 3/4 HEX-SOC-HD CUP-PT SET -2-



SNOW THROWER

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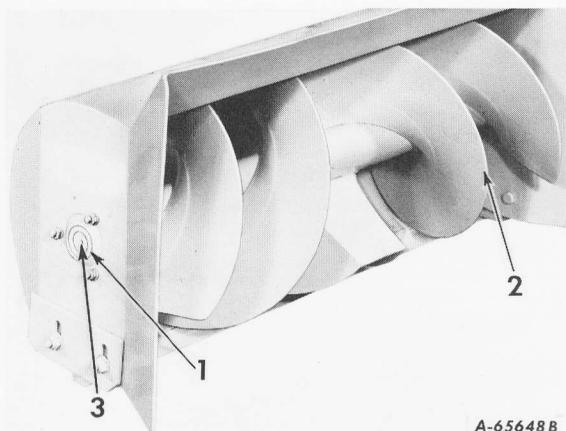
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THROWER HOUSING AND DRIVE -CONTINUED			
13	475 553 R1	BUSHING NUT, 1/2-13 CD OR ZN-PLTD HEX. SCREW, 1/2-13 X 2 CD OR ZN-PLTD HEX-HD CAP WASHER, 1/2 CD OR ZN-PLTD MED LOCK WASHER, 17/32 X 1-1/16 X .095	
14	475 551 R1	SPOOL, SWIVEL	
15	475 554 R1 386 365 R1	CROSS PIN, CROSS MOUNTING PIN, 1/8 X 3/4 CD OR ZN-PLTD COT. WASHER, 5/16 X 3/4 X .065	
16	475 557 R1	ARM, CONTROL PIN, 1/8 X 3/4 CD OR ZN-PLTD COT. WASHER, 13/32 X 13/16 X .065 CD OR ZN-PLTD	
17	475 558 R91	BRACKET, CONTROL ARM SUPPORT NUT, 1/2-13 CD OR ZN-PLTD HEX. SCREW, 1/2-13 X 1 CD OR ZN-PLTD CAP WASHER, 1/2 CD OR ZN-PLTD MED LOCK	
18	475 578 R1 475 579 R1	ROD, LIFT PIN, SPECIAL -2- WASHER, 17/32 X 1-1/16 X .095 CD OR ZN-PLTD -2-	
19	475 607 R91	JOINT ASSY, UNIVERSAL TRACTOR HALF	
20	124 348 R91	KIT, UNIVERSAL JOINT -2-	
21	475 608 R91	JOINT ASSY, UNIVERSAL BLOWER HALF	
22	475 609 R1	RETAINER, GREASE	
23	124 355 R1 475 642 R1 137 218 102 592	CAP, RETAINER KEY, 3/16 X 11/16 SQ PARALLEL TRANSFER SHAFT TO UNIVERSAL PIN, 5/32 X 1-1/4 CD OR ZN-PLTD COT. -2- SCREW, 3/8-16 X 3/8 HEX-SOC-HD CUP-PT SET -2-	
24	475 541 R1 271 287 620 536 R2	BRACKET, SPROCKET MOUNTING FITTING, 1/4-28 NF - 2 STR LUB -2- PIN, MOUNTING PIN, 1/8 X 3/4 CD OR ZN-PLTD COT. -2-	
25	359 955 R91	BEARING, NEEDLE -2-	
26	475 565 R1 17 351 R1	RUNNER -2- BOLT, 3/8-16 X 1 CD OR ZN-PLTD SHORT SQ-NK CRG -4- NUT, 3/8-16 CD OR ZN-PLTD HEX. -4- WASHER, 3/8 CD OR ZN-PLTD MED LOCK -4- WASHER, 3/8 X 3/4 X .065 CD OR ZN-PLTD -2-	
27	475 533 R1	STRAP, SUPPORT LH	
28	475 567 R1	PLATE, DEFLECTOR NUT, 5/16-18 CD OR ZN-PLTD HEX. -2- SCREW, 5/16-18 X 1/2 CD OR ZN-PLTD HEX-HD CAP -2- WASHER, 5/16 CD OR ZN-PLTD MED LOCK -2-	
29	475 564 R91	CLIP, MOUNTING -2-	



SNOW THROWER

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REF. NO.	PART NUMBER	DESCRIPTION	TC-103
THROWER HOUSING AND DRIVE -CONTINUED			
30	475 534 R1 16 897 R1	STRAP, SUPPORT - RH BOLT, 5/16-18 X 3/4 CD OR ZN-PLTD SHORT SQ-NK CRG NUT, 5/16-18 CD OR ZN-PLTD HEX. WASHER, 5/16 CD OR ZN-PLTD MED LOCK	
31	475 611 R1	BRACKET, LIFT ROD	
32	475 612 R1	BOLT, MOUNTING U NUT, 1/4-20 CD OR ZN-PLTD HEX. -2- WASHER, 1/4 CD OR ZN-PLTD MED LOCK -2-	
ROTOR			



A-65648B

1	475 538 R91	BEARING W/SET SCREWS -2- BOLT, 5/16-18 X 3/4 CD OR ZN-PLTD SHORT-SQ-NK CRG -3- BOLT, 5/16-18 X 1/2 CD OR ZN-PLTD SHORT-SQ-NK CRG -3- NUT, 5/16-18 CD OR ZN-PLTD HEX. -6- WASHER, 5/16 CD OR ZN-PLTD MED LOCK -3-
2	475 535 R91	ROTOR ASSY
3	475 536 R1	SHAFT, TAIL
4	475 537 R1 443 333	SHAFT, DRIVE NUT, 5/16-18 CD OR ZN-PLTD HEX. LOCK -2- SCREW, 5/16-18 X 3 CD OR ZN-PLTD HEX-HD CAP -2-

PRODUCT GRAPHICS
-DECALCOMANIAS-

474 644 R91 KIT, PRODUCT GRAPHICS

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Order IH Parts for Replacements

Satisfactory and efficient service in the operation of any machine is endangered by the use of inferior parts, as cheap parts invariably mean short life and high cost.

If parts could be manufactured at a lower cost and sold at lower prices without sacrificing quality, this would be done. The right material for the purpose and the knowledge acquired through many years of manufacturing enables International Harvester to produce quality that will not be found in "will fit" parts.